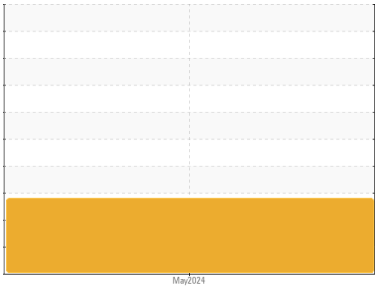
OIL ANALYSIS REPORT

Area
MINING
Machine Id
ME-71 CATERPILLAR 349L HPD01020
Component
Hydraulic System
Fluid
SHELL Spirax S4 CX 30 (--- GAL)

Sample Rating Trend



DIRT

DIAGNOSIS

Recommendation
We advise that you check all areas where dirt can enter the system. We recommend you service the filters on this component. Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress. Moderate concentration of visible dirt/debris present in the oil.

Fluid Condition
The AN level is acceptable for this fluid.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0938474**	---	---
Sample Date		Client Info		**16 May 2024**	---	---
Machine Age	hrs	Client Info		**8534**	---	---
Oil Age	hrs	Client Info		**2976**	---	---
Oil Changed		Client Info		**Not Changd**	---	---
Sample Status				**ABNORMAL**	---	---

CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.1	**NEG**	---	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	**39**	---	---
Chromium	ppm	ASTM D5185m	>10	**4**	---	---
Nickel	ppm	ASTM D5185m	>10	**0**	---	---
Titanium	ppm	ASTM D5185m		**<1**	---	---
Silver	ppm	ASTM D5185m		**<1**	---	---
Aluminum	ppm	ASTM D5185m	>10	**16**	---	---
Lead	ppm	ASTM D5185m	>10	**2**	---	---
Copper	ppm	ASTM D5185m	>75	**17**	---	---
Tin	ppm	ASTM D5185m	>10	**<1**	---	---
Vanadium	ppm	ASTM D5185m		**<1**	---	---
Cadmium	ppm	ASTM D5185m		**<1**	---	---

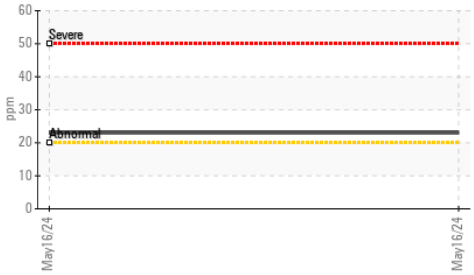
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**2**	---	---
Barium	ppm	ASTM D5185m		**<1**	---	---
Molybdenum	ppm	ASTM D5185m		**3**	---	---
Manganese	ppm	ASTM D5185m		**<1**	---	---
Magnesium	ppm	ASTM D5185m		**19**	---	---
Calcium	ppm	ASTM D5185m		**643**	---	---
Phosphorus	ppm	ASTM D5185m		**649**	---	---
Zinc	ppm	ASTM D5185m		**806**	---	---
Sulfur	ppm	ASTM D5185m		**2564**	---	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>20	**23**	---	---
Sodium	ppm	ASTM D5185m		**4**	---	---
Potassium	ppm	ASTM D5185m	>20	**4**	---	---

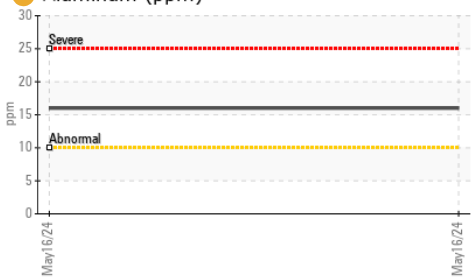
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		**0.79**	---	---

OIL ANALYSIS REPORT

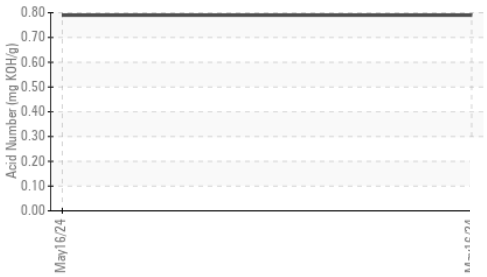
Silicon (ppm)



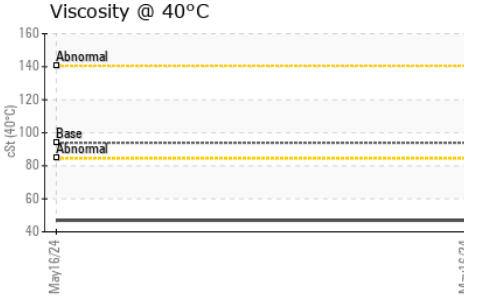
Aluminum (ppm)



Acid Number



Viscosity @ 40°C



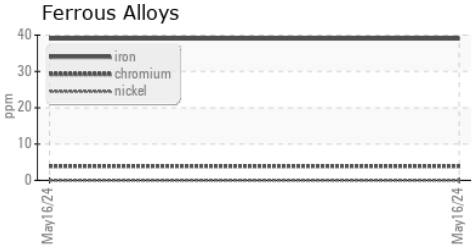
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	---	---
Yellow Metal	scalar	*Visual	NONE	**NONE**	---	---
Precipitate	scalar	*Visual	NONE	**NONE**	---	---
Silt	scalar	*Visual	NONE	**NONE**	---	---
Debris	scalar	*Visual	NONE	▲ **MODER**	---	---
Sand/Dirt	scalar	*Visual	NONE	**NONE**	---	---
Appearance	scalar	*Visual	NORML	**NORML**	---	---
Odor	scalar	*Visual	NORML	**NORML**	---	---
Emulsified Water	scalar	*Visual	>0.1	**NEG**	---	---
Free Water	scalar	*Visual		**NEG**	---	---

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	93.9	**47.0**	---	---

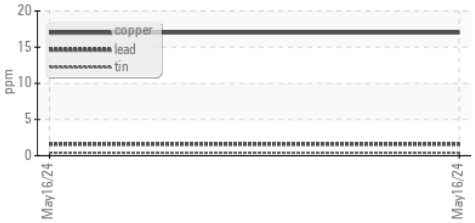
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color				*no image*	*no image*
Bottom				*no image*	*no image*

GRAPHS

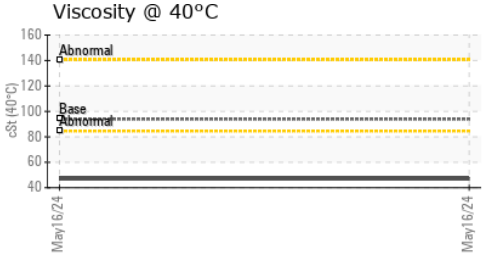
Ferrous Alloys



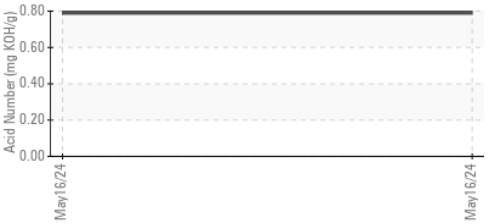
Non-ferrous Metals



Viscosity @ 40°C



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0938474
Lab Number : 06193934
Unique Number : 11056057
Test Package : CONST

Received : 29 May 2024
Tested : 31 May 2024
Diagnosed : 31 May 2024 - Angela Borella

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

COVIA - TROUP - 084
23769 STATE HWY 110 NORTH
TROUP, TX
US 75789
Contact: Forrest Howell
forrest.howell@coviacorp.com
T: (903)574-0693
F:

Report Id: COVTRO [WUSCAR] 06193934 (Generated: 05/31/2024 19:12:57) Rev: 1

Submitted By: Wes Davis