

OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL

Area S-460 Machine Id KAESER 1989 - PHOENIX VETERANS Component Compressor

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

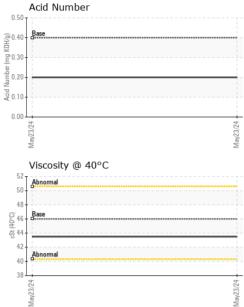
Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		UDI0000272		
Sample Date		Client Info		23 May 2024		
Machine Age	hrs	Client Info		9905		
Oil Age	hrs	Client Info		8884		
Oil Changed		Client Info		Changed		
Sample Status				NORMAL		
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.05	NEG		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<1		
Chromium	ppm	ASTM D5185m	>10	<1		
Nickel	ppm	ASTM D5185m	>3	<1		
Titanium	ppm	ASTM D5185m	>3	<1		
Silver	ppm	ASTM D5185m	>2	1		
Aluminum	ppm	ASTM D5185m	>10	1		
Lead	ppm	ASTM D5185m	>10	<1		
Copper	ppm	ASTM D5185m	>50	21		
Tin	ppm	ASTM D5185m	>10	<1		
Vanadium	ppm	ASTM D5185m		<1		
Cadmium	ppm	ASTM D5185m		<1		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0		
Barium	ppm	ASTM D5185m	90	0		
Molybdenum	ppm	ASTM D5185m		<1		
Manganese	ppm	ASTM D5185m		<1		
Magnesium	ppm	ASTM D5185m	90	1		
Calcium	ppm	ASTM D5185m	2	0		
Phosphorus	ppm	ASTM D5185m		0		
Zinc	ppm	ASTM D5185m		0		
Sulfur	ppm	ASTM D5185m		15607		
CONTAMINANTS	;	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	4		
Sodium	ppm	ASTM D5185m		0		
Potassium	ppm	ASTM D5185m	>20	<1		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	0.20		



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	VISUAL		method	limit/base	current	history1	history2	
	White Metal	scalar	*Visual	NONE	NONE			
	Yellow Metal	scalar	*Visual	NONE	NONE			
	Precipitate	scalar	*Visual	NONE	NONE			
	Silt	scalar	*Visual	NONE	NONE			
	Debris	scalar	*Visual	NONE	NONE			
4	Sand/Dirt	scalar	*Visual	NONE	NONE			
May23/24	Appearance	scalar	*Visual	NORML	NORML			
Ŵ	Odor	scalar	*Visual	NORML	NORML			
	Emulsified Water	scalar	*Visual	>0.05	NEG			
1	Free Water	scalar	*Visual		NEG			
	FLUID PROPERT	IES	method	limit/base	current	history1	history2	
	Visc @ 40°C	cSt	ASTM D445	46	43.5			
	SAMPLE IMAGES	S	method	limit/base	current	history1	history2	
May23/24	Color					no image	no image	
	Bottom					no image	no image	
	Non-ferrous Metal			May23/24, Acid Number (ng KOH/g) 0. 50. 50. 90 10	30		2	
Laboratory Sample No. Lab Number Unique Number Test Package discuss this sample report, Denotes test methods that	: UDI0000272 : 06194215 : 11056338 : IND 2 . contact Customer Servi	Recei Teste Diagn	Received: 29 May 2024Tested: 31 May 2024Diagnosed: 31 May 2024 - Wes Davis			A INDUSTRIES - DOWNERS GROV 2201 CURTISS STREE DOWNERS GROVE, I US 6051 Contact: MICHAEL FERRI T 06:2012) F: (630)960-393		

Contact/Location: MICHAEL FERRIS - UCDELDOW