

OIL ANALYSIS REPORT

Machine Id KAESER COMPRESSOR B - DART CONTAINER

Compressor Fluid

{not provided} (--- LTR)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The oil viscosity is higher than normal. Confirm oil type.

				May2024			
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2	
Sample Number		Client Info		KFS0005100			
Sample Date		Client Info		19 May 2024			
Machine Age	hrs	Client Info		0			
Oil Age	hrs	Client Info		0			
Oil Changed	1115	Client Info		N/A			
Sample Status				ATTENTION			
	_						
WEAR METALS		method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m	>50	6			
Chromium	ppm	ASTM D5185m	>10	<1			
Nickel	ppm	ASTM D5185m	>3	0			
Titanium	ppm	ASTM D5185m	>3	<1			
Silver	ppm	ASTM D5185m	>2	<1			
Aluminum	ppm	ASTM D5185m	>10	1			
Lead	ppm	ASTM D5185m	>10	<1			
Copper	ppm	ASTM D5185m	>50	2			
Tin	ppm	ASTM D5185m	>10	<1			
Vanadium	ppm	ASTM D5185m		<1			
Cadmium	ppm	ASTM D5185m		0			
ADDITIVES		method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m		26			
Barium	ppm	ASTM D5185m		0			
Molybdenum	ppm	ASTM D5185m		0			
Manganese	ppm	ASTM D5185m		0			
Magnesium	ppm	ASTM D5185m		<1			
Calcium	ppm	ASTM D5185m		0			
Phosphorus	ppm	ASTM D5185m		274			
Zinc	ppm	ASTM D5185m		1			
Sulfur	ppm	ASTM D5185m		5617			
CONTAMINANTS	3	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m	>25	2			
Sodium	ppm	ASTM D5185m		0			
Potassium	ppm	ASTM D5185m	>20	2			
Water	%	ASTM D6304	>0.05	0.008			
ppm Water	ppm	ASTM D6304	>500	82			
FLUID CLEANLIN	NESS	method	limit/base	current	history1	history2	
Particles >4µm		ASTM D7647		355			
Particles >6µm		ASTM D7647	>1300	76			
Particles >14µm		ASTM D7647	>80	1			
Particles >21µm		ASTM D7647		0			
Particles >38µm		ASTM D7647	>4	0			
Particles >71µm		ASTM D7647		0			
Oil Cleanliness		ISO 4406 (c)	>/17/13	16/13/7			
FLUID DEGRADA		method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045		0.41			
AGIO MULLIDEL (AIN)	ing NO⊓/g	AG HVI D0040		0.41			

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Sample Rating Trend





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Water (KF)	VISUAL		method	limit/base	current	history1	history2
Severe	White Metal	scalar	*Visual	NONE	NONE		
000-	Yellow Metal	scalar	*Visual	NONE	NONE		
000 -	Precipitate	scalar	*Visual	NONE	NONE		
000-	Silt	scalar	*Visual	NONE	NONE		
000 -	Debris	scalar	*Visual	NONE	NONE		
Abnormal	Sand/Dirt	scalar	*Visual	NONE	NONE		
May19/24	Appearance	scalar	*Visual	NORML	NORML		
May	Odor	scalar	*Visual	NORML	NORML		
Particle Trend	Emulsified Water	scalar	*Visual	>0.05	NEG		
0k	Free Water	scalar	*Visual		NEG		
0k	FLUID PROPER	TIES	method	limit/base	current	history1	history2
0k	Visc @ 40°C	cSt	ASTM D445	(151.0		
0k	SAMPLE IMAGE	S	method	limit/base	current	history1	history2
May1904	Color					no image	no image
Acid Number	Bottom					no image	no image
1.30 1.20 1.10	GRAPHS Ferrous Alloys			491,520			26 -24
Water (KF)	d 4			30,720 7,680 Wav19/2/6 Wav			+22 -20 +18 +16 +14
100 - 100 - 100 - Abnormal	Non-ferrous Meta	ls		2 33 00 10 10 120 120 120 30		`	-16 -14 -12
Particle Trend	2 0 1726 Internet 1726 Internet				βerreemal φ _μ Acid Number	14μ 21μ	-10 -8 -6 -6 -6 -71μ
0k 4µm 0k 5µm 0k 14µm 0k 0k 0k 0k 0k	200 150 9 100 50 4 200 50 4 200 50 0			(6)HO) 0.40 Bull 0.30 baque 0.20 V Pierro V 0.00 V 0.00			
TESTING LABORATORY Unique Number	. :KFS0005100 er : <mark>06185180</mark> er :11036506	Rece Teste Diagi	ived : 20 ed : 29 nosed : 29	0 May 2024 9 May 2024 May 2024 - Jonat	+2/61/verw	2200 N	DIL COMPAN CLIFTON AV ASHVILLE, T US 3720
To discuss this sample repo * - Denotes test methods that		vice at 1-8 17025 sco	800-237-1369 ope of accred	9. litation.	rule (JCGM 106	chiggins@ T:	HRIS HIGGIN kimbrooil.co (270)305-134

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