

GREASE ANALYSIS

NORMAL

Machine Id

TURBINA 02 (S/N 101184)

Component Wind Turbine Gearbox

Fluid FUCHS RENOLIN UNISYN CLP 320 (320 LTR)

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

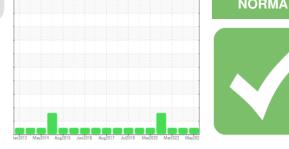
Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The water content is negligible. The system and fluid cleanliness is acceptable.

Fluid Condition

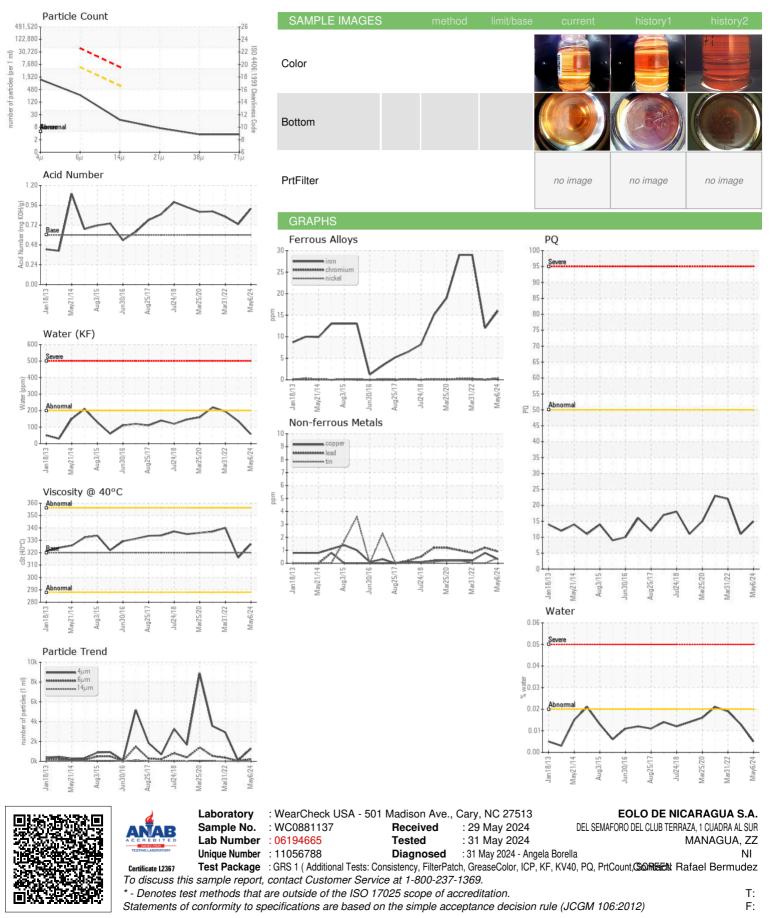
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0881137	WC0505305	WC05582413
Sample Date		Client Info		06 May 2024	12 Aug 2023	31 Mar 2022
Machine Age	yrs	Client Info		2	11	72
Oil Age	yrs	Client Info		2	1	0
Oil Changed		Client Info		N/A	Changed	N/A
Sample Status				NORMAL	NORMAL	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184	>50	15	11	22
Iron	ppm	ASTM D5185m	>30	16	12	29
Chromium	ppm	ASTM D5185m	>3	<1	0	<1
Nickel	ppm	ASTM D5185m	>3	<1	0	0
Cadmium	ppm	ASTM D5185m		<1	0	0
Titanium	ppm	ASTM D5185m	>10	<1	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Lead	ppm	ASTM D5185m	>15	<1	1	<1
Copper	ppm	ASTM D5185m	>10	<1	<1	<1
Tin	ppm	ASTM D5185m	>10	<1	0	0
Silver	ppm	ASTM D5185m		0	0	0
ADDITIVES		method				history2
Boron	ppm	ASTM D5185m		0	0	0
	ppm ppm			0 <1		0 <1
Boron		ASTM D5185m			0 <1 <1	<1 <1
Boron Magnesium	ppm	ASTM D5185m ASTM D5185m		<1	0 <1	<1
Boron Magnesium Manganese	ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m		<1 0 <1 192	0 <1 <1	<1 <1
Boron Magnesium Manganese Molybdenum	ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m		<1 0 <1	0 <1 <1 0	<1 <1 0
Boron Magnesium Manganese Molybdenum Phosphorus	ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m		<1 0 <1 192	0 <1 <1 0 193	<1 <1 0 180
Boron Magnesium Manganese Molybdenum Phosphorus Zinc	ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	<1 0 <1 192 63	0 <1 <1 0 193 20	<1 <1 0 180 194
Boron Magnesium Manganese Molybdenum Phosphorus Zinc Antimony	ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	<1 0 <1 192 63 	0 <1 <1 0 193 20	<1 <1 0 180 194
Boron Magnesium Manganese Molybdenum Phosphorus Zinc Antimony THICKENER/SOA	ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	<1 0 <1 192 63 current	0 <1 <1 0 193 20 history1	<1 <1 0 180 194 history2
Boron Magnesium Manganese Molybdenum Phosphorus Zinc Antimony THICKENER/SOA Aluminum	ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	<1 0 <1 192 63 current 1	0 <1 <1 0 193 20 history1 0	<1 <1 0 180 194 history2 <1
Boron Magnesium Manganese Molybdenum Phosphorus Zinc Antimony THICKENER/SOA Aluminum Barium	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m method ASTM D5185m	limit/base	<1 0 <1 192 63 current 1 4	0 <1 <1 0 193 20 history1 0 4	<1 <1 0 180 194 history2 <1 0
Boron Magnesium Manganese Molybdenum Phosphorus Zinc Antimony THICKENER/SOA Aluminum Barium Calcium	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	<1 0 <1 192 63 current 1 4 13	0 <1 <1 0 193 20 history1 0 4 8	<1 <1 0 180 194 history2 <1 0 10
Boron Magnesium Manganese Molybdenum Phosphorus Zinc Antimony THICKENER/SOA Aluminum Barium Calcium Sodium	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	<1 0 <1 192 63 current 1 4 13 3	0 <1 <1 0 193 20 history1 0 4 8 5	<1 <1 0 180 194 history2 <1 0 10 3
Boron Magnesium Manganese Molybdenum Phosphorus Zinc Antimony THICKENER/SOA Aluminum Barium Calcium Sodium Sulfur	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m		<1 0 <1 192 63 Current 1 4 13 3 5058	0 <1 <1 0 193 20 history1 0 4 8 5 5 6740	<1 <1 0 180 194 history2 <1 0 10 3 4025
Boron Magnesium Manganese Molybdenum Phosphorus Zinc Antimony THICKENER/SOA Aluminum Barium Calcium Sodium Sodium Sulfur	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	limit/base	<1 0 <1 192 63 current 1 4 13 3 5058 current	0 <1 <1 0 193 20 history1 0 4 8 5 6740 history1	<1 <1 0 180 194 history2 <1 0 10 3 4025 history2
Boron Magnesium Manganese Molybdenum Phosphorus Zinc Antimony THICKENER/SOA Aluminum Barium Calcium Sodium Sodium Sulfur CONTAMINANTS Silicon	ppm	ASTM D5185m ASTM D5185m	limit/base	<1 0 <1 192 63 <i>current</i> 1 4 13 3 5058 <i>current</i> 2	0 <1 <1 0 193 20 history1 0 4 8 5 6740 history1 6	<1 <1 0 180 194 history2 <1 0 10 3 4025 history2 <1
Boron Magnesium Manganese Molybdenum Phosphorus Zinc Antimony THICKENER/SOA Aluminum Barium Calcium Sodium Sodium Sulfur Sulfur Silicon Potassium	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	limit/base >+15 >0.02	<1 0 <1 192 63 Current 1 4 13 3 5058 Current 2 2 2	0 <1 <1 0 193 20 history1 0 4 8 5 6740 history1 6 <1	<1 <1 0 180 194 history2 <1 0 10 3 4025 history2 <1 <1 <1 <





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