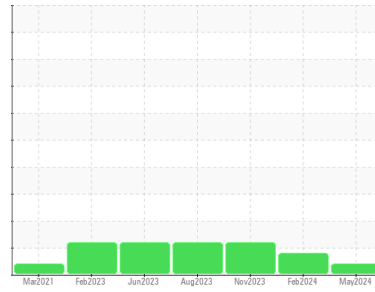




OIL ANALYSIS REPORT

Sample Rating Trend



VIS DEBRIS



Area
3 STORK PACK [24156666]
 Machine Id
B21613 - 5 (S/N 69700020)
 Component
Gearbox
 Fluid
JAX MAGNA-PLATE 85W140-FG (6 GAL)

DIAGNOSIS

Recommendation

We suspect abnormal contamination may be due to sampling method. No corrective action is recommended at this time. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

Wear

All component wear rates are normal.

Contamination

Moderate concentration of visible dirt/debris present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			WC0921322	WC0885470	WC0866689
Sample Date	Client Info			21 May 2024	07 Feb 2024	05 Nov 2023
Machine Age	yrs	Client Info		0	0	0
Oil Age	yrs	Client Info		1	0	0
Oil Changed	Client Info			Not Changed	N/A	N/A
Sample Status				ABNORMAL	ABNORMAL	ABNORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.2	NEG	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	3	2	2
Chromium	ppm	ASTM D5185m	>15	0	0	0
Nickel	ppm	ASTM D5185m	>15	0	0	0
Titanium	ppm	ASTM D5185m		<1	0	0
Silver	ppm	ASTM D5185m		<1	0	0
Aluminum	ppm	ASTM D5185m	>25	<1	0	0
Lead	ppm	ASTM D5185m	>100	<1	0	0
Copper	ppm	ASTM D5185m	>200	35	31	29
Tin	ppm	ASTM D5185m	>25	2	<1	2
Vanadium	ppm	ASTM D5185m		<1	0	<1
Cadmium	ppm	ASTM D5185m		<1	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<1	1	<1
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		<1	0	0
Manganese	ppm	ASTM D5185m		<1	0	0
Magnesium	ppm	ASTM D5185m		1	0	0
Calcium	ppm	ASTM D5185m		3	1	0
Phosphorus	ppm	ASTM D5185m		423	416	387
Zinc	ppm	ASTM D5185m		0	0	0
Sulfur	ppm	ASTM D5185m		6067	5217	4764

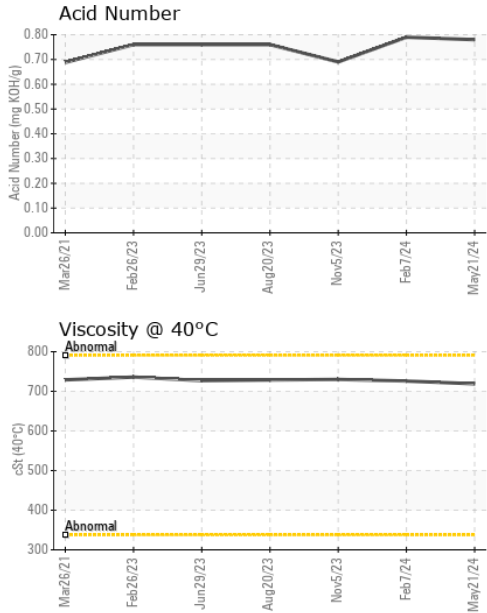
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	1	<1	<1
Sodium	ppm	ASTM D5185m		<1	0	0
Potassium	ppm	ASTM D5185m	>20	2	0	0

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>20000	---	▲ 68298	▲ 84527
Particles >6µm		ASTM D7647	>5000	---	4987	● 6064
Particles >14µm		ASTM D7647	>640	---	73	99
Particles >21µm		ASTM D7647	>160	---	14	21
Particles >38µm		ASTM D7647	>40	---	1	1
Particles >71µm		ASTM D7647	>10	---	0	0
Oil Cleanliness		ISO 4406 (c)	>21/19/16	---	▲ 23/19/13	▲ 24/20/14

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.78	0.79	0.69



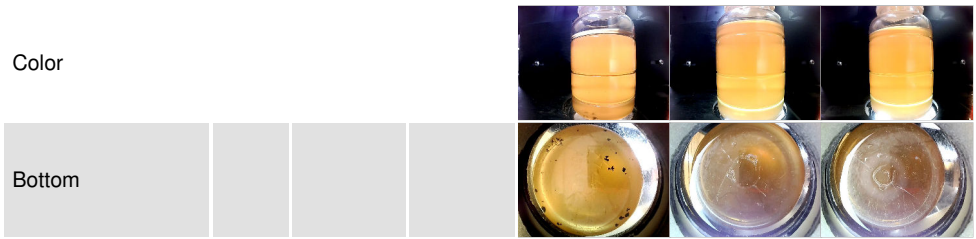
OIL ANALYSIS REPORT



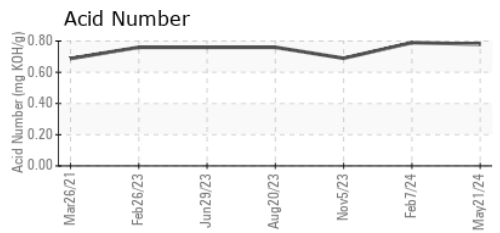
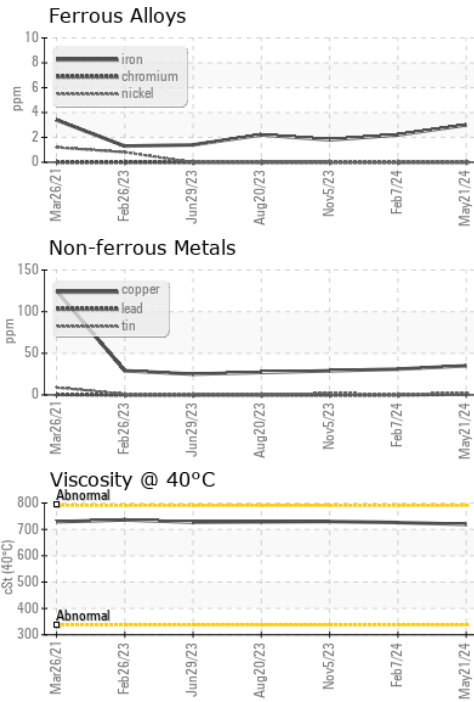
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	▲ MODER	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	719	726	730

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0921322 **Received** : 29 May 2024
Lab Number : 06193956 **Tested** : 31 May 2024
Unique Number : 11056079 **Diagnosed** : 31 May 2024 - Angela Borella
Test Package : IND 2 (Additional Tests: PrtCount)

HORMEL FOODS-BELOIT
 3000 KENNEDY DRIVE
 BELOIT, WI
 US 53511
 Contact: Craig Bennett
 cabennett@hormel.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) F: (608)365-8322