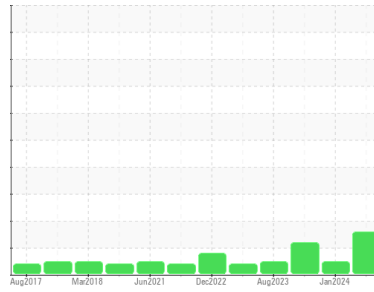




OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id
IPS TR1388B 200 IPS BALER (S/N 5250)
 Component
Hydraulic System
 Fluid
SAE 10W40 (1400 GAL)

DIAGNOSIS

Recommendation

The oil change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			PTK0005619	PTK0005036	PTK0004662
Sample Date	Client Info			21 May 2024	17 Jan 2024	14 Sep 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed	Client Info			Changed	N/A	N/A
Sample Status				ATTENTION	NORMAL	ABNORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.1	NEG	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	2	3	2
Chromium	ppm	ASTM D5185m	>10	<1	<1	0
Nickel	ppm	ASTM D5185m	>10	0	<1	<1
Titanium	ppm	ASTM D5185m		<1	<1	0
Silver	ppm	ASTM D5185m		<1	0	0
Aluminum	ppm	ASTM D5185m	>10	<1	2	0
Lead	ppm	ASTM D5185m	>10	<1	1	<1
Copper	ppm	ASTM D5185m	>75	3	4	4
Tin	ppm	ASTM D5185m	>10	<1	1	<1
Vanadium	ppm	ASTM D5185m		<1	<1	0
Cadmium	ppm	ASTM D5185m		<1	<1	0

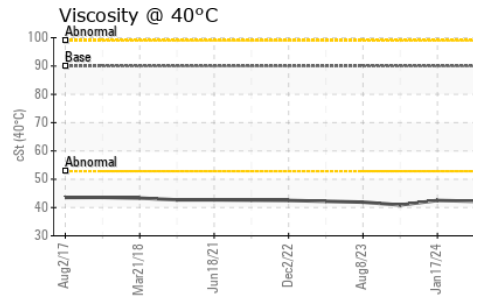
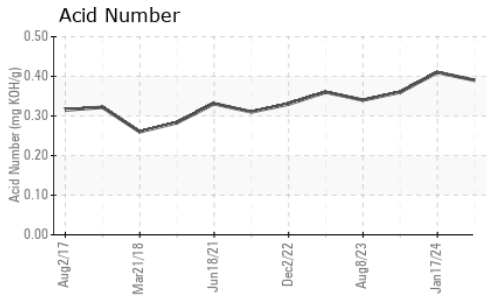
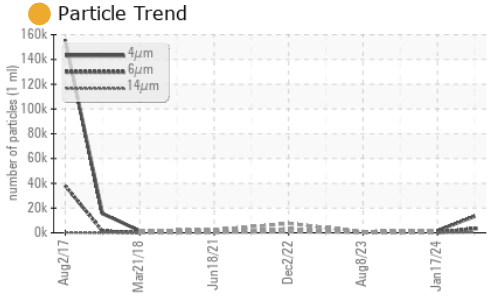
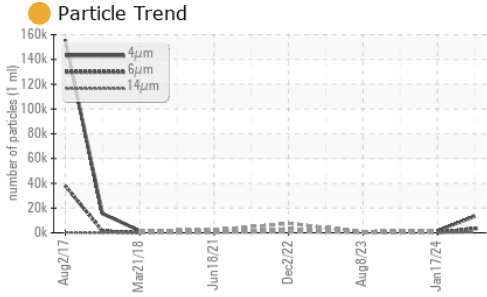
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	<1	0
Molybdenum	ppm	ASTM D5185m		<1	2	<1
Manganese	ppm	ASTM D5185m		<1	<1	0
Magnesium	ppm	ASTM D5185m		1	<1	<1
Calcium	ppm	ASTM D5185m		89	88	94
Phosphorus	ppm	ASTM D5185m		296	287	295
Zinc	ppm	ASTM D5185m		328	357	364
Sulfur	ppm	ASTM D5185m		971	861	978

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>20	<1	<1	<1
Sodium	ppm	ASTM D5185m	>401	1	0	0
Potassium	ppm	ASTM D5185m	>20	2	1	2

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		13305	1723	---
Particles >6µm		ASTM D7647	>2500	3412	338	---
Particles >14µm		ASTM D7647	>320	425	33	---
Particles >21µm		ASTM D7647	>80	121	9	---
Particles >38µm		ASTM D7647	>20	3	0	---
Particles >71µm		ASTM D7647	>4	0	0	---
Oil Cleanliness		ISO 4406 (c)	>18/15	19/16	16/12	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.39	0.41	0.36

OIL ANALYSIS REPORT

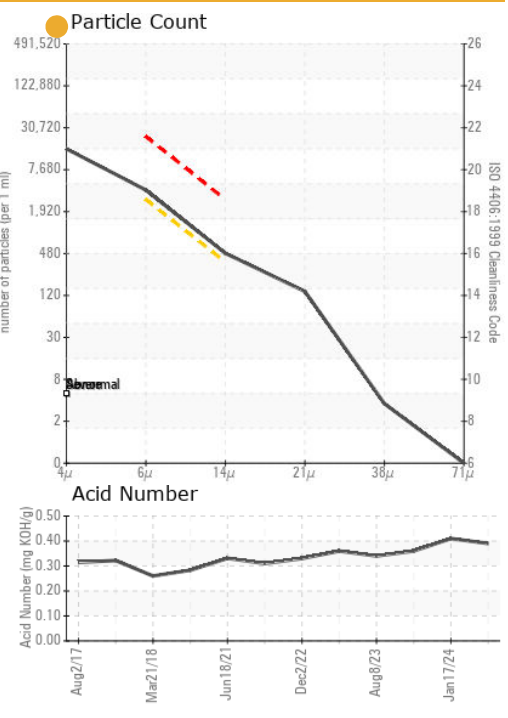
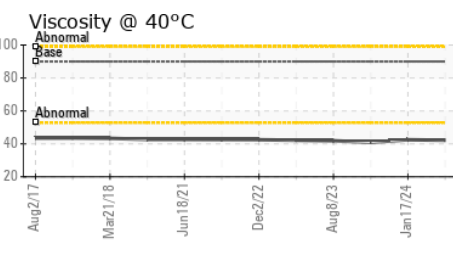
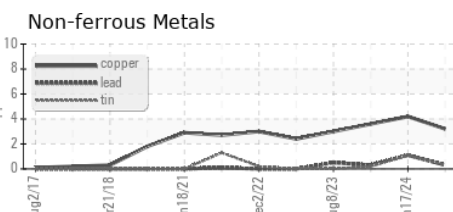
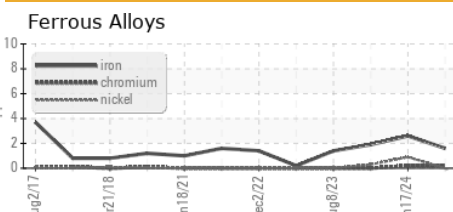


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	▲ MODER
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	90.0	42.2	42.5 40.9

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PTK0005619 **Received** : 29 May 2024
Lab Number : 06193939 **Tested** : 30 May 2024
Unique Number : 11056062 **Diagnosed** : 31 May 2024 - Angela Borella
Test Package : MOB 2

WEST ROCK RECYCLING
 8700 VALLEY FORGE LN N
 MAPLE GROVE, MN
 US 55369
 Contact: ADAM SNELL
 adam.snell@westrock.com
 T: (763)493-8443
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)