

## **OIL ANALYSIS REPORT**

## Machine Id KAESER COMPRESSOR B - DART CONTAINER

**Compressor** Fluid

{not provided} (--- LTR)

### DIAGNOSIS

## Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

## Wear

All component wear rates are normal.

## Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

## Fluid Condition

The oil viscosity is higher than normal. Confirm oil type.

				May2024			
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2	
Sample Number		Client Info		KFS0005100			
Sample Date		Client Info		19 May 2024			
Machine Age	hrs	Client Info		0			
Oil Age	hrs	Client Info		0			
Oil Changed	1115	Client Info		N/A			
Sample Status				ATTENTION			
	_						
WEAR METALS		method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m	>50	6			
Chromium	ppm	ASTM D5185m	>10	<1			
Nickel	ppm	ASTM D5185m	>3	0			
Titanium	ppm	ASTM D5185m	>3	<1			
Silver	ppm	ASTM D5185m	>2	<1			
Aluminum	ppm	ASTM D5185m	>10	1			
Lead	ppm	ASTM D5185m	>10	<1			
Copper	ppm	ASTM D5185m	>50	2			
Tin	ppm	ASTM D5185m	>10	<1			
Vanadium	ppm	ASTM D5185m		<1			
Cadmium	ppm	ASTM D5185m		0			
ADDITIVES		method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m		26			
Barium	ppm	ASTM D5185m		0			
Molybdenum	ppm	ASTM D5185m		0			
Manganese	ppm	ASTM D5185m		0			
Magnesium	ppm	ASTM D5185m		<1			
Calcium	ppm	ASTM D5185m		0			
Phosphorus	ppm	ASTM D5185m		274			
Zinc	ppm	ASTM D5185m		1			
Sulfur	ppm	ASTM D5185m		5617			
CONTAMINANTS	3	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m	>25	2			
Sodium	ppm	ASTM D5185m		0			
Potassium	ppm	ASTM D5185m	>20	2			
Water	%	ASTM D6304	>0.05	0.008			
ppm Water	ppm	ASTM D6304	>500	82			
FLUID CLEANLIN	NESS	method	limit/base	current	history1	history2	
Particles >4µm		ASTM D7647		355			
Particles >6µm		ASTM D7647	>1300	76			
Particles >14µm		ASTM D7647	>80	1			
Particles >21µm		ASTM D7647		0			
Particles >38µm		ASTM D7647	>4	0			
Particles >71µm		ASTM D7647		0			
Oil Cleanliness		ISO 4406 (c)	>/17/13	16/13/7			
FLUID DEGRADA		method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045		0.41			
AGIO MULLIDEL (AIN)	ing NO⊓/g	AG HVI D0040		0.41			

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#### Sample Rating Trend





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Water (KF)	VISUAL		method	limit/base	current	history1	history2
Severe	White Metal	scalar	*Visual	NONE	NONE		
000-	Yellow Metal	scalar	*Visual	NONE	NONE		
000 -	Precipitate	scalar	*Visual	NONE	NONE		
000-	Silt	scalar	*Visual	NONE	NONE		
000 -	Debris	scalar	*Visual	NONE	NONE		
Abnormal	Sand/Dirt	scalar	*Visual	NONE	NONE		
May19/24	Appearance	scalar	*Visual	NORML	NORML		
May	Odor	scalar	*Visual	NORML	NORML		
Particle Trend	Emulsified Water	scalar	*Visual	>0.05	NEG		
0k	Free Water	scalar	*Visual		NEG		
0k	FLUID PROPER	TIES	method	limit/base	current	history1	history2
0k	Visc @ 40°C	cSt	ASTM D445	(	151.0		
0k	SAMPLE IMAGE	S	method	limit/base	current	history1	history2
May1904	Color					no image	no image
Acid Number	Bottom					no image	no image
1.30 1.20 1.10	GRAPHS Ferrous Alloys			491,520			26 -24
Water (KF)	d 4			30,720 7,680 Wav19/2/6 Wav			+22 -20 +18 +16 +14
100 - 100 - 100 - Abnormal	Non-ferrous Meta	ls		2 33 00 10 10 120 120 120 30		<b>`</b>	-16 -14 -12
Particle Trend	2 0 1726 Internet 1726 Internet				βerreemal φ <sub>μ</sub> Acid Number	14μ 21μ	-10 -8 -6 -6 -6 -71μ
0k 4µm 0k 5µm 0k 14µm 0k 0k 0k 0k 0k	200 150 9 100 50 4 200 50 4 200 50 0			(6)HO) 0.40 Bull 0.30 baque 0.20 V Pierro V 0.00 V 0.00			
TESTING LABORATORY Unique Number	. :KFS0005100 er : <mark>06185180</mark> er :11036506	Rece Teste Diagi	ived : 20 ed : 29 nosed : 29	0 May 2024 9 May 2024 May 2024 - Jonat	+2/61/verw	2200 N	DIL COMPAN CLIFTON AV ASHVILLE, T US 3720
To discuss this sample repo * - Denotes test methods that		vice at 1-8 17025 sco	800-237-1369 ope of accred	9. litation.	rule (JCGM 106	chiggins@ T:	HRIS HIGGIN kimbrooil.co (270)305-134

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Contact/Location: CHRIS HIGGINS - KIMNAS