

# **OIL ANALYSIS REPORT**



Machine Id MLU-2 Component Inboard Pump Fluid ROYAL PURPLE SYNFILM GT 32 (--- GAL)

#### DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

The water content is negligible. There is no indication of any contamination in the oil.

## Fluid Condition

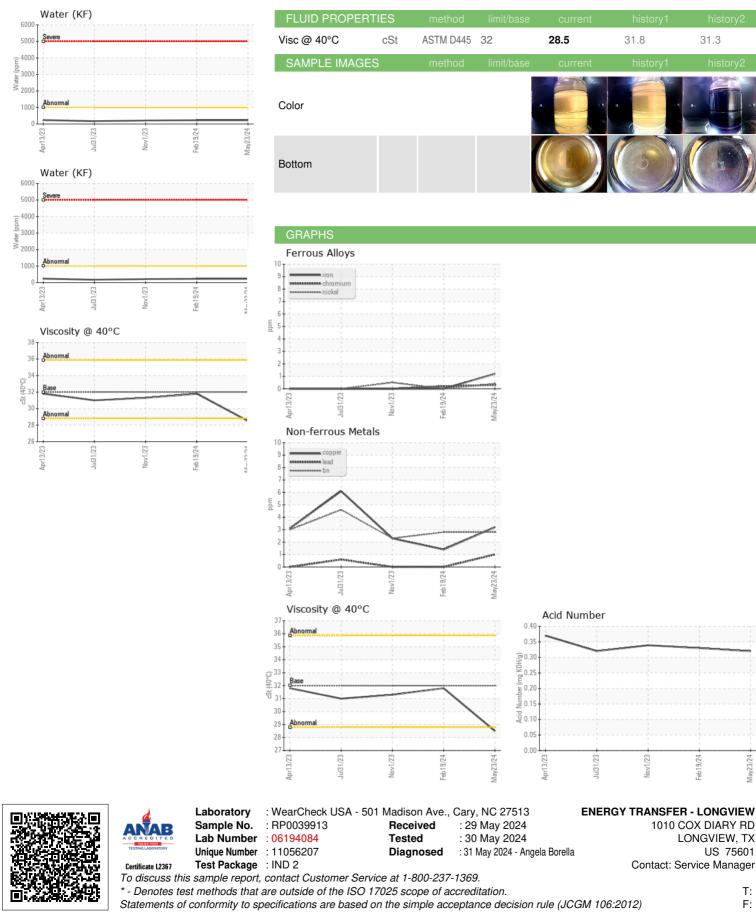
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORM	<b>MATION</b>	method	limit/base	current	history1	history2
Sample Number		Client Info		RP0039913	RP0036093	RP0037130
Sample Date		Client Info		23 May 2024	19 Feb 2024	01 Nov 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>90	1	0	0
Chromium	ppm	ASTM D5185m	>5	<1	<1	0
Nickel	ppm	ASTM D5185m	>5	<1	0	<1
Titanium	ppm	ASTM D5185m	>3	<1	0	0
Silver	ppm	ASTM D5185m	>3	1	0	0
Aluminum	ppm	ASTM D5185m	>7	1	0	<1
Lead	ppm	ASTM D5185m	>12	1	0	0
Copper	ppm	ASTM D5185m	>30	3	1	2
Tin	ppm	ASTM D5185m	>9	3	3	2
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		<1	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		<1	0	0
Manganese	ppm	ASTM D5185m		<1	0	0
Magnesium	ppm	ASTM D5185m		77	71	85
Calcium	ppm	ASTM D5185m		0	0	3
Phosphorus	ppm	ASTM D5185m		<1	0	4
Zinc	ppm	ASTM D5185m		0	0	0
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>60	2	<1	3
Sodium	ppm	ASTM D5185m		6	4	2
Potassium	ppm	ASTM D5185m	>20	<1	0	1
Water	%	ASTM D6304	>.1	0.022	0.022	0.021
ppm Water	ppm	ASTM D6304	>1000	229	227	211
FLUID DEGRADA		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.32	0.33	0.339
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>.1	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	Subindeted By: S	Page 1 of 2
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