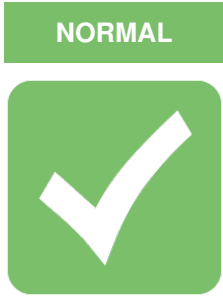
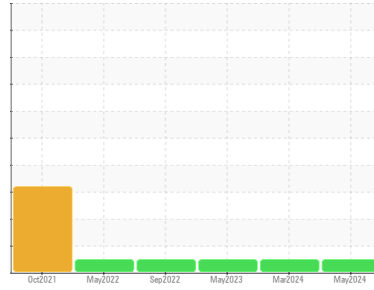




# OIL ANALYSIS REPORT

Area  
**KAESER S-460**  
 Machine Id  
**KAESER 1630 - ALRO STEEL CORP**  
 Component  
**Compressor**

Sample Rating Trend



## DIAGNOSIS

- Recommendation**  
Resample at the next service interval to monitor.
- Wear**  
All component wear rates are normal.
- Contamination**  
There is no indication of any contamination in the oil.
- Fluid Condition**  
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>UDI0000288</b>	UDI06152096	UCH05849802
Sample Date	Client Info		<b>20 May 2024</b>	26 Mar 2024	16 May 2023
Machine Age	hrs	Client Info	<b>23038</b>	22681	20270
Oil Age	hrs	Client Info	<b>357</b>	3000	1500
Oil Changed	Client Info		<b>Filtered</b>	Changed	Changed
Sample Status			<b>NORMAL</b>	NORMAL	NORMAL

## CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.05	<b>NEG</b>	NEG	NEG

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	<b>&lt;1</b>	0	<1
Chromium	ppm	ASTM D5185m >10	<b>&lt;1</b>	<1	0
Nickel	ppm	ASTM D5185m >3	<b>&lt;1</b>	0	0
Titanium	ppm	ASTM D5185m >3	<b>&lt;1</b>	0	0
Silver	ppm	ASTM D5185m >2	<b>1</b>	0	0
Aluminum	ppm	ASTM D5185m >10	<b>1</b>	0	0
Lead	ppm	ASTM D5185m >10	<b>&lt;1</b>	0	0
Copper	ppm	ASTM D5185m >50	<b>2</b>	0	3
Tin	ppm	ASTM D5185m >10	<b>&lt;1</b>	<1	<1
Vanadium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>0</b>	0	0
Barium	ppm	ASTM D5185m 90	<b>46</b>	4	0
Molybdenum	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	0	<1
Magnesium	ppm	ASTM D5185m 90	<b>71</b>	59	63
Calcium	ppm	ASTM D5185m 2	<b>0</b>	2	<1
Phosphorus	ppm	ASTM D5185m	<b>&lt;1</b>	1	1
Zinc	ppm	ASTM D5185m	<b>0</b>	0	0
Sulfur	ppm	ASTM D5185m	<b>20413</b>	20514	21996

## CONTAMINANTS

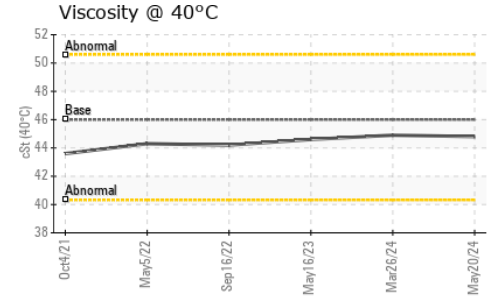
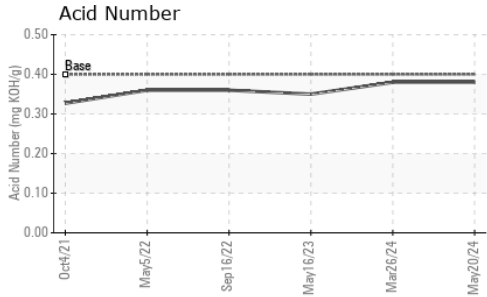
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<b>1</b>	0	<1
Sodium	ppm	ASTM D5185m	<b>9</b>	16	17
Potassium	ppm	ASTM D5185m >20	<b>2</b>	1	3

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.4	<b>0.38</b>	0.38	0.35



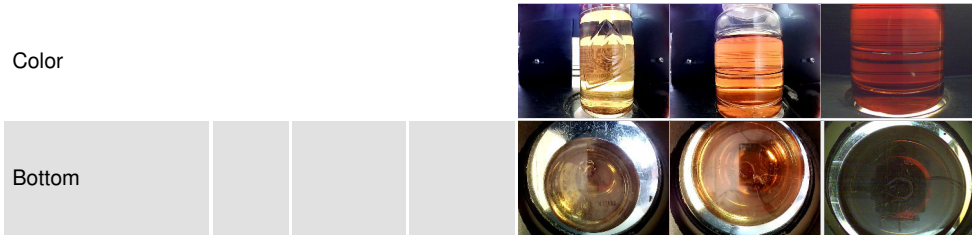
# OIL ANALYSIS REPORT



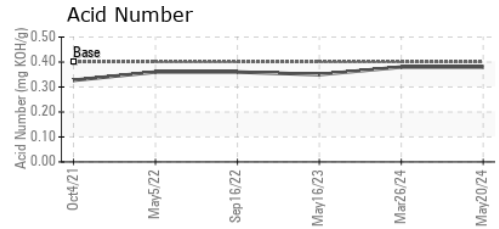
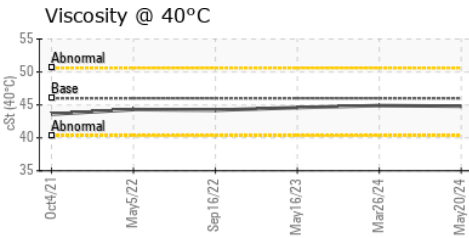
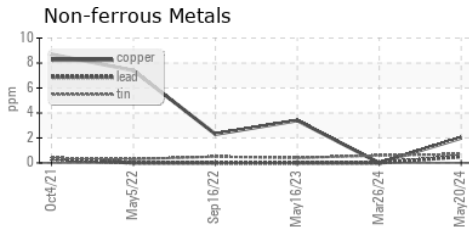
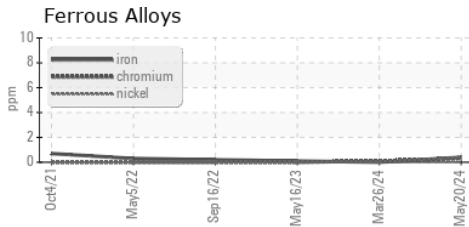
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	LIGHT
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	<b>44.8</b>	44.9	44.6

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : UDI0000288      **Received** : 29 May 2024  
**Lab Number** : 06194201      **Tested** : 30 May 2024  
**Unique Number** : 11056324      **Diagnosed** : 31 May 2024 - Angela Borella  
**Test Package** : IND 2

**DELTA INDUSTRIES - DOWNERS GROVE**  
 2201 CURTISS STREET  
 DOWNERS GROVE, IL  
 US 60515  
 Contact: MICHAEL FERRIS

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T: (630)960-3931