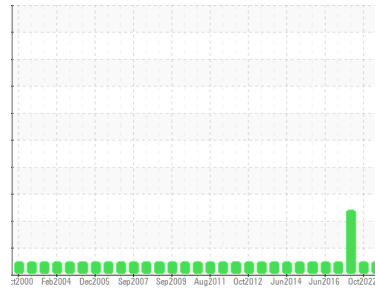




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id
MACHINE 200 (S/N 3092-28-88)

Component
Hydraulic System

Fluid
AW HYDRAULIC OIL ISO 46 (41 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear

All component wear rates are normal.

Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0933798	WC0708349	WC0332714
Sample Date	Client Info		20 May 2024	26 Oct 2022	13 Apr 2019
Machine Age	hrs	Client Info	0	2818	0
Oil Age	hrs	Client Info	0	2818	0
Oil Changed	Client Info		Not Chngd	Not Chngd	Not Chngd
Sample Status			NORMAL	NORMAL	ABNORMAL

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.05	NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	2	2	<1
Chromium	ppm	ASTM D5185m >20	<1	0	0
Nickel	ppm	ASTM D5185m >20	<1	0	0
Titanium	ppm	ASTM D5185m	<1	0	0
Silver	ppm	ASTM D5185m	1	0	0
Aluminum	ppm	ASTM D5185m >20	2	0	<1
Lead	ppm	ASTM D5185m >20	<1	0	<1
Copper	ppm	ASTM D5185m >20	1	1	7
Tin	ppm	ASTM D5185m >20	<1	0	0
Antimony	ppm	ASTM D5185m	---	---	0
Vanadium	ppm	ASTM D5185m	<1	0	0
Cadmium	ppm	ASTM D5185m	<1	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 5	0	0	<1
Barium	ppm	ASTM D5185m 5	0	0	0
Molybdenum	ppm	ASTM D5185m 5	<1	<1	<1
Manganese	ppm	ASTM D5185m	<1	<1	0
Magnesium	ppm	ASTM D5185m 25	2	<1	3
Calcium	ppm	ASTM D5185m 200	20	46	71
Phosphorus	ppm	ASTM D5185m 300	256	279	327
Zinc	ppm	ASTM D5185m 370	299	420	409
Sulfur	ppm	ASTM D5185m 2500	1248	2753	1829

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	2	<1	3
Sodium	ppm	ASTM D5185m	9	<1	2
Potassium	ppm	ASTM D5185m >20	1	0	<1

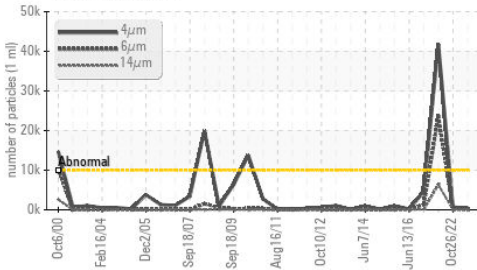
FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>10000	400	694	▲ 41800
Particles >6µm	ASTM D7647	>1300	146	280	▲ 23687
Particles >14µm	ASTM D7647	>160	16	41	▲ 6299
Particles >21µm	ASTM D7647	>40	4	12	▲ 2042
Particles >38µm	ASTM D7647	>10	0	0	▲ 87
Particles >71µm	ASTM D7647	>3	0	0	▲ 6
Oil Cleanliness	ISO 4406 (c)	>20/17/14	16/14/11	17/15/13	▲ 23/22/20

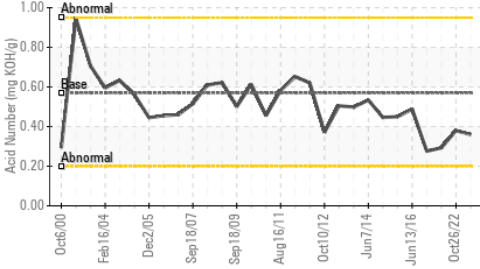


OIL ANALYSIS REPORT

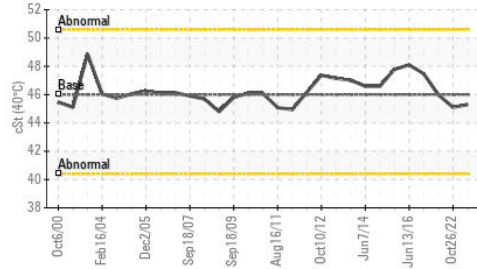
Particle Trend



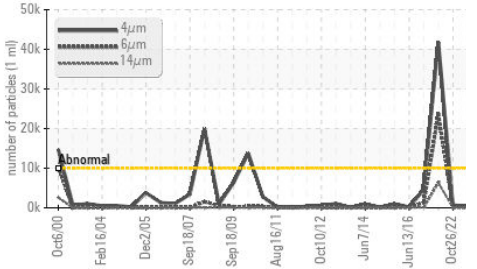
Acid Number



Viscosity @ 40°C



Particle Trend



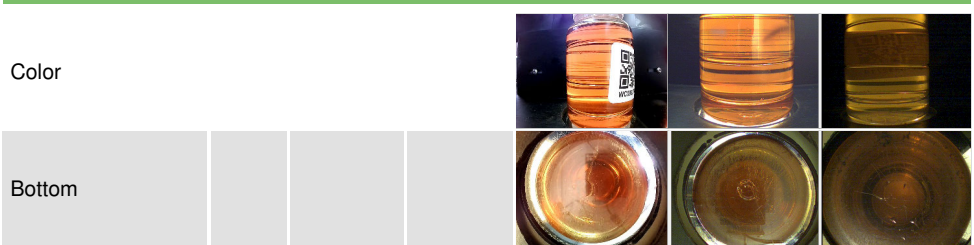
FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN) mg KOH/g	ASTM D8045 0.57	0.36	0.38	0.293	
VISUAL					
White Metal	scalar	*Visual NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual NONE	NONE	NONE	NONE
Silt	scalar	*Visual NONE	NONE	NONE	NONE
Debris	scalar	*Visual NONE	NONE	NONE	LIGHT
Sand/Dirt	scalar	*Visual NONE	NONE	NONE	NONE
Appearance	scalar	*Visual NORML	NORML	NORML	NORML
Odor	scalar	*Visual NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual >0.05	NEG	NEG	NEG
Free Water	scalar	*Visual	NEG	NEG	NEG

FLUID PROPERTIES

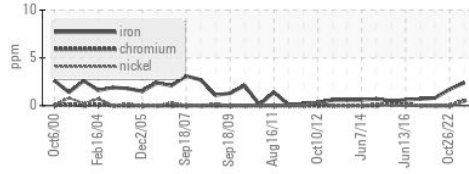
method	limit/base	current	history1	history2
Visc @ 40°C cSt	ASTM D445 46	45.3	45.1	45.99

SAMPLE IMAGES

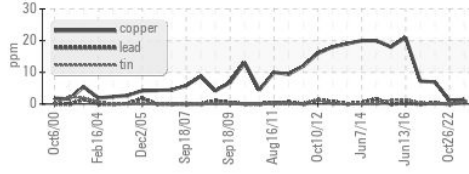


GRAPHS

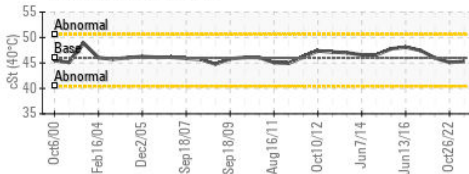
Ferrous Alloys



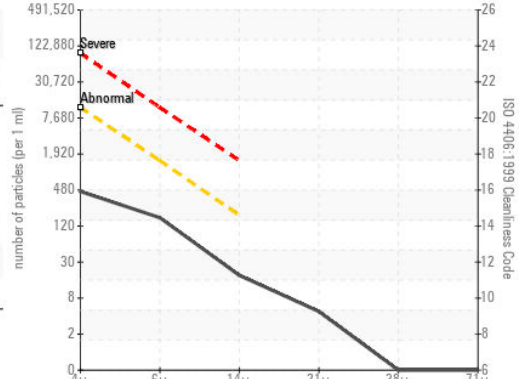
Non-ferrous Metals



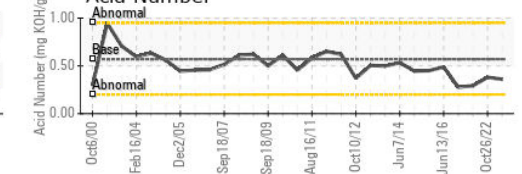
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
 Sample No. : WC0933798
 Lab Number : **06194617**
 Unique Number : 11056740
 Test Package : IND 2

Received : 29 May 2024
 Tested : 30 May 2024
 Diagnosed : 30 May 2024 - Wes Davis

ALLIANCE PRECISION PLASTICS
 1220 LEE RD
 ROCHESTER, NY
 US 14606
 Contact: RON ORT
 rort@allianceppc.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

F: (716)425-7251