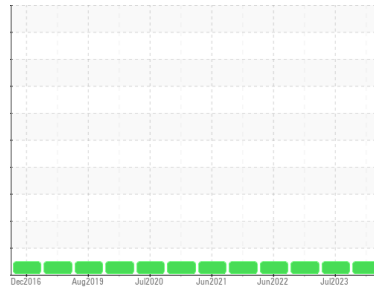




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Area

**CTL64.1**

Machine Id

**CTL 64 PINCH ROLL (S/N 16-5220-0210)**

Component

**Gearbox**

Fluid

**GEAR OIL ISO 220 (--- QTS)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

The water content is negligible. There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>RP0044274</b>	RP0035585	RP0031391
Sample Date	Client Info		<b>28 May 2024</b>	24 Jul 2023	18 Jan 2023
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>NORMAL</b>	NORMAL	NORMAL

## WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184		<b>17</b>	12	9
Iron	ppm	ASTM D5185m >200	<b>4</b>	3	3
Chromium	ppm	ASTM D5185m >15	<b>&lt;1</b>	0	0
Nickel	ppm	ASTM D5185m >15	<b>&lt;1</b>	0	0
Titanium	ppm	ASTM D5185m	<b>2</b>	1	1
Silver	ppm	ASTM D5185m	<b>1</b>	0	0
Aluminum	ppm	ASTM D5185m >25	<b>1</b>	1	<1
Lead	ppm	ASTM D5185m >100	<b>&lt;1</b>	0	<1
Copper	ppm	ASTM D5185m >200	<b>1</b>	<1	<1
Tin	ppm	ASTM D5185m >25	<b>&lt;1</b>	0	0
Vanadium	ppm	ASTM D5185m	<b>&lt;1</b>	<1	0
Cadmium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 50	<b>0</b>	0	0
Barium	ppm	ASTM D5185m 15	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m 15	<b>&lt;1</b>	0	0
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	<1	0
Magnesium	ppm	ASTM D5185m 50	<b>2</b>	0	0
Calcium	ppm	ASTM D5185m 50	<b>19</b>	30	31
Phosphorus	ppm	ASTM D5185m 350	<b>109</b>	130	153
Zinc	ppm	ASTM D5185m 100	<b>14</b>	0	0

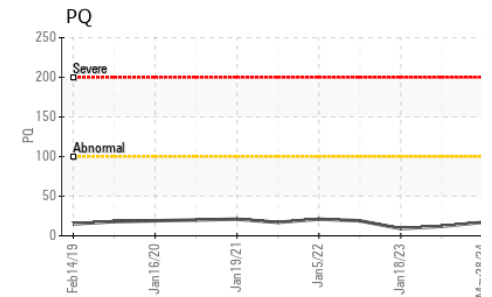
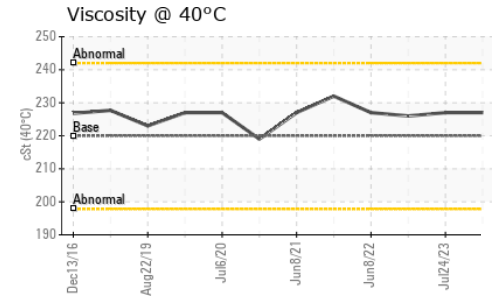
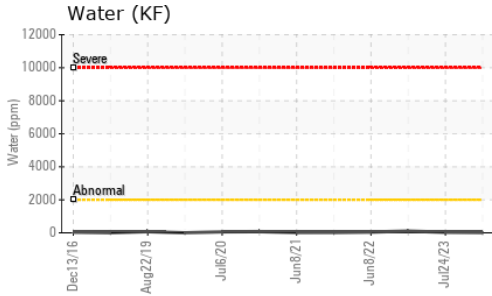
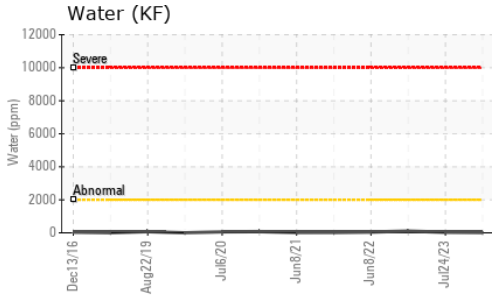
## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	<b>6</b>	4	5
Sodium	ppm	ASTM D5185m	<b>0</b>	1	<1
Potassium	ppm	ASTM D5185m >20	<b>&lt;1</b>	0	<1
Water	%	ASTM D6304 >0.2	<b>0.001</b>	0.003	0.010
ppm Water	ppm	ASTM D6304 >2000	<b>7</b>	31.3	105.6

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.85	<b>0.29</b>	0.26	0.32

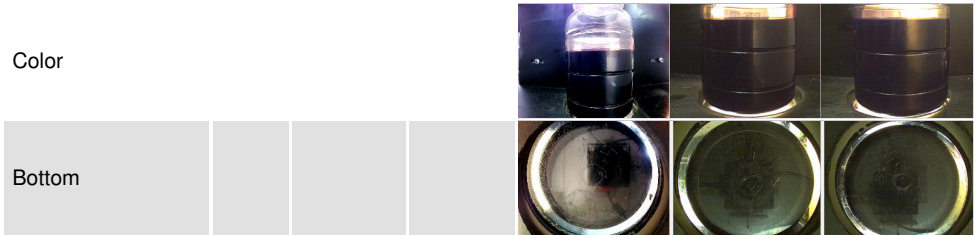
# OIL ANALYSIS REPORT



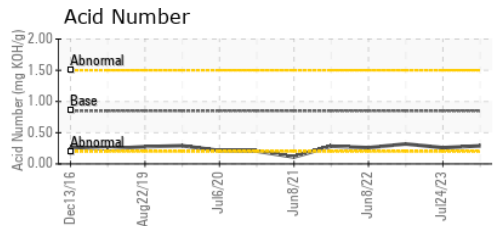
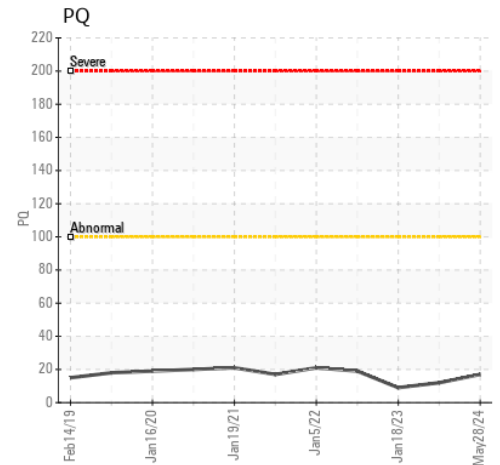
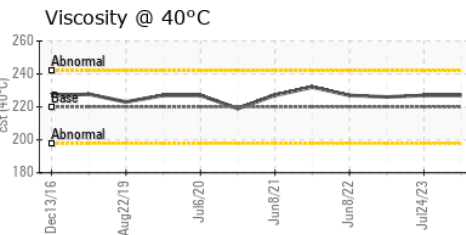
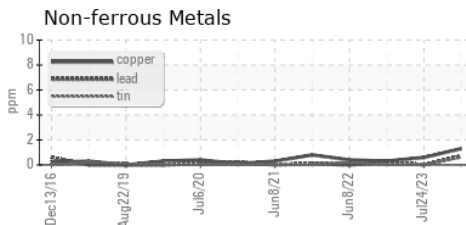
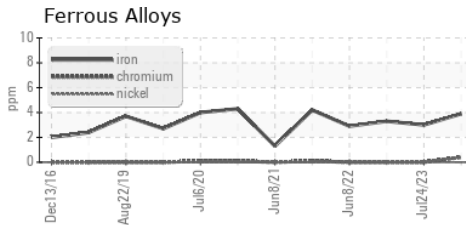
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 220	227	227	226

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : RP0044274 **Received** : 29 May 2024  
**Lab Number** : 06194135 **Tested** : 30 May 2024  
**Unique Number** : 11056258 **Diagnosed** : 31 May 2024 - Angela Borella  
**Test Package** : IND 2 ( Additional Tests: PQ )

**OUTOKUMPU STAINLESS USA**  
 HWY 43 N  
 CALVERT, AL 36513  
 Contact: MARIO JOHNSON  
 Mario.johnson@outokumpu.com  
 T: (251)321-4105  
 F: x:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)