

OIL ANALYSIS REPORT



Machine Id **MLU-1** Component **Outboard Pump** Fluid **ROYAL PURPLE SYNFILM GT 32 (--- GAL)**

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The water content is negligible. There is no indication of any contamination in the oil.

Fluid Condition

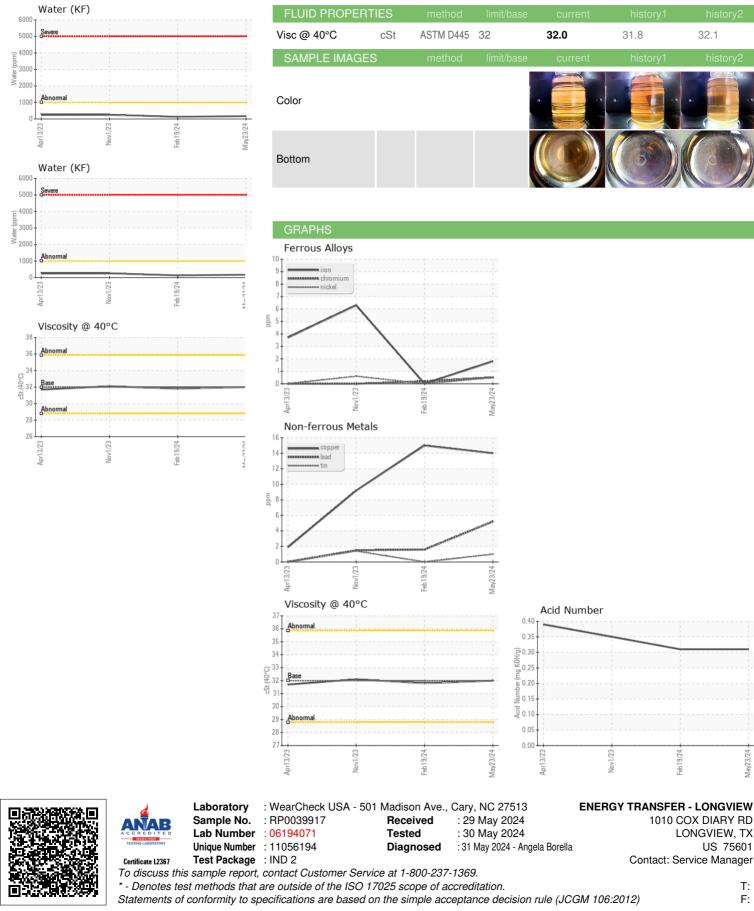
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		RP0039917	RP0036097	RP0037132
Sample Date		Client Info		23 May 2024	19 Feb 2024	01 Nov 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron Chromium	ppm	ASTM D5185m	>90	2 <1	0	6
	ppm	ASTM D5185m	>5		<1	0
Nickel	ppm	ASTM D5185m	>5	<1	0	<1
Titanium	ppm	ASTM D5185m	>3	<1	0	0
Silver	ppm	ASTM D5185m	>3	1	0	0
Aluminum	ppm	ASTM D5185m		1	0	<1
Lead	ppm	ASTM D5185m	>12	5	2	2
Copper	ppm	ASTM D5185m	>30	14	15	9
Tin	ppm	ASTM D5185m	>9	1	0	1
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		<1	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		<1	0	0
Manganese	ppm	ASTM D5185m		<1	0	0
Magnesium	ppm	ASTM D5185m		66	57	85
Calcium	ppm	ASTM D5185m		0	0	4
Phosphorus	ppm	ASTM D5185m		5	0	4
Zinc	ppm	ASTM D5185m		0	0	0
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>60	22	19	14
Sodium	ppm	ASTM D5185m		23	10	6
Potassium	ppm	ASTM D5185m	>20	1	0	<1
Water	%	ASTM D6304	>.1	0.017	0.013	0.025
ppm Water	ppm	ASTM D6304	>1000	175	130	255
FLUID DEGRADA		method	limit/base	current	history1	history2
Acid Number (AN)	ma KOH/a	ASTM D8045		0.31	0.31	0.35
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VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>.1	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	Submitted By: S	ervice Manager
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