

OIL ANALYSIS REPORT

ISO

Machine Id

FRICK 1610 Component Screw Compressor Fluid

{not provided} (--- GAL)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear

All component wear rates are normal.

Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

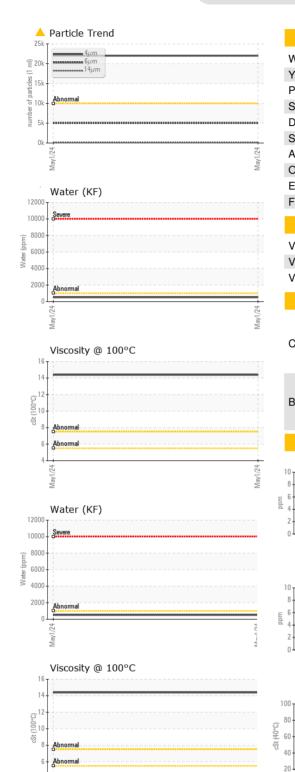
Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		TO90003210		
Sample Date		Client Info		01 May 2024		
Machine Age	hrs	Client Info		13778		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		Not Changd		
Sample Status				ABNORMAL		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>60	0		
Chromium	ppm	ASTM D5185m	>4	0		
Nickel	ppm	ASTM D5185m		<1		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>5	<1		
Lead	ppm	ASTM D5185m	>10	0		
Copper	ppm	ASTM D5185m	>30	2		
Tin	ppm		>15	1		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0		
Barium	ppm	ASTM D5185m		0		
Molybdenum	ppm	ASTM D5185m		0		
Manganese	ppm	ASTM D5185m		<1		
Magnesium	ppm	ASTM D5185m		0		
Calcium	ppm	ASTM D5185m		0		
Phosphorus	ppm	ASTM D5185m		985		
Zinc	ppm	ASTM D5185m		0		
Sulfur	ppm	ASTM D5185m		51		
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	4		
Sodium	ppm	ASTM D5185m		5		
Potassium	ppm	ASTM D5185m	>20	1		
Water	%	ASTM D6304	>0.1	0.051		
ppm Water	ppm	ASTM D6304	>1000	515		
FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	<u> </u>		
Particles >6µm		ASTM D7647	>2500	<u> </u>		
Particles >6µm Particles >14µm		ASTM D7647 ASTM D7647	>2500 >320	▲ 5012 156		
			>320			
Particles >14µm		ASTM D7647	>320	156		
Particles >14µm Particles >21µm		ASTM D7647 ASTM D7647	>320 >80 >20	156 21		
Particles >14µm Particles >21µm Particles >38µm		ASTM D7647 ASTM D7647 ASTM D7647	>320 >80 >20	156 21 0		
Particles >14μm Particles >21μm Particles >38μm Particles >71μm	TION	ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	>320 >80 >20 >4	156 21 0 0		



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May124	White Metal Yellow Metal Precipitate Silt Debris Sand/Dirt Appearance	scalar scalar scalar scalar scalar scalar	*Visual *Visual *Visual *Visual *Visual	NONE NONE NONE	NONE NONE NONE NONE	 	
May1/24	Precipitate Silt Debris Sand/Dirt	scalar scalar scalar	*Visual *Visual	NONE NONE	NONE NONE		
May1/24	Silt Debris Sand/Dirt	scalar scalar	*Visual *Visual	NONE	NONE		
May12.4	Debris Sand/Dirt	scalar					
May1/24	Sand/Dirt		*Visual				
May1/24		scalar		NONE	NONE		
May1/24	Appearance	Sualai	*Visual	NONE	NONE		
Ma		scalar	*Visual	NORML	NORML		
	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water	scalar	*Visual	>0.1	NEG		
	Free Water	scalar	*Visual		NEG		
	FLUID PROPERT	IES	method	limit/base	current	history1	history2
	Visc @ 40°C	cSt	ASTM D445		82.7		
	Visc @ 100°C	cSt	ASTM D445		14.39		
	Viscosity Index (VI)	Scale	ASTM D2270		181		
				Pres 10.0			
1/24 -	SAMPLE IMAGES	,	method	limit/base	current	history1	history2
	Color					no image	no image
	Bottom					no image	no image
	GRAPHS						
	Ferrous Alloys				Particle Count		
May1/24	¹⁰ I			491,520	I		T ²⁶
	8 iron chromium			122,880	Severe		-24
	4 4			30,720			-22
	2				Abritognal		
	24 24			7,680 2 E			-20
	May1/24			(per 1 m) 1/24			-18
	Non-ferrous Metals	-		음이 1월 480			-16
				of pair			+20 -18 -16 -14
	8 - copper			42/1/per 1,900 420/1/20 420/1/20 480 480 480 480 480 480 480 480 480 48	1		14
				2 30	+		-12
	2 -			8	-		-10
U.A.	0			4		/	
	May1/24			May1/24			
				≥ 0		14µ 21µ	38µ 71µ
	Viscosity @ 40°C				Acid Number		
	80			0.01 (b)HQ HOX HOX HOX HOX HOX HOX HOX HOX HOX HOX			
C)∘C)	c0.			E 0.01			
cst la	40 Abnormal			e 0.01			
				Nu Nu			
	20				1/24		74
AC I.	May1/24			May1/24	May1/24		401 June 10
		1 Madisor Recei Teste Diagn	ived : 20 d : 29	, NC 27513) May 2024) May 2024 May 2024 - Don		K HOLDINGS - 49 CC	EAST TOYAH DUNTY RD 419 PECOS, TX US 79772

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Contact/Location: Service Manager - KINPECET