

OIL ANALYSIS REPORT

Area CTL64.1 CTL 64.1 SCREW DOWN O/S

Gearbox Fluid

GEAR OIL (PAO) ISO 220 (--- QTS)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The water content is negligible. There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

/S MAIN						
		Au	2021	Sep2021 May2	124	
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		RP0039064	RP0023284	RP0010554
Sample Date		Client Info		28 May 2024	28 Sep 2021	23 Aug 2021
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	ABNORMAL
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184		69	29	86
Iron	ppm	ASTM D5185m	>200	67	24	170
Chromium	ppm	ASTM D5185m	>15	<1	<1	2
Nickel	ppm	ASTM D5185m	>15	1	0	2
Titanium	ppm	ASTM D5185m		<1	0	0
Silver	ppm	ASTM D5185m		1	1	0
Aluminum	ppm	ASTM D5185m	>25	1	0	0
Lead	ppm	ASTM D5185m	>100	2	1	6
Copper	ppm	ASTM D5185m	>200	115	72	4 64
Tin	ppm	ASTM D5185m	>25	8	4	23
Antimony	ppm		>5		0	0
Vanadium	ppm	ASTM D5185m		<1	0	<1
Cadmium	ppm	ASTM D5185m		<1	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	25	0	2	16
Barium	ppm	ASTM D5185m	12	0	0	0
Molybdenum	ppm	ASTM D5185m	5	<1	0	0
Manganese	ppm	ASTM D5185m		<1	<1	1
Magnesium	ppm	ASTM D5185m	25	1	<1	0
Calcium	ppm	ASTM D5185m	25	0	2	3
Phosphorus	ppm	ASTM D5185m	375	219	211	322
Zinc	ppm	ASTM D5185m	25	65	39	212
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	3	0	2
Sodium	ppm	ASTM D5185m	00	0	<1	2
Potassium	ppm	ASTM D5185m	>20	1	0	2
Water	%	ASTM D6304		0.002	0.002	0.010
ppm Water	ppm	ASTM D6304	>2000	23	21.5	109.1
FLUID DEGRADA	ATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.10	0.51	0.449	0.377

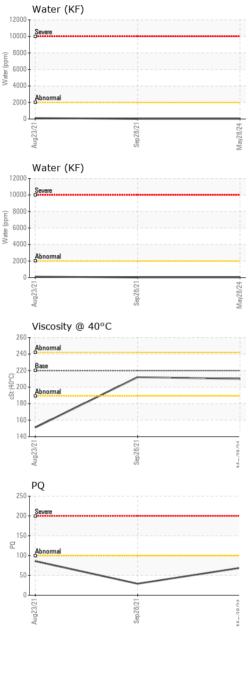
Sample Rating Trend



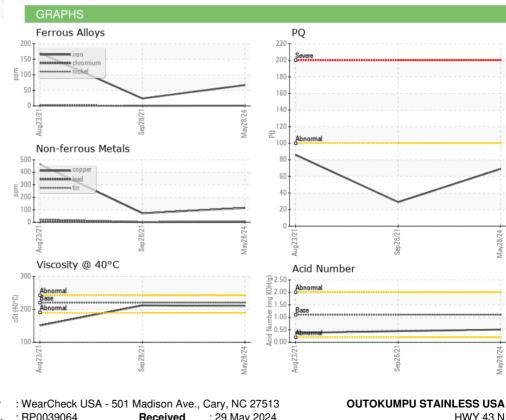
NORMAL

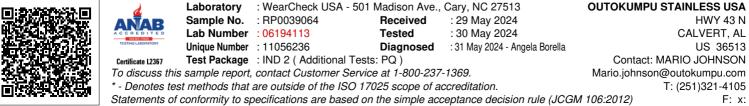


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VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	LIGHT
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
FLUID PROPERT Visc @ 40°C	IES cSt	method ASTM D445	limit/base 220	current 210	history1 212	history2 151
	cSt					
Visc @ 40°C	cSt	ASTM D445	220	210	212	151





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Submitted By: DALE ROBINSON

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