



OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id
71-PC-24 (S/N 60C)
 Component
Hydraulic System
 Fluid
Skydrol (--- LTR)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service. Chlorine 301 ppm.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			WC0938108	---	---
Sample Date	Client Info			14 May 2024	---	---
Machine Age	hrs	Client Info		0	---	---
Oil Age	hrs	Client Info		0	---	---
Oil Changed	Client Info			N/A	---	---
Sample Status				NORMAL	---	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	1	---	---
Chromium	ppm	ASTM D5185m	>20	0	---	---
Nickel	ppm	ASTM D5185m	>20	0	---	---
Titanium	ppm	ASTM D5185m		0	---	---
Silver	ppm	ASTM D5185m		0	---	---
Aluminum	ppm	ASTM D5185m	>20	0	---	---
Lead	ppm	ASTM D5185m	>20	0	---	---
Copper	ppm	ASTM D5185m	>20	1	---	---
Tin	ppm	ASTM D5185m	>20	0	---	---
Vanadium	ppm	ASTM D5185m		0	---	---
Cadmium	ppm	ASTM D5185m		0	---	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	---	---
Barium	ppm	ASTM D5185m		0	---	---
Molybdenum	ppm	ASTM D5185m		0	---	---
Manganese	ppm	ASTM D5185m		0	---	---
Magnesium	ppm	ASTM D5185m		0	---	---
Calcium	ppm	ASTM D5185m	110	2	---	---
Phosphorus	ppm	ASTM D5185m	37	30420	---	---
Zinc	ppm	ASTM D5185m		0	---	---
Sulfur	ppm	ASTM D5185m	220	2175	---	---

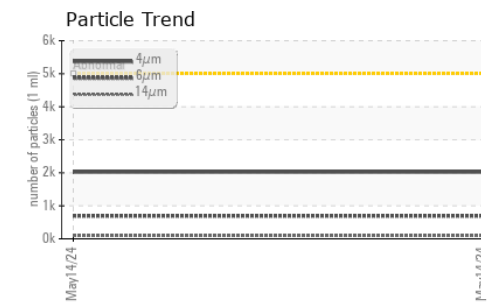
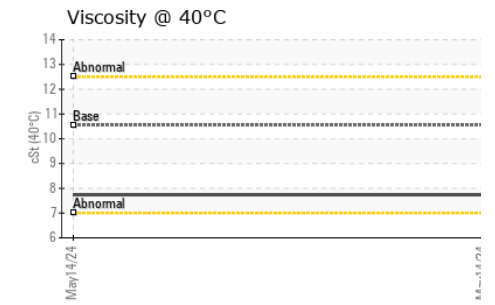
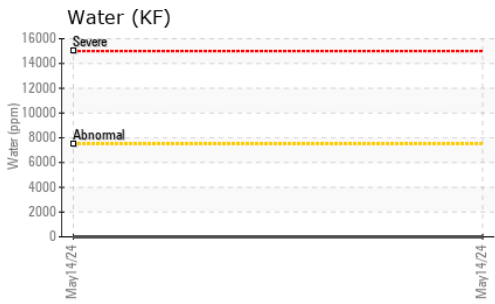
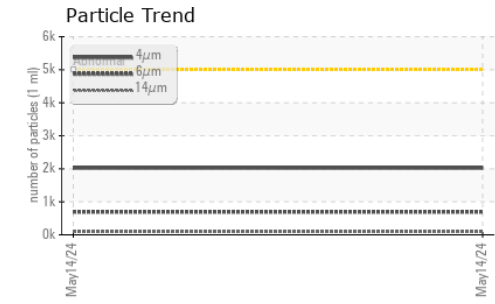
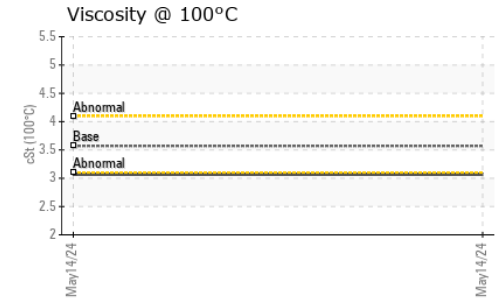
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	0	---	---
Sodium	ppm	ASTM D5185m		0	---	---
Potassium	ppm	ASTM D5185m	>20	12	---	---
Chlorine Content	ppm	ASTM D5185m		301	---	---
Water	%	ASTM D6304	>0.750	NEG	---	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	2023	---	---
Particles >6µm		ASTM D7647	>1300	694	---	---
Particles >14µm		ASTM D7647	>160	93	---	---
Particles >21µm		ASTM D7647	>40	25	---	---
Particles >38µm		ASTM D7647	>10	1	---	---
Particles >71µm		ASTM D7647	>3	0	---	---
Oil Cleanliness		ISO 4406 (c)	>19/17/14	18/17/14	---	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.04	0.354	---	---



OIL ANALYSIS REPORT



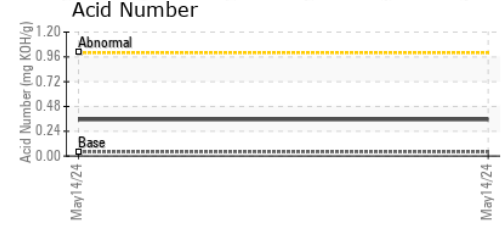
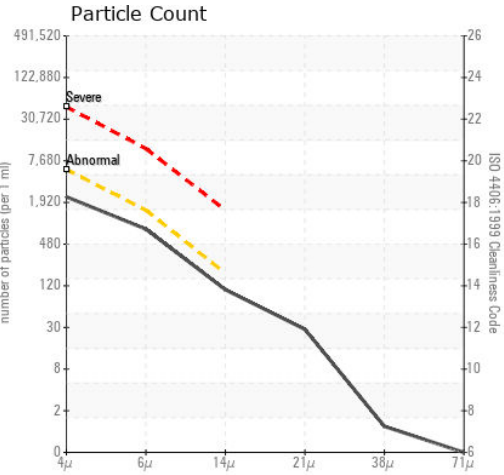
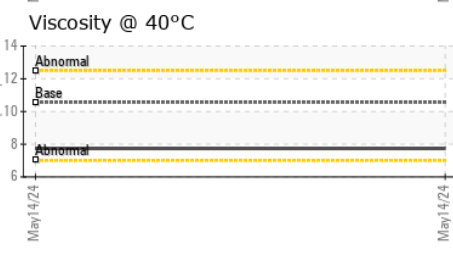
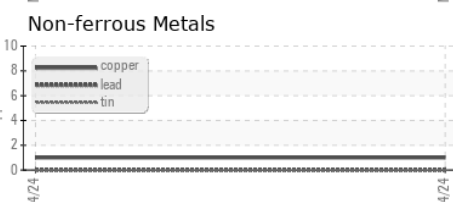
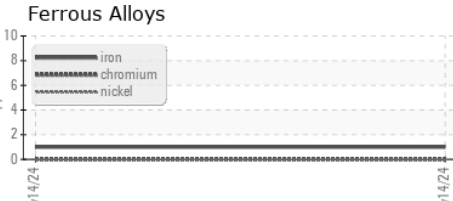
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---
Precipitate	scalar	*Visual	NONE	NONE	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.750	NEG	---	---
Free Water	scalar	*Visual		NEG	---	---

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	10.55	7.74	---	---
Visc @ 100°C	cSt	ASTM D445	3.57	3.07	---	---
Viscosity Index (VI)	Scale	ASTM D2270	320	341	---	---

SAMPLE IMAGES

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0938108 **Received** : 20 May 2024
Lab Number : 06185642 **Tested** : 29 May 2024
Unique Number : 11036968 **Diagnosed** : 29 May 2024 - Jonathan Hester
Test Package : PLANT (Additional Tests: CHLORINEXRF, KV100, VI)

WOODWARD
 25200 W RYE CANYON RD
 SANTA CLARITA, CA
 US 91355
 Contact: REYNARD GOLDMAN
 reynard.goldman@woodward.com
 T: (661)702-5991
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)