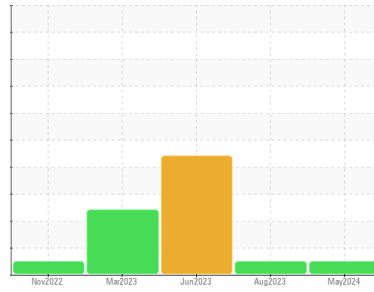




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area

Paper Side

Machine Id

PM 1 Turbo Shaker Bowser

Component

Bearing Lube

Fluid

SHELL PM S2 M 220 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			PE0001543	PE0000967	PE0000985
Sample Date	Client Info			16 May 2024	15 Aug 2023	28 Jun 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed	Client Info			N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	ABNORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.2	NEG	NEG	NEG

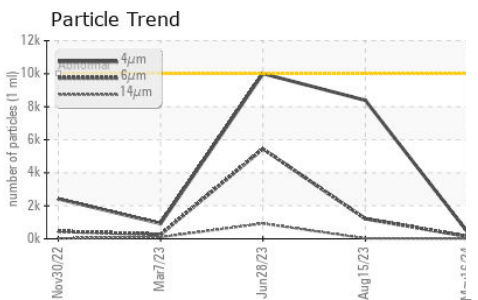
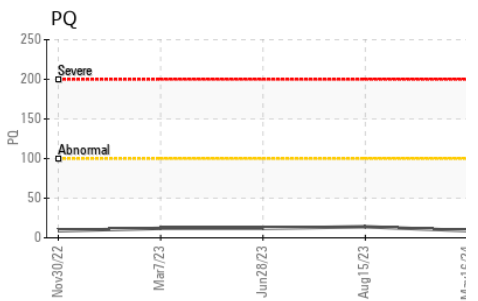
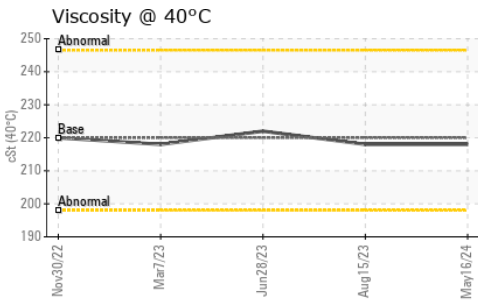
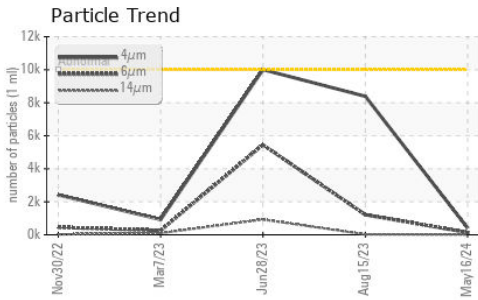
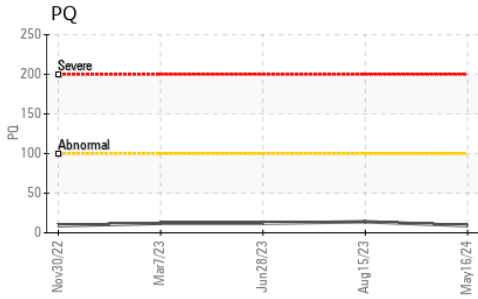
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184		9	14	12
Iron	ppm	ASTM D5185m	>120	0	4	<1
Chromium	ppm	ASTM D5185m	>5	0	0	0
Nickel	ppm	ASTM D5185m	>20	0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>4	0	<1	<1
Lead	ppm	ASTM D5185m	>30	0	0	0
Copper	ppm	ASTM D5185m	>17	12	1	<1
Tin	ppm	ASTM D5185m	>10	<1	0	0
Vanadium	ppm	ASTM D5185m		0	0	<1
Cadmium	ppm	ASTM D5185m		0	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	<1	0
Manganese	ppm	ASTM D5185m		<1	0	0
Magnesium	ppm	ASTM D5185m		3	2	2
Calcium	ppm	ASTM D5185m		70	62	44
Phosphorus	ppm	ASTM D5185m		655	535	482
Zinc	ppm	ASTM D5185m		872	780	680
Sulfur	ppm	ASTM D5185m		6193	4997	5200

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	2	2	3
Sodium	ppm	ASTM D5185m		4	<1	<1
Potassium	ppm	ASTM D5185m	>20	<1	<1	<1

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	412	8391	● 10005
Particles >6µm		ASTM D7647	>2500	141	1217	▲ 5450
Particles >14µm		ASTM D7647	>160	11	24	▲ 928
Particles >21µm		ASTM D7647	>40	3	9	▲ 312
Particles >38µm		ASTM D7647	>10	0	0	▲ 48
Particles >71µm		ASTM D7647	>3	0	0	▲ 5
Oil Cleanliness		ISO 4406 (c)	>20/18/14	16/14/11	20/17/12	▲ 21/20/17

OIL ANALYSIS REPORT

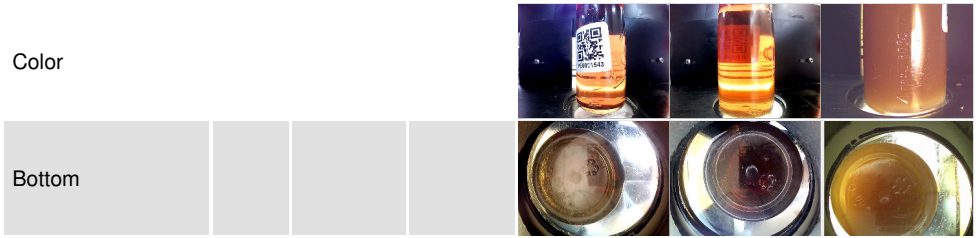


FLUID DEGRADATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.13	0.64	0.74

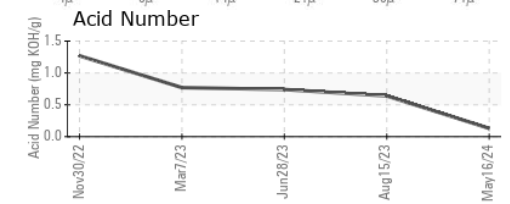
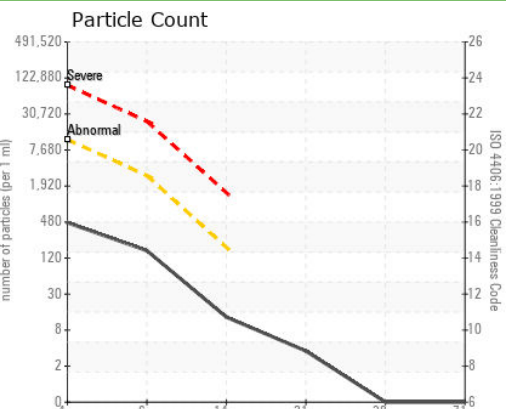
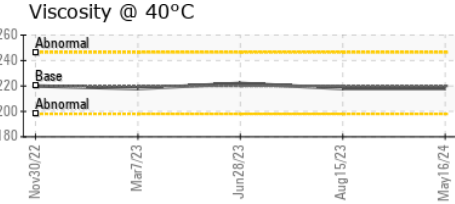
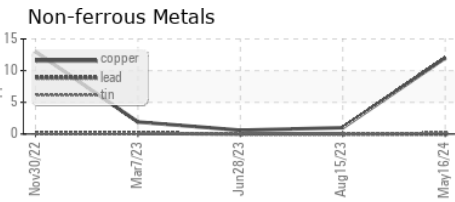
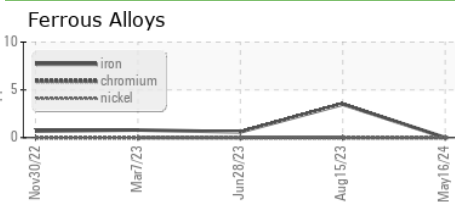
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	0.2%
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	218	218	222

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PE0001543
Lab Number : 06184901
Unique Number : 11036227
Test Package : PLANT (Additional Tests: ICP, KV40, PQ, PrtCount, SCREEN)

MCKINLEY PAPER COMPANY
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 PORT ANGELES, WA
 US 98363
 Contact: JOSHUA HALL
 joshua.hall@biopappel.com
 T: (360)457-4474
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)