<u>Sullivan</u> Palatek

OIL ANALYSIS REPORT

Area **S-460** KAESER 8016717 - TEROG (S/N 1197)

Component Compressor

Recommendation

Resample at the next service interval to monitor.

Wear

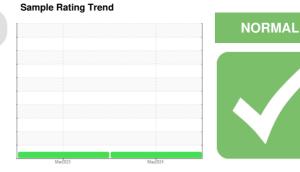
All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



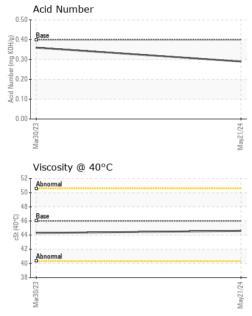


SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		UCS06194180	UCS05821631	
Sample Date		Client Info		21 May 2024	30 Mar 2023	
Machine Age	hrs	Client Info				
Oil Age	hrs	Client Info		3000	2644	
Oil Changed		Client Info		Changed	Changed	
Sample Status				NORMAL	NORMAL	
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.05	NEG	NEG	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<1	<1	
Chromium	ppm	ASTM D5185m	>10	<1	0	
Nickel	ppm	ASTM D5185m	>3	<1	0	
Titanium	ppm	ASTM D5185m	>3	<1	0	
Silver	ppm	ASTM D5185m	>2	1	0	
Aluminum	ppm	ASTM D5185m	>10	1	0	
Lead	ppm	ASTM D5185m	>10	<1	0	
Copper	ppm	ASTM D5185m	>50	7	9	
Tin	ppm	ASTM D5185m	>10	<1	0	
Vanadium	ppm	ASTM D5185m		<1	0	
Cadmium	ppm	ASTM D5185m		<1	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	
Barium	ppm	ASTM D5185m	90	0	0	
Molybdenum	ppm	ASTM D5185m		<1	0	
Manganese	ppm	ASTM D5185m		<1	<1	
Magnesium	ppm	ASTM D5185m	90	18	41	
Calcium	ppm	ASTM D5185m	2	0	<1	
Phosphorus	ppm	ASTM D5185m		3	3	
Zinc	ppm	ASTM D5185m		18	42	
Sulfur	ppm	ASTM D5185m		21473	20476	
CONTAMINANTS	;	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	2	0	
Sodium	ppm	ASTM D5185m		7	8	
Potassium	ppm	ASTM D5185m	>20	1	0	
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	0.29	0.36	



OIL ANALYSIS REPORT

VISUAI



	VISUAL		method	limit/base	current	history1	history2	
	White Metal	scalar	*Visual	NONE	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE		
	Precipitate	scalar	*Visual	NONE	NONE	NONE		
	Silt	scalar	*Visual	NONE	NONE	NONE		
	Debris	scalar	*Visual	NONE	NONE	NONE		
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE		
1/24 -	Appearance	scalar	*Visual	NORML	NORML	NORML		
May21/24	Odor	scalar	*Visual	NORML	NORML	NORML		
	Emulsified Water	scalar	*Visual	>0.05	NEG	NEG		
	Free Water	scalar	*Visual		NEG	NEG		
				line it /le e e e			Distance (
	FLUID PROPERT		method	limit/base	current	history1	history2	
	Visc @ 40°C	cSt	ASTM D445	46	44.6	44.3		
	SAMPLE IMAGES	5	method	limit/base	current	history1	history2	
May21/24	Color						no image	
	Bottom						no image	
	Non-ferrous Metal	s		1/24 May21/24				
	Viscosity @ 40°C	Acid Numbe			r			
Laboratory Sample No. Lab Number	: WearCheck USA - 50 : UCS06194180 : 06194180	ived : 29	Ave., Cary, NC 27513 red : 29 May 2024			JEMCO-MAXAIF WEST FARGO, NE		
Unique Number ificate L2367 Test Package discuss this sample report,	: 11056303 Diagnosed : 30 May 2024 - Wes Da							

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Contact/Location: DALE K - UCJEMWES

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