### Sullivan Palatek

# **OIL ANALYSIS REPORT**

#### Area **PALASYN 45** Machine To **SULLIVAN PALATEK 21AE001825 - PRECISION MACHINED PRODUCTS** Component **Compressor**

DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

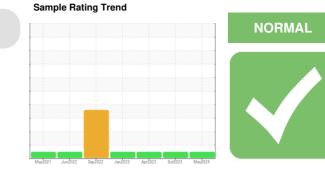
All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the component.

### Fluid Condition

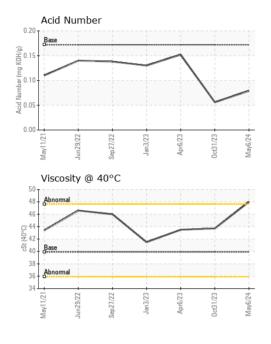
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



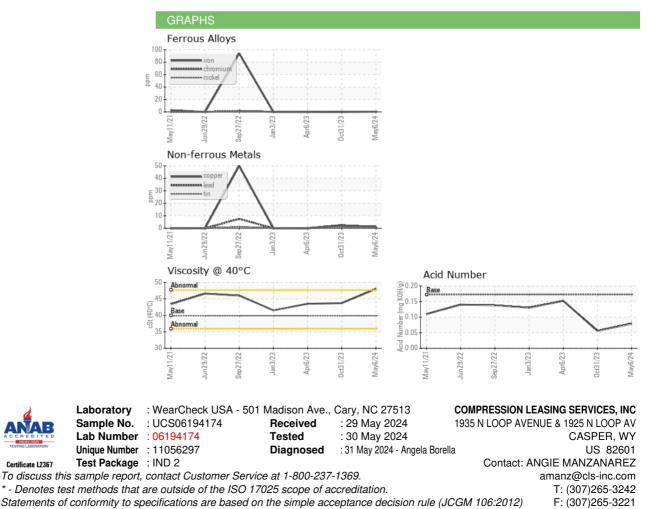
SAMPLE INFORM	1ATION	method				history2
Sample Number Sample Date		Client Info Client Info		UCS06194174 06 May 2024	UCS06078402 31 Oct 2023	UCS05847222 06 Apr 2023
Machine Age	hrs	Client Info		19965	16139	12373
Oil Age	hrs	Client Info		0 Observed	0 Observed	1700
Oil Changed		Client Info		Changed NORMAL	Changed NORMAL	Changed NORMAL
Sample Status				NORMAL		
CONTAMINATION	١	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<1	0	0
Chromium	ppm	ASTM D5185m	>10	<1	0	0
Nickel	ppm	ASTM D5185m		<1	<1	0
Titanium	ppm	ASTM D5185m		<1	0	0
Silver	ppm	ASTM D5185m		1	0	0
Aluminum	ppm	ASTM D5185m	>25	1	<1	1
Lead	ppm	ASTM D5185m	>25	<1	2	0
Copper	ppm	ASTM D5185m	>50	1	2	0
Tin	ppm	ASTM D5185m	>15	<1	1	0
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		<1	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0.0	0	0	0
Barium	ppm	ASTM D5185m	0.0	0	4	0
Molybdenum	ppm	ASTM D5185m	0	<1	<1	0
Manganese	ppm	ASTM D5185m	0	<1	2	<1
Magnesium	ppm	ASTM D5185m	0.0	0	1	0
Calcium	ppm	ASTM D5185m	0.0	0	<1	0
Phosphorus	ppm	ASTM D5185m	966	311	449	504
Zinc	ppm	ASTM D5185m	0	0	0	0
Sulfur	ppm	ASTM D5185m	1309	970	1133	1467
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	2	2	2
Sodium	ppm	ASTM D5185m		0	2	0
Potassium	ppm	ASTM D5185m	>20	<1	4	<1
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.172	0.079	0.056	0.152



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VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
FLUID PROPERT Visc @ 40°C	IES cSt	method ASTM D445	limit/base 39.9	current 48.0	history1 43.7	history2 43.5
	cSt					
Visc @ 40°C	cSt	ASTM D445	39.9	48.0	43.7	43.5



Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Contact/Location: ANGIE MANZANAREZ - UCCOMCAS