

OIL ANALYSIS REPORT

Sample Rating Trend

ISO

Machine Id

KAESER SK 19 2090033 (S/N 1247)

Component Compressor

Fluid KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

Recommendation

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

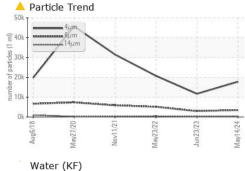
Machine Age hrs Client Info 29758 29062 27144 Oil Age hrs Client Info 691 0 1005 Oil Changed Client Info 691 0 1005 Sample Status Image Client Info 691 ABNORMAL ABNORMAL	SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Machine Age hrs Client Into 29758 29062 27144 Oil Age hrs Client Into 691 0 1005 Oil Age hrs Client Into 691 0 1005 Sample Status Immit/base Current history1 history2 Iron ppm ASTM 05185m >50 0 <1	Sample Number		Client Info		KCPA014463	KCPA002053	KCP44369
Oil Age hrs Client Info 691 0 1005 Oil Changed Client Info Changed N/A Changed Sample Status method limit/base current history1 history2 Iron ppm ASTM 05185m >50 0 <1	Sample Date		Client Info		14 May 2024	23 Jun 2023	23 May 2022
Oil Changed Client Info Changed N/A Changed Sample Status method limit/base current history1 ABNORMAL WEAR METALS method limit/base current history1 history2 Iron ppm ASTM 05185m >50 0 <1	Machine Age	hrs	Client Info		29758	29062	27144
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WEAR METALS method limit/base current history1 history2 Iron ppm ASTM 05185m >50 0 <1	Oil Changed		Client Info		Changed	N/A	Changed
Iron ppm ASTM D5185m >50 0 <1 <1 Chromium ppm ASTM D5185m >3 0 0 0 Nickel ppm ASTM D5185m >3 0 0 0 Nickel ppm ASTM D5185m >2 0 0 0 Auminum ppm ASTM D5185m >10 0 <1	Sample Status				ABNORMAL	ABNORMAL	ABNORMAL
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Silver ppm ASTM D5185m >2 0 0 0 Aluminum ppm ASTM D5185m >10 0 <1	Nickel	ppm	ASTM D5185m	>3	0	0	0
Silver ppm ASTM D5185m >2 0 0 0 Aluminum ppm ASTM D5185m >10 0 <1	Titanium		ASTM D5185m	>3	0	0	0
Lead ppm ASTM D5185m >10 0 <1 <1 Copper ppm ASTM D5185m >50 3 <1	Silver		ASTM D5185m	>2	0	0	0
Lead ppm ASTM D5185m >10 0 <1 <1 Copper ppm ASTM D5185m >50 3 <1	Aluminum	ppm	ASTM D5185m	>10	0	0	<1
Copper ppm ASTM D5185m >50 3 <1 2 Tin ppm ASTM D5185m >10 <1	Lead					<1	<1
Tin ppm ASTM D5185m >10 <1 0 <1 Antimony ppm ASTM D5185m 0 0 0 0 Vanadium ppm ASTM D5185m 0 0 0 0 Cadmium ppm ASTM D5185m 0 0 0 0 ADDITIVES method limit/base current history1 history2 Boron ppm ASTM D5185m 90 12 46 41 Molybdenum ppm ASTM D5185m 90 81 88 70 Calcium ppm ASTM D5185m 90 81 88 70 Calcium ppm ASTM D5185m 90 81 88 70 Calcium ppm ASTM D5185m 2 <1 3 2 Phosphorus ppm ASTM D5185m 21308 19941 17302 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m >20 1 2<	Copper		ASTM D5185m	>50		<1	2
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			method	limit/base	current	history1	history?
Acid Number (AN) mg KOH/g ASTM D8045 0.4 0.37 0.39 0.41	Acid Number (AN)	mg KOH/g			0.37	0.39	0.41

Report Id: UNIAURCO [WUSCAR] 06185012 (Generated: 05/22/2024 15:21:14) Rev: 1

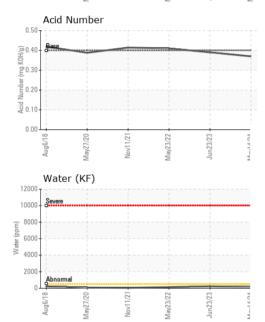
Contact/Location: Service Manager - UNIAURCO

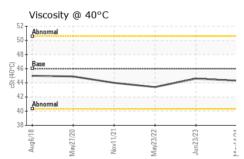


OIL ANALYSIS REPORT



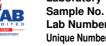


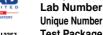






à	Laboratory
ANAB	Sample No.
ACCREDITED	Lab Numbe
TESTING LABORATORY	Unique Numbe
Certificate 2367	Test Packag





mber : 11036338

(40°C)

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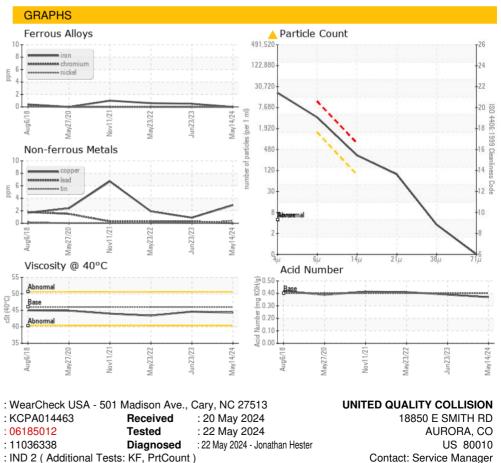
- Test Package : IND 2 (Additional Tests: KF, PrtCount) To discuss this sample report, contact Customer Service at 1-800-237-1369.
- * Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Contact/Location: Service Manager - UNIAURCO Page 2 of 2

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	44.3	44.6	43.4
SAMPLE IMAGES	5	method	limit/base	current	history1	history2
Color				•		

Bottom



T: F: