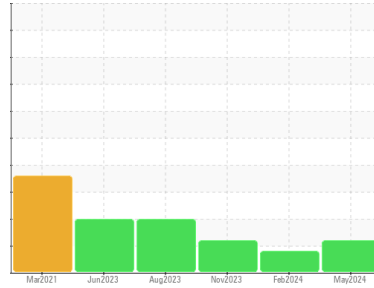




# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area  
[24156668]

Machine Id  
**B21613 - 6 (S/N 69700021)**

Component  
**Gearbox**

Fluid  
**JAX MAGNA-PLATE 85W140-FG (--- GAL)**

## DIAGNOSIS

### Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0921315</b>	WC0885473	WC0866687
Sample Date	Client Info		<b>21 May 2024</b>	07 Feb 2024	05 Nov 2023
Machine Age	yrs	Client Info	<b>0</b>	0	0
Oil Age	yrs	Client Info	<b>1</b>	0	0
Oil Changed	Client Info		<b>Not Changed</b>	N/A	N/A
Sample Status			<b>ABNORMAL</b>	ATTENTION	ABNORMAL

## CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.2	<b>NEG</b>	NEG	NEG

## WEAR METALS

	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m	>200	<b>&lt;1</b>	0	0
Chromium	ppm	ASTM D5185m	>15	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m	>15	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Silver	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Aluminum	ppm	ASTM D5185m	>25	<b>&lt;1</b>	0	0
Lead	ppm	ASTM D5185m	>100	<b>&lt;1</b>	0	0
Copper	ppm	ASTM D5185m	>200	<b>18</b>	12	18
Tin	ppm	ASTM D5185m	>25	<b>1</b>	0	<1
Vanadium	ppm	ASTM D5185m		<b>&lt;1</b>	0	<1
Cadmium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m		<b>2</b>	2	2
Barium	ppm	ASTM D5185m		<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Magnesium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Calcium	ppm	ASTM D5185m		<b>6</b>	<1	0
Phosphorus	ppm	ASTM D5185m		<b>443</b>	421	397
Zinc	ppm	ASTM D5185m		<b>0</b>	0	0
Sulfur	ppm	ASTM D5185m		<b>6136</b>	5070	4763

## CONTAMINANTS

	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m	>50	<b>1</b>	<1	<1
Sodium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Potassium	ppm	ASTM D5185m	>20	<b>2</b>	0	0

## FLUID CLEANLINESS

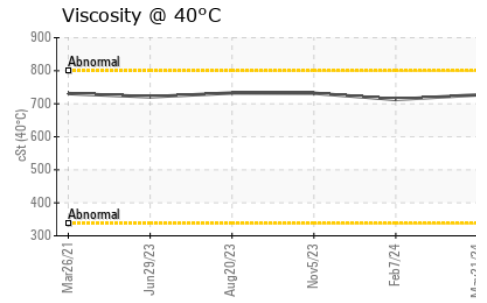
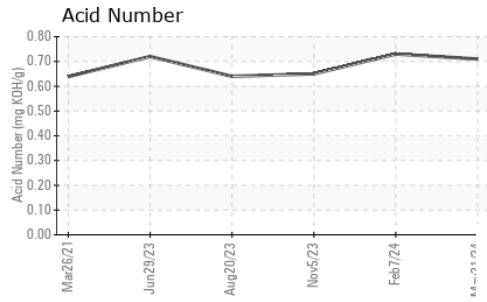
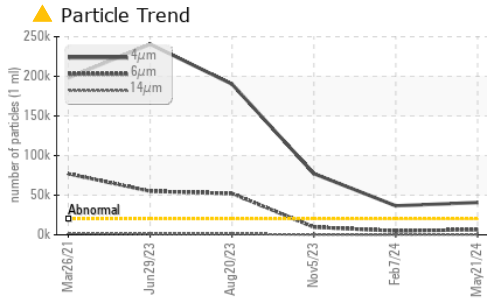
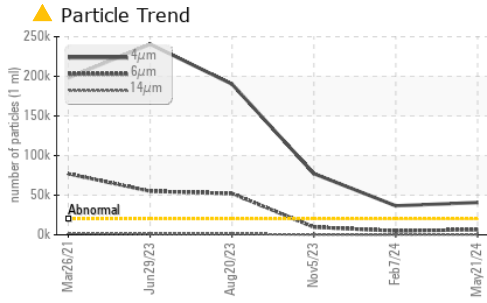
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>20000	<b>▲ 40778</b>	● 36572	▲ 77179
Particles >6µm	ASTM D7647	>5000	<b>● 6461</b>	4919	● 9750
Particles >14µm	ASTM D7647	>640	<b>214</b>	196	306
Particles >21µm	ASTM D7647	>160	<b>38</b>	48	66
Particles >38µm	ASTM D7647	>40	<b>1</b>	1	1
Particles >71µm	ASTM D7647	>10	<b>1</b>	0	0
Oil Cleanliness	ISO 4406 (c)	>21/19/16	<b>▲ 23/20/15</b>	● 22/19/15	▲ 23/20/15

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	<b>0.71</b>	0.73	0.65



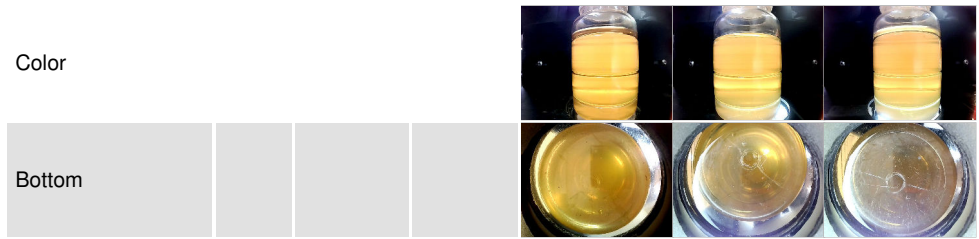
# OIL ANALYSIS REPORT



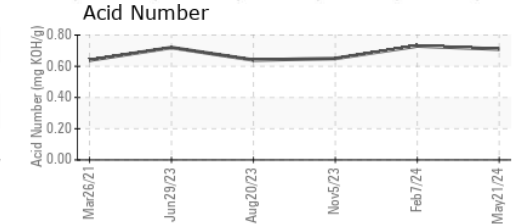
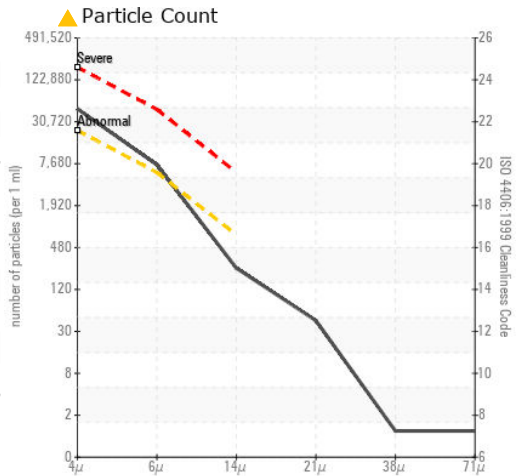
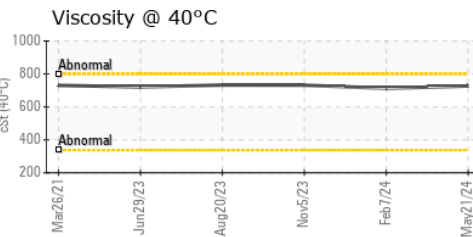
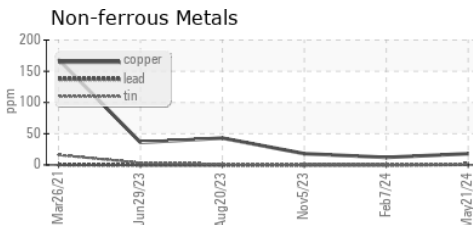
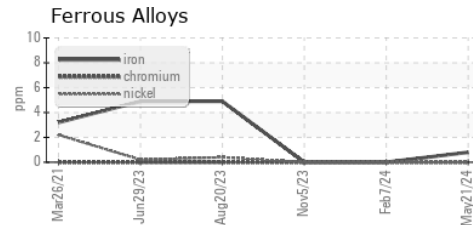
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	727	713	732

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0921315 **Received** : 29 May 2024  
**Lab Number** : 06193953 **Tested** : 30 May 2024  
**Unique Number** : 11056076 **Diagnosed** : 31 May 2024 - Angela Borella  
**Test Package** : IND 2 ( Additional Tests: PrtCount )

**HORMEL FOODS-BELOIT**  
 3000 KENNEDY DRIVE  
 BELOIT, WI  
 US 53511  
 Contact: Craig Bennett  
 cabennett@hormel.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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