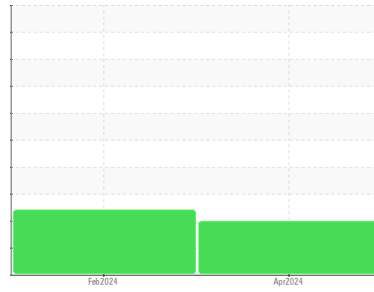


OIL ANALYSIS REPORT

Sample Rating Trend



SEDIMENT



Machine Id
GEA K201A
 Component
Screw Compressor
 Fluid
{not provided} (300 GAL)

DIAGNOSIS

Recommendation
 We recommend you service the filters on this component. Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear
 All component wear rates are normal.

Contamination
 There is a high amount of silt (particulates < 14 microns in size) present in the oil. There is a moderate amount of visible silt present in the sample.

Fluid Condition
 The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION method limit/base current history1 history2

Sample Number	Client Info		TO90003164	TO90003228	---
Sample Date	Client Info		30 Apr 2024	14 Feb 2024	---
Machine Age	hrs	Client Info	9730	0	---
Oil Age	hrs	Client Info	0	0	---
Oil Changed	Client Info		Not Chngd	N/A	---
Sample Status			ABNORMAL	ABNORMAL	---

WEAR METALS method limit/base current history1 history2

Iron	ppm	ASTM D5185m	>60	8	4	---
Chromium	ppm	ASTM D5185m	>4	0	<1	---
Nickel	ppm	ASTM D5185m		<1	0	---
Titanium	ppm	ASTM D5185m		<1	0	---
Silver	ppm	ASTM D5185m		<1	0	---
Aluminum	ppm	ASTM D5185m	>5	1	0	---
Lead	ppm	ASTM D5185m	>10	0	0	---
Copper	ppm	ASTM D5185m	>30	2	0	---
Tin	ppm	ASTM D5185m	>15	2	<1	---
Vanadium	ppm	ASTM D5185m		0	0	---
Cadmium	ppm	ASTM D5185m		0	0	---

ADDITIVES method limit/base current history1 history2

Boron	ppm	ASTM D5185m		0	0	---
Barium	ppm	ASTM D5185m		0	0	---
Molybdenum	ppm	ASTM D5185m		0	0	---
Manganese	ppm	ASTM D5185m		<1	<1	---
Magnesium	ppm	ASTM D5185m		<1	2	---
Calcium	ppm	ASTM D5185m		15	16	---
Phosphorus	ppm	ASTM D5185m		25	10	---
Zinc	ppm	ASTM D5185m		7	7	---
Sulfur	ppm	ASTM D5185m		58	6	---

CONTAMINANTS method limit/base current history1 history2

Silicon	ppm	ASTM D5185m	>50	11	8	---
Sodium	ppm	ASTM D5185m		2	0	---
Potassium	ppm	ASTM D5185m	>20	2	0	---
Water	%	ASTM D6304	>0.1	0.025	0.033	---
ppm Water	ppm	ASTM D6304	>1000	251	337	---

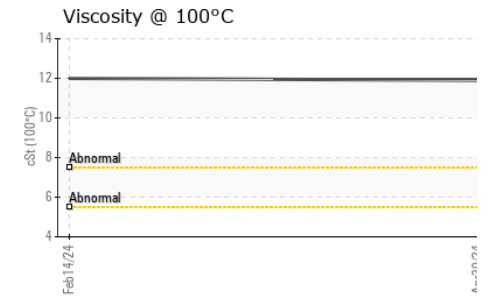
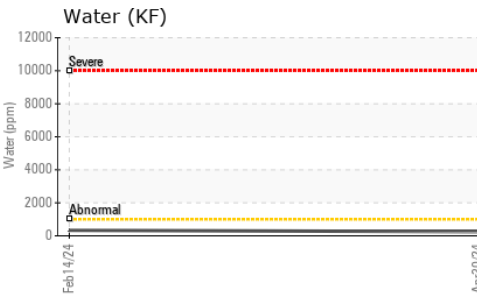
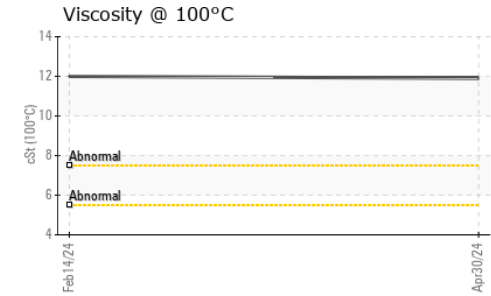
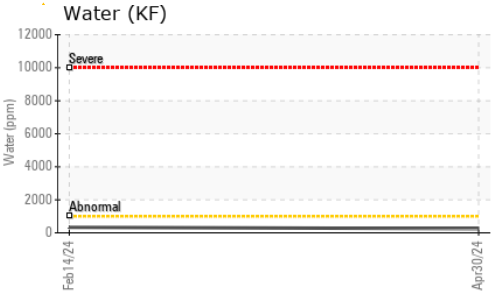
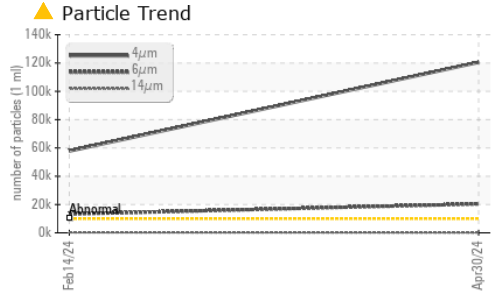
FLUID CLEANLINESS method limit/base current history1 history2

Particles >4µm	ASTM D7647	>10000	▲ 120551	▲ 57782	---
Particles >6µm	ASTM D7647	>2500	▲ 20382	▲ 13249	---
Particles >14µm	ASTM D7647	>320	218	▲ 325	---
Particles >21µm	ASTM D7647	>80	26	30	---
Particles >38µm	ASTM D7647	>20	0	1	---
Particles >71µm	ASTM D7647	>4	0	0	---
Oil Cleanliness	ISO 4406 (c)	>20/18/15	▲ 24/22/15	▲ 23/21/16	---

FLUID DEGRADATION method limit/base current history1 history2

Acid Number (AN)	mg KOH/g	ASTM D8045		0.039	0.046	---
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OIL ANALYSIS REPORT

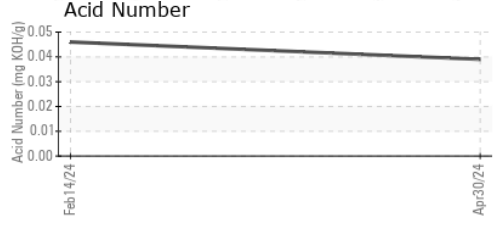
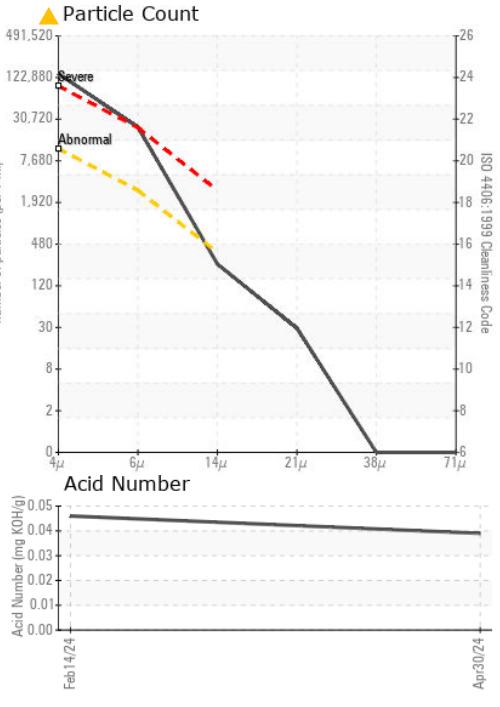
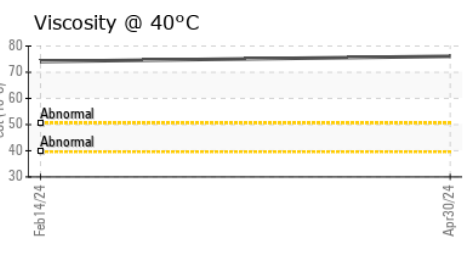
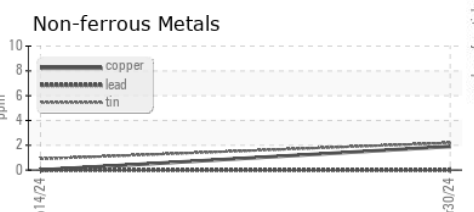
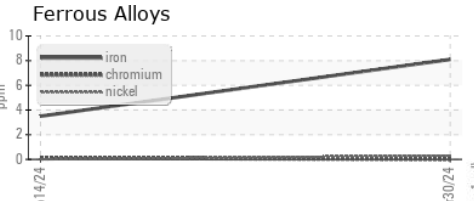


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	▲ MODER	LIGHT
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.1	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	76.1	74.1	---
Visc @ 100°C	cSt	ASTM D445	11.9	12.0	---
Viscosity Index (VI)	Scale	ASTM D2270	151	158	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					no image
Bottom					no image

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : TO90003164 **Received** : 20 May 2024
Lab Number : 06185077 **Tested** : 22 May 2024
Unique Number : 11036403 **Diagnosed** : 22 May 2024 - Don Baldrige
Test Package : IND 2 (Additional Tests: KF, KV100, PrtCount, VI)

KINETIK HOLDINGS - PECOS
 473 CR 118
 PECOS, TX
 US 79772
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)