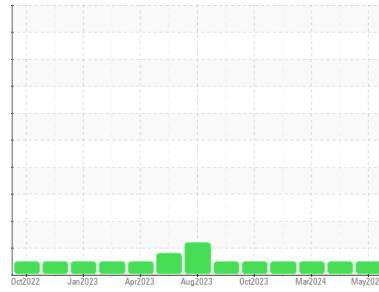




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Area

**Paper Side**

Machine Id

**PM 1 Wet End Bowser**

Component

**Bearing Lube**

Fluid

**SHELL PM S2 M 220 (400 GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>PE0001544</b>	PE0001598	PE0001596
Sample Date	Client Info		<b>16 May 2024</b>	26 Mar 2024	06 Mar 2024
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>NORMAL</b>	NORMAL	NORMAL

## CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.2	<b>NEG</b>	NEG	NEG

## WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184		<b>11</b>	15	18
Iron	ppm	ASTM D5185m >120	<b>2</b>	2	<1
Chromium	ppm	ASTM D5185m >5	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m >20	<b>&lt;1</b>	0	0
Titanium	ppm	ASTM D5185m	<b>0</b>	0	0
Silver	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Aluminum	ppm	ASTM D5185m >4	<b>&lt;1</b>	0	0
Lead	ppm	ASTM D5185m >30	<b>0</b>	0	0
Copper	ppm	ASTM D5185m >17	<b>11</b>	10	10
Tin	ppm	ASTM D5185m >10	<b>&lt;1</b>	0	0
Vanadium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>0</b>	0	0
Barium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Molybdenum	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Magnesium	ppm	ASTM D5185m	<b>9</b>	<1	0
Calcium	ppm	ASTM D5185m	<b>64</b>	49	48
Phosphorus	ppm	ASTM D5185m	<b>548</b>	487	426
Zinc	ppm	ASTM D5185m	<b>757</b>	717	600
Sulfur	ppm	ASTM D5185m	<b>5368</b>	5503	4321

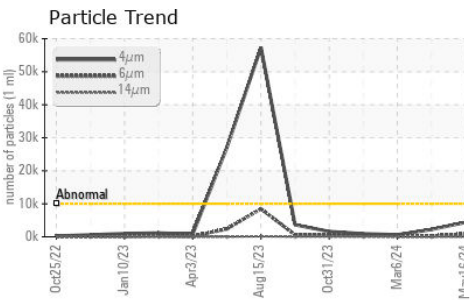
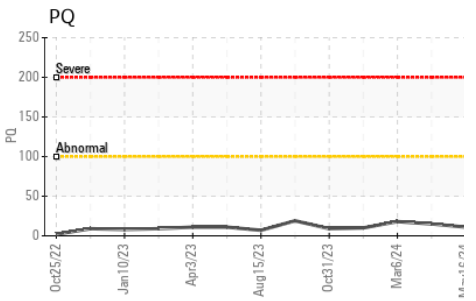
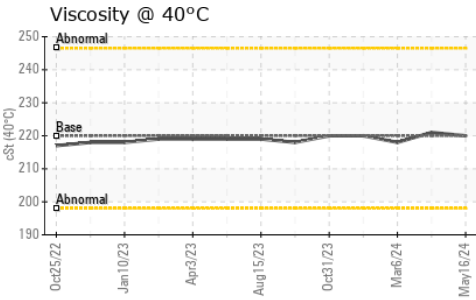
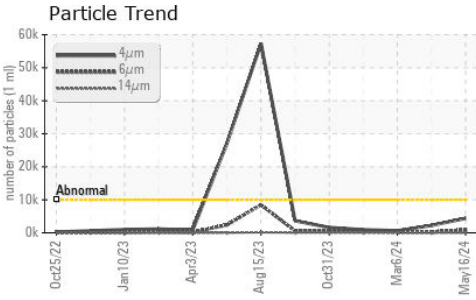
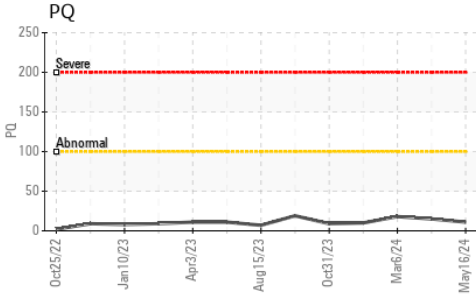
## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<b>3</b>	1	<1
Sodium	ppm	ASTM D5185m	<b>4</b>	1	3
Potassium	ppm	ASTM D5185m >20	<b>2</b>	1	0

## FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>10000	<b>4393</b>	2231	636
Particles >6µm	ASTM D7647	>2500	<b>875</b>	247	236
Particles >14µm	ASTM D7647	>160	<b>28</b>	20	20
Particles >21µm	ASTM D7647	>40	<b>5</b>	5	4
Particles >38µm	ASTM D7647	>10	<b>0</b>	0	0
Particles >71µm	ASTM D7647	>3	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c)	>20/18/14	<b>19/17/12</b>	18/15/11	16/15/11

# OIL ANALYSIS REPORT

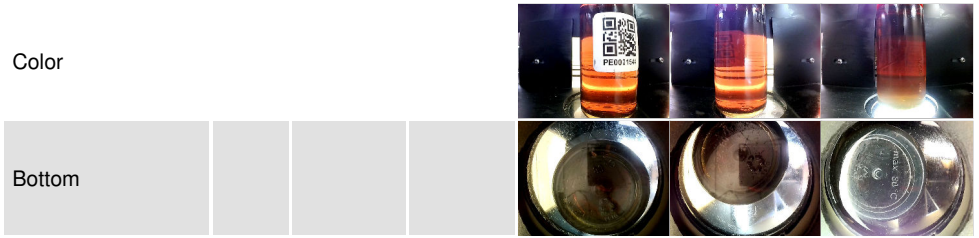


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>0.13</b>	0.64	0.66

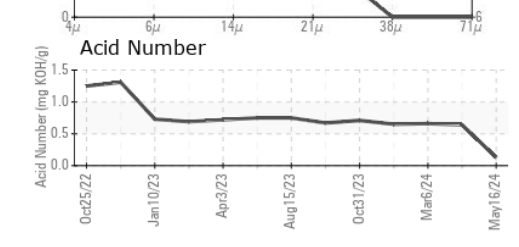
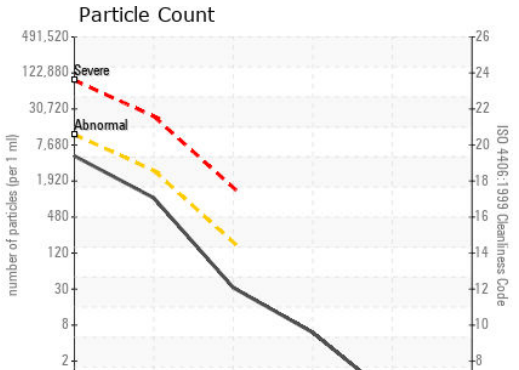
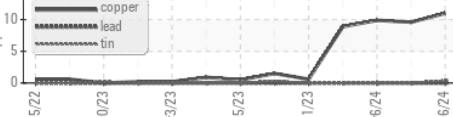
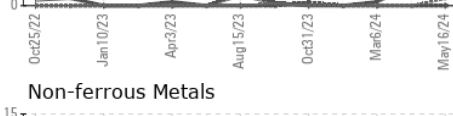
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	<b>NEG</b>	NEG	NEG
Free Water	scalar	*Visual		<b>NEG</b>	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	220	<b>220</b>	221	218

SAMPLE IMAGES		method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PE0001544 **Received** : 20 May 2024  
**Lab Number** : **06184899** **Tested** : 22 May 2024  
**Unique Number** : 11036225 **Diagnosed** : 22 May 2024 - Don Baldrige  
**Test Package** : PLANT ( Additional Tests: ICP, KV40, PQ, PrtCount, SCREEN )

**MCKINLEY PAPER COMPANY**  
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 US 98363  
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 joshua.hall@biopappel.com  
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 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)