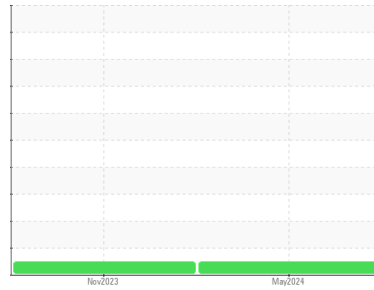




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Area

**FG-460**

Machine Id

**KAESER 1181 - GRECIAN DELIGHT**

Component

**Compressor**

## DIAGNOSIS

### Recommendation

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>UDI0000289</b>	UCH06005762	---
Sample Date	Client Info			<b>20 May 2024</b>	02 Nov 2023	---
Machine Age	hrs	Client Info		<b>88439</b>	87334	---
Oil Age	hrs	Client Info		<b>1105</b>	8741	---
Oil Changed	Client Info			<b>Changed</b>	Changed	---
Sample Status				<b>NORMAL</b>	NORMAL	---

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.05	<b>NEG</b>	NEG	---

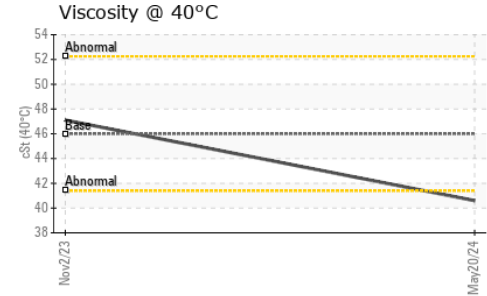
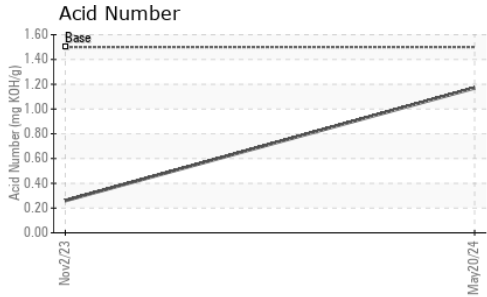
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<b>3</b>	<1	---
Chromium	ppm	ASTM D5185m	>10	<b>&lt;1</b>	<1	---
Nickel	ppm	ASTM D5185m	>3	<b>&lt;1</b>	<1	---
Titanium	ppm	ASTM D5185m	>3	<b>&lt;1</b>	<1	---
Silver	ppm	ASTM D5185m	>2	<b>1</b>	<1	---
Aluminum	ppm	ASTM D5185m	>10	<b>27</b>	2	---
Lead	ppm	ASTM D5185m	>10	<b>&lt;1</b>	<1	---
Copper	ppm	ASTM D5185m	>50	<b>6</b>	7	---
Tin	ppm	ASTM D5185m	>10	<b>&lt;1</b>	<1	---
Vanadium	ppm	ASTM D5185m		<b>&lt;1</b>	0	---
Cadmium	ppm	ASTM D5185m		<b>&lt;1</b>	<1	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	0	---
Barium	ppm	ASTM D5185m		<b>0</b>	<1	---
Molybdenum	ppm	ASTM D5185m		<b>&lt;1</b>	<1	---
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	0	---
Magnesium	ppm	ASTM D5185m		<b>2</b>	1	---
Calcium	ppm	ASTM D5185m		<b>0</b>	0	---
Phosphorus	ppm	ASTM D5185m	500	<b>395</b>	85	---
Zinc	ppm	ASTM D5185m		<b>200</b>	40	---
Sulfur	ppm	ASTM D5185m		<b>2126</b>	1497	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<b>&lt;1</b>	<1	---
Sodium	ppm	ASTM D5185m		<b>&lt;1</b>	0	---
Potassium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	2	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.5	<b>1.17</b>	0.26	---

# OIL ANALYSIS REPORT



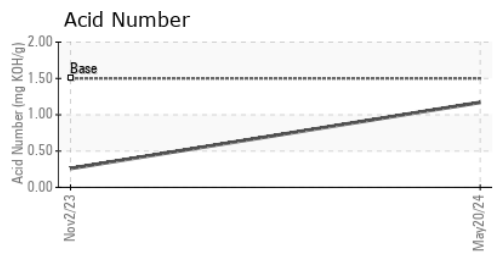
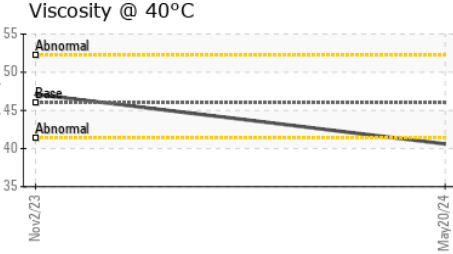
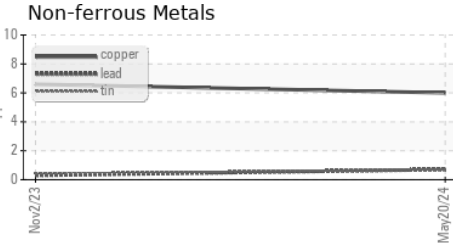
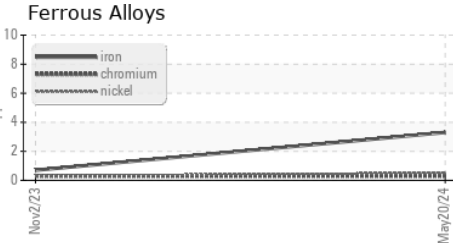
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	LIGHT	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	40.6	47.1	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color					no image
Bottom					no image

## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : UDI0000289      **Received** : 29 May 2024  
**Lab Number** : 06194194      **Tested** : 30 May 2024  
**Unique Number** : 11056317      **Diagnosed** : 31 May 2024 - Angela Borella  
**Test Package** : IND 2

**DELTA INDUSTRIES - DOWNERS GROVE**  
 2201 CURTISS STREET  
 DOWNERS GROVE, IL  
 US 60515  
 Contact: DARRELL WHITLEDGE  
 darrellwhitledge@deltaind.net

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)