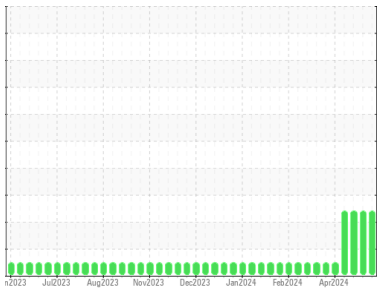
OIL ANALYSIS REPORT

Sample Rating Trend



GLYCOL

Machine Id
E-2 (S/N 1144675)
Component
Biogas Engine
Fluid
MAHLER Q8 Mahler G8 SAE 40 (--- GAL)

DIAGNOSIS

Recommendation
We advise that you check for possible coolant leak. Check for low coolant level. We recommend an early resample to monitor this condition.

Wear
All component wear rates are normal.

Contamination
Sodium and/or potassium levels remain high.

Fluid Condition
The BN result indicates that there is suitable alkalinity remaining in the oil.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0914328**	WC0914327	WC0914280
Sample Date		Client Info		**16 May 2024**	09 May 2024	22 Apr 2024
Machine Age	hrs	Client Info		**12794**	12660	0
Oil Age	hrs	Client Info		**364**	230	0
Oil Changed		Client Info		**Not Changd**	Not Changd	Not Changd
Sample Status				**ABNORMAL**	ABNORMAL	ABNORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Fuel		WC Method	>4.0	**<1.0**	<1.0	<1.0
Water		WC Method	>0.1	**NEG**	NEG	NEG
Glycol		WC Method		**NEG**	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>45	**8**	9	6
Chromium	ppm	ASTM D5185m	>2	**<1**	<1	<1
Nickel	ppm	ASTM D5185m	>2	**0**	<1	0
Titanium	ppm	ASTM D5185m		**<1**	<1	<1
Silver	ppm	ASTM D5185m	>5	**<1**	0	0
Aluminum	ppm	ASTM D5185m	>10	**4**	5	4
Lead	ppm	ASTM D5185m	>5	**4**	5	2
Copper	ppm	ASTM D5185m	>14	**2**	3	2
Tin	ppm	ASTM D5185m	>13	**4**	4	2
Vanadium	ppm	ASTM D5185m		**<1**	<1	0
Cadmium	ppm	ASTM D5185m		**0**	<1	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	2	0
Barium	ppm	ASTM D5185m		**0**	<1	0
Molybdenum	ppm	ASTM D5185m		**2**	3	2
Manganese	ppm	ASTM D5185m		**<1**	<1	<1
Magnesium	ppm	ASTM D5185m		**32**	9	7
Calcium	ppm	ASTM D5185m		**2484**	2547	2354
Phosphorus	ppm	ASTM D5185m		**494**	517	417
Zinc	ppm	ASTM D5185m		**549**	553	464
Sulfur	ppm	ASTM D5185m		**3076**	3251	2795

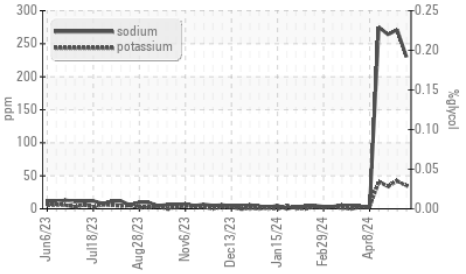
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>200	**22**	25	22
Sodium	ppm	ASTM D5185m		▲ **230**	▲ 271	▲ 264
Potassium	ppm	ASTM D5185m	>20	▲ **35**	▲ 42	▲ 34

INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844		**0**	0	0
Nitration	Abs/cm	*ASTM D7624	>20	**9.1**	9.4	9.1
Sulfation	Abs/.1mm	*ASTM D7415	>30	**18.9**	19.4	18.9

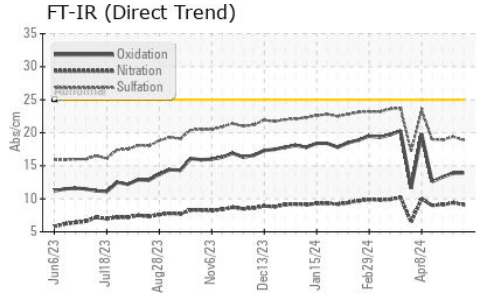
FLUID DEGRADATION		method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414	>25	**13.9**	13.9	13.3
Acid Number (AN)	mg KOH/g	ASTM D8045		**0.41**	0.59	0.35
Base Number (BN)	mg KOH/g	ASTM D2896	8.0	**7.19**	7.27	7.36

OIL ANALYSIS REPORT

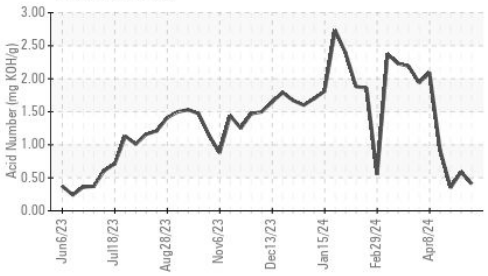
Glycol Contamination



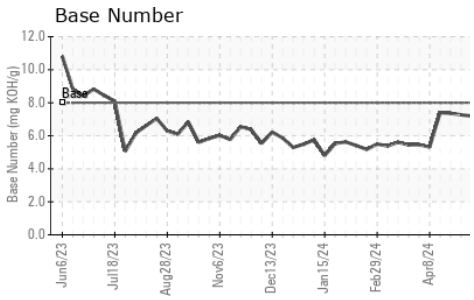
FT-IR (Direct Trend)



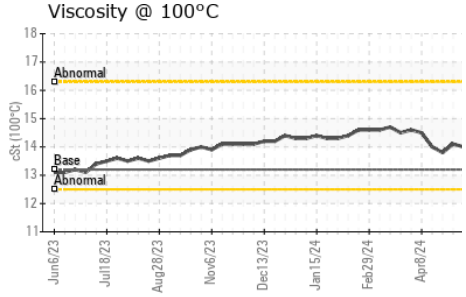
Acid Number



Base Number



Viscosity @ 100°C

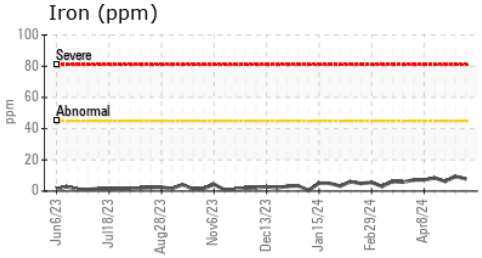


VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	LIGHT
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

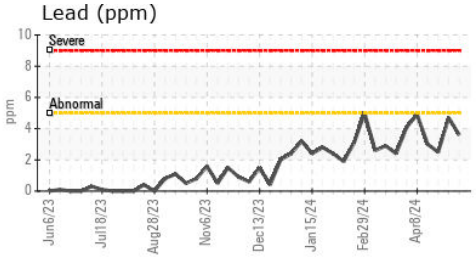
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445	13.2	**14.0**	14.1	13.8

GRAPHS

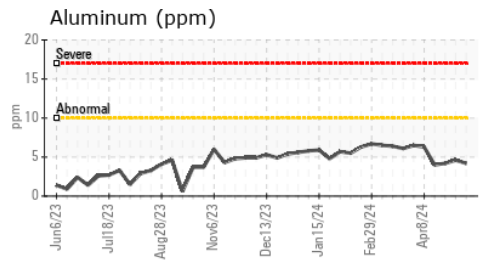
Iron (ppm)



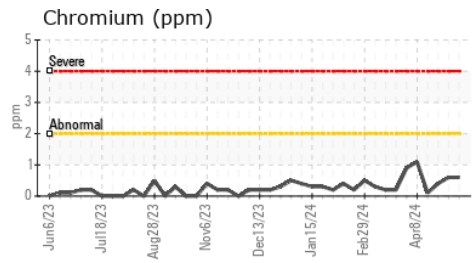
Lead (ppm)



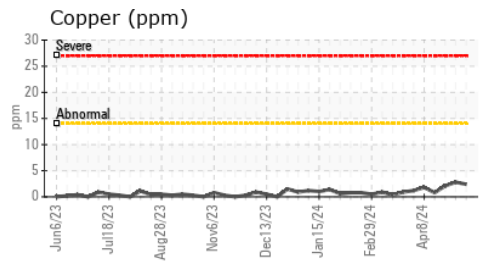
Aluminum (ppm)



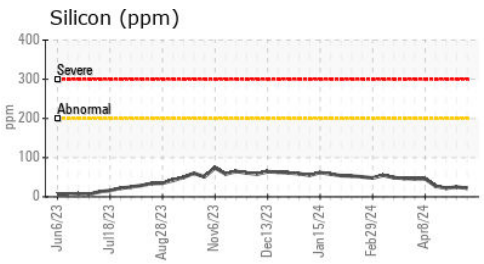
Chromium (ppm)



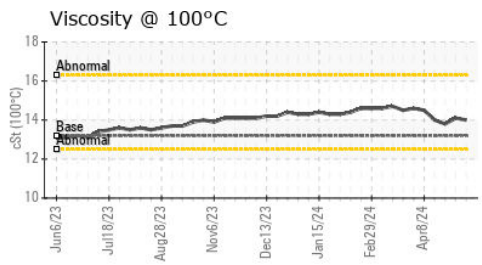
Copper (ppm)



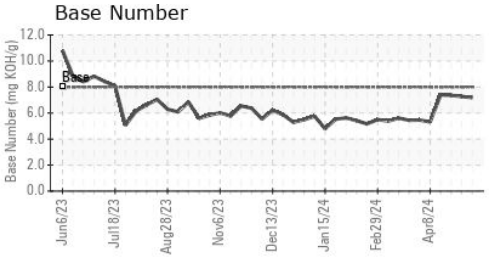
Silicon (ppm)



Viscosity @ 100°C



Base Number



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0914328
Lab Number : 06185225
Unique Number : 11036551
Test Package : MOB 2

Received : 20 May 2024
Tested : 21 May 2024
Diagnosed : 22 May 2024 - Sean Felton

Certificate L2367

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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