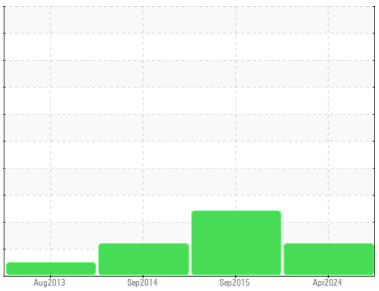
OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Machine Id
T-12
Component
Hydraulic System
Fluid
AW HYDRAULIC OIL ISO 32 (55 GAL)

DIAGNOSIS

Recommendation
The filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

Wear
All component wear rates are normal.

Contamination
There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0891969**	WCM2244237	WCM2222741
Sample Date		Client Info		**17 Apr 2024**	14 Sep 2015	17 Sep 2014
Machine Age	yrs	Client Info		**0**	405300	399877
Oil Age	yrs	Client Info		**0**	0	0
Oil Changed		Client Info		**Not Changd**	Not Changd	Not Changd
Sample Status				**ABNORMAL**	ABNORMAL	ATTENTION

CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.1	**NEG**	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	**4**	4	3
Chromium	ppm	ASTM D5185m	>10	**0**	<1	<1
Nickel	ppm	ASTM D5185m	>10	**0**	<1	<1
Titanium	ppm	ASTM D5185m		**0**	<1	<1
Silver	ppm	ASTM D5185m		**<1**	0	0
Aluminum	ppm	ASTM D5185m	>10	**<1**	<1	<1
Lead	ppm	ASTM D5185m	>10	**0**	<1	<1
Copper	ppm	ASTM D5185m	>75	**2**	<1	<1
Tin	ppm	ASTM D5185m	>10	**<1**	2	0
Antimony	ppm	ASTM D5185m		**---**	0	0
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

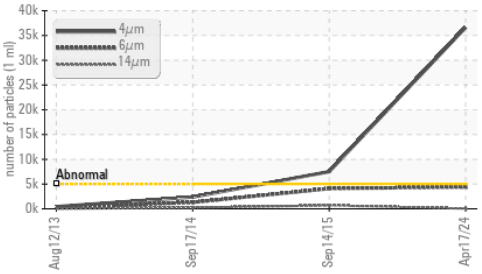
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	**1**	4	6
Barium	ppm	ASTM D5185m	5	**0**	0	0
Molybdenum	ppm	ASTM D5185m	5	**<1**	<1	<1
Manganese	ppm	ASTM D5185m		**<1**	<1	0
Magnesium	ppm	ASTM D5185m	25	**5**	2	<1
Calcium	ppm	ASTM D5185m	200	**274**	222	246
Phosphorus	ppm	ASTM D5185m	300	**419**	376	436
Zinc	ppm	ASTM D5185m	370	**328**	390	434
Sulfur	ppm	ASTM D5185m	2500	**1785**	1395	1414

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>20	**2**	1	2
Sodium	ppm	ASTM D5185m		**2**	2	1
Potassium	ppm	ASTM D5185m	>20	**<1**	<1	0

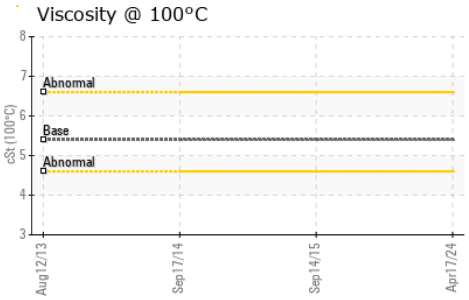
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	▲ **36627**	▲ 7508	2381
Particles >6µm		ASTM D7647	>1300	▲ **4389**	▲ 4090	1297
Particles >14µm		ASTM D7647	>160	**46**	▲ 696	● 221
Particles >21µm		ASTM D7647	>40	**7**	▲ 235	● 74
Particles >38µm		ASTM D7647	>10	**0**	▲ 36	● 11
Particles >71µm		ASTM D7647	>3	**0**	▲ 3	1
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ **22/19/13**	▲ 20/19/17	● 18/17/15

OIL ANALYSIS REPORT

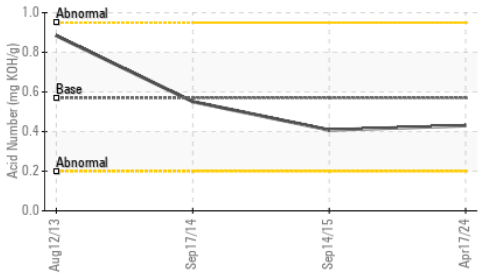
Particle Trend



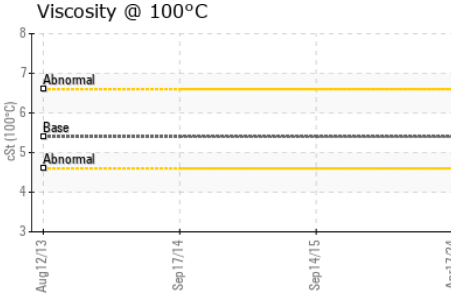
Viscosity @ 100°C



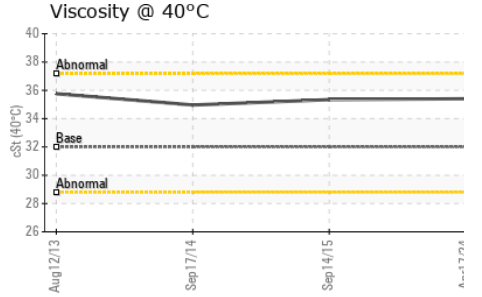
Acid Number



Viscosity @ 100°C



Viscosity @ 40°C



FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	**0.43**	0.408	0.551

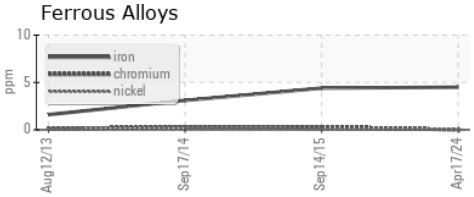
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	VLITE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	32	**35.4**	35.34	34.96
Visc @ 100°C	cSt	ASTM D445	5.4	**6.5**	---	---
Viscosity Index (VI)	Scale	ASTM D2270	102	**138**	---	---

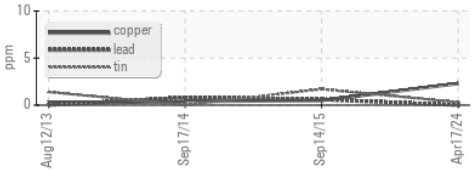
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color				*no image*	*no image*
Bottom				*no image*	*no image*

GRAPHS

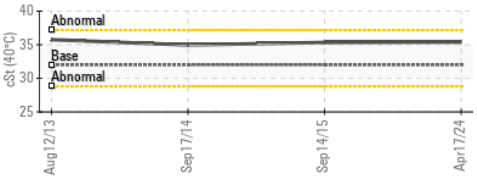
Ferrous Alloys



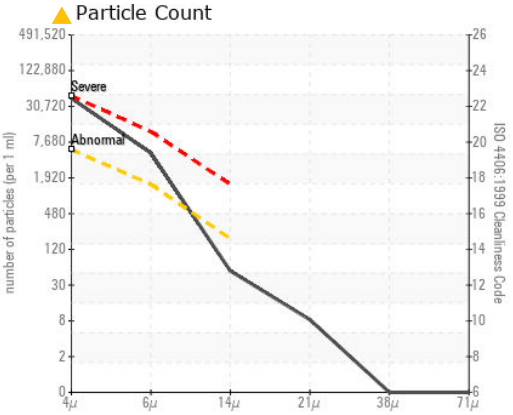
Non-ferrous Metals



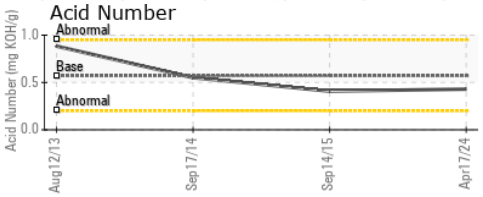
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0891969 **Received** : 20 May 2024
Lab Number : 06184964 **Tested** : 22 May 2024
Unique Number : 11036290 **Diagnosed** : 22 May 2024 - Wes Davis
Test Package : MOB 2 (Additional Tests: KV100, VI)

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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