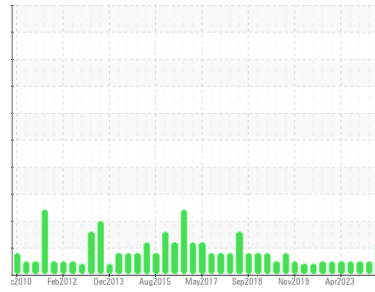




OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area

Black Eagle

Machine Id

BLE01 (S/N H00241)

Component

Reservoir Governor System

Fluid

CONOCO HYDRAULIC AW ISO 46 (35 GAL)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0926187	WC0843419	WC0843404
Sample Date	Client Info		18 May 2024	29 Feb 2024	08 Nov 2023
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			ABNORMAL	NORMAL	NORMAL

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.1	NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	0
Chromium	ppm	ASTM D5185m	>10	0	<1
Nickel	ppm	ASTM D5185m	>10	7	6
Titanium	ppm	ASTM D5185m		<1	0
Silver	ppm	ASTM D5185m		<1	0
Aluminum	ppm	ASTM D5185m	>3	<1	2
Lead	ppm	ASTM D5185m	>75	<1	0
Copper	ppm	ASTM D5185m	>15	<1	<1
Tin	ppm	ASTM D5185m	>55	<1	0
Vanadium	ppm	ASTM D5185m		<1	0
Cadmium	ppm	ASTM D5185m		<1	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0
Barium	ppm	ASTM D5185m		0	0
Molybdenum	ppm	ASTM D5185m		0	0
Manganese	ppm	ASTM D5185m		<1	0
Magnesium	ppm	ASTM D5185m		<1	<1
Calcium	ppm	ASTM D5185m		50	50
Phosphorus	ppm	ASTM D5185m		356	274
Zinc	ppm	ASTM D5185m	3100	448	411
Sulfur	ppm	ASTM D5185m		1203	856

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>8	<1	0
Sodium	ppm	ASTM D5185m		1	0
Potassium	ppm	ASTM D5185m	>20	2	<1

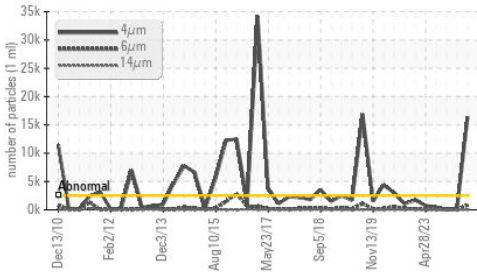
FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>2500	▲ 16369	180	55
Particles >6µm	ASTM D7647	>640	● 780	22	17
Particles >14µm	ASTM D7647	>80	14	2	2
Particles >21µm	ASTM D7647	>20	5	0	1
Particles >38µm	ASTM D7647	>4	1	0	0
Particles >71µm	ASTM D7647	>3	0	0	0
Oil Cleanliness	ISO 4406 (c)	>18/16/13	▲ 21/17/11	15/12/9	13/11/9

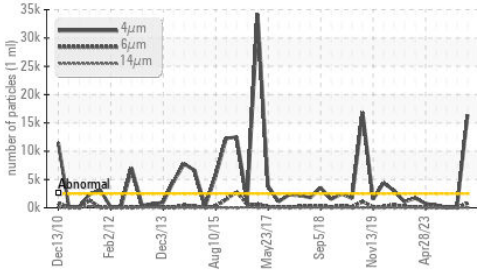
FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	0.35	0.16

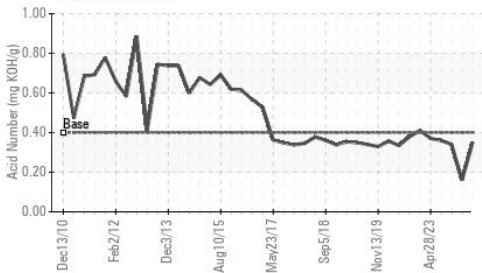
Particle Trend



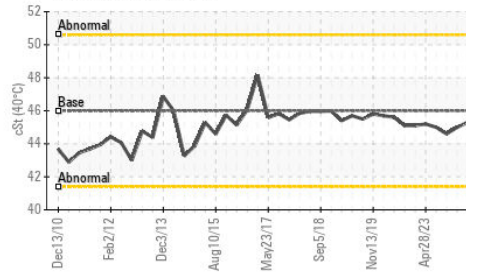
Particle Trend



Acid Number



Viscosity @ 40°C



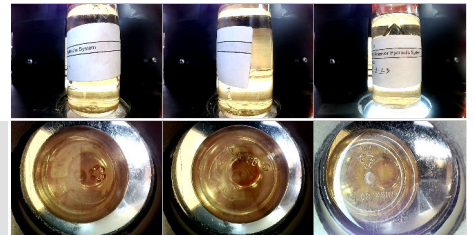
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	45.3	45.0

SAMPLE IMAGES	method	limit/base	current	history1	history2
---------------	--------	------------	---------	----------	----------

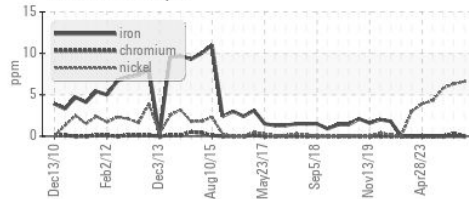
Color

Bottom

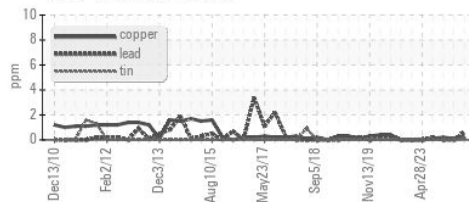


GRAPHS

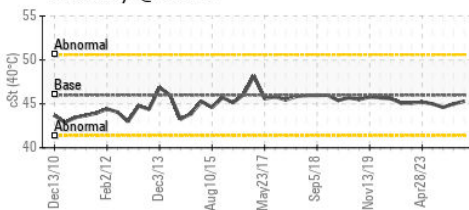
Ferrous Alloys



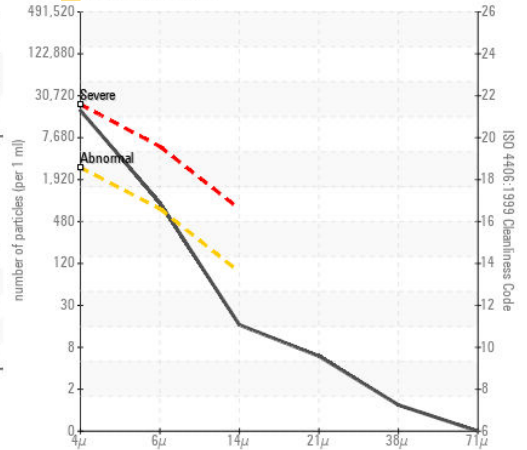
Non-ferrous Metals



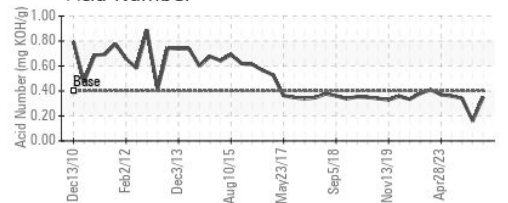
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513

Sample No. : WC0926187

Lab Number : 06193962

Unique Number : 11056085

Test Package : IND 2 (Additional Tests: PrtCount)

Received : 29 May 2024

Tested : 30 May 2024

Diagnosed : 31 May 2024 - Angela Borella

NORTHWESTERN ENERGY

6700 RAINBOW DAM RD

GREAT FALLS, MT

US 59404

Contact: Derek Besich

derek.besich@northwestern.com

T: (406)268-2325

F: (406)533-3401

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)