

## **OIL ANALYSIS REPORT**

#### Area HC-SYN-5 Machine of CHAMPION S462017

Component Compressor

#### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

#### Fluid Condition

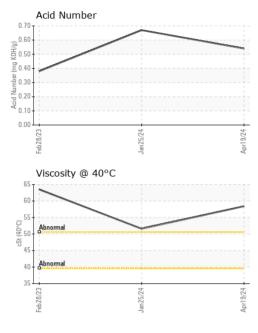
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

		Feb	2023	Jan2024 Apr202	4	
SAMPLE INFORM	ΙΔΤΙΟΝ	method	limit/base	current	history1	history2
		Client Info	mmbase	UHC06185166	UCH06095642	UHC05806441
Sample Number Sample Date		Client Info		19 Apr 2024	25 Jan 2024	28 Feb 2023
Machine Age	hrs	Client Info		31926	31916	27397
Oil Age	hrs	Client Info		1543	1523	0
Oil Changed		Client Info		Not Changd	Not Changd	Changed
Sample Status				NORMAL	NORMAL	NORMAL
CONTAMINATION	N	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<1	0	3
Chromium	ppm	ASTM D5185m	>10	<1	0	0
Nickel	ppm	ASTM D5185m		0	<1	0
Titanium	ppm	ASTM D5185m		<1	0	0
Silver	ppm	ASTM D5185m		<1	0	0
Aluminum	ppm	ASTM D5185m	>25	1	0	<1
Lead	ppm	ASTM D5185m	>25	<1	0	0
Copper	ppm	ASTM D5185m	>50	1	0	7
Tin	ppm	ASTM D5185m	>15	<1	<1	0
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		7	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		0	0	<1
Magnesium	ppm	ASTM D5185m		<1	0	1
Calcium	ppm	ASTM D5185m		0	0	4
Phosphorus	ppm	ASTM D5185m		341	411	440
Zinc Sulfur	ppm	ASTM D5185m ASTM D5185m		22 848	2 978	100 50
	ppm					
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	4	<1	3
Sodium	ppm	ASTM D5185m		<1	<1	18
Potassium	ppm	ASTM D5185m	>20	1	<1	<1
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.54	0.67	0.38

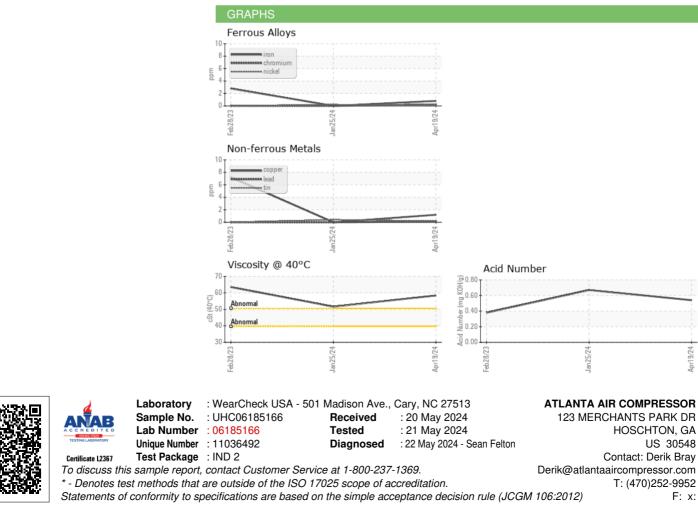
### Sample Rating Trend



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VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
FLUID PROPERT Visc @ 40°C	TIES cSt	method ASTM D445	limit/base	current 58.4	history1 51.6	history2 63.5
	cSt		limit/base limit/base			
Visc @ 40°C	cSt	ASTM D445		58.4	51.6	63.5



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