

### **GREASE ANALYSIS**

Sample Rating Trend

# **WEAR**

Machine Id

# **TURBINA 19 (S/N 101289)**

Wind Turbine Gearbox

Fluid FUCHS RENOLIN UNISYN CLP 320 (340 LTR)

#### DIAGNOSIS

#### Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

#### A Wear

The iron level is abnormal. All other component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

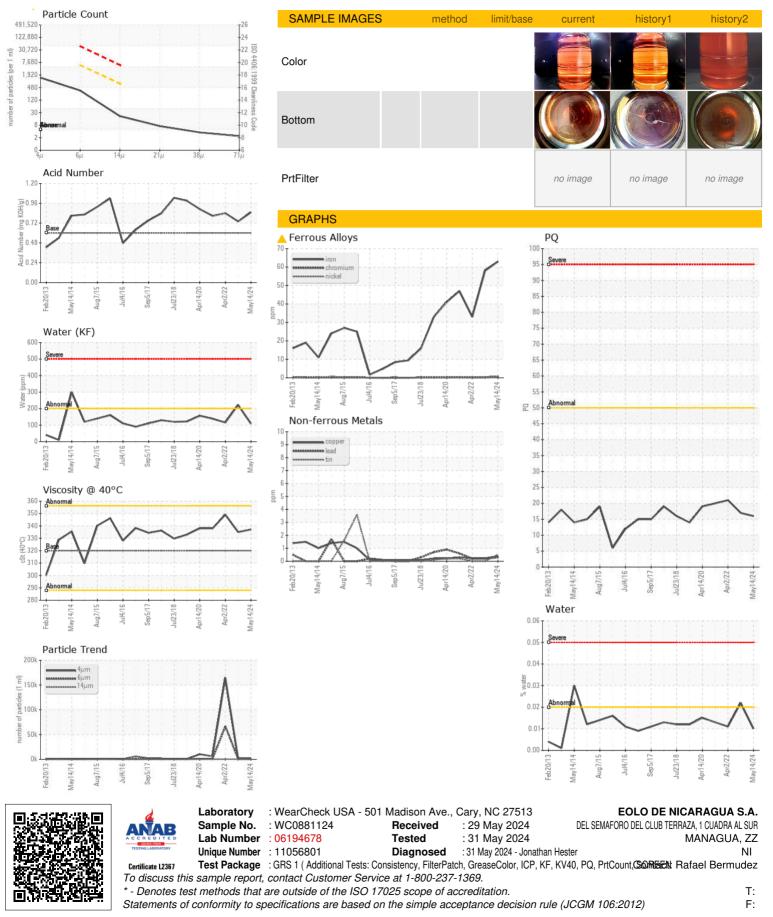
#### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0881124	WCI2352753	WCI2352760
Sample Date		Client Info		14 May 2024	23 Aug 2023	02 Apr 2022
Machine Age	yrs	Client Info		12	11	72
Oil Age	yrs	Client Info		9	7	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ABNORMAL	ABNORMAL	ABNORMAL
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184	>50	16	17	21
Iron	ppm	ASTM D5185m	>30	<u> </u>	<mark>▲</mark> 58	33
Chromium	ppm	ASTM D5185m	>3	<1	<1	<1
Nickel	ppm	ASTM D5185m	>3	<1	0	0
Cadmium	ppm	ASTM D5185m		<1	0	0
Titanium	ppm	ASTM D5185m	>10	<1	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Lead	ppm	ASTM D5185m	>15	<1	<1	<1
Copper	ppm	ASTM D5185m	>10	<1	<1	<1
Tin	ppm	ASTM D5185m	>10	<1	0	0
Silver	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
ADDITIVES Boron	ppm	method ASTM D5185m	limit/base	current 0	history1 0	history2 0
	ppm ppm		limit/base			
Boron		ASTM D5185m	limit/base	0	0	0
Boron Magnesium	ppm	ASTM D5185m ASTM D5185m	limit/base	0 <1	0	0
Boron Magnesium Manganese	ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	0 <1 <1	0 0 <1	0 0 <1
Boron Magnesium Manganese Molybdenum	ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	0 <1 <1 <1	0 0 <1 0	0 0 <1 <1
Boron Magnesium Manganese Molybdenum Phosphorus	ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	0 <1 <1 <1 235	0 0 <1 0 216	0 0 <1 <1 143
Boron Magnesium Manganese Molybdenum Phosphorus Zinc	ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	0 <1 <1 235 212	0 0 <1 0 216 193	0 0 <1 <1 143 136
Boron Magnesium Manganese Molybdenum Phosphorus Zinc Antimony	ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m		0 <1 <1 235 212 	0 0 <1 0 216 193 	0 0 <1 <1 143 136 
Boron Magnesium Manganese Molybdenum Phosphorus Zinc Antimony THICKENER/SOA	ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m		0 <1 <1 235 212  current	0 0 <1 0 216 193  history1	0 0 <1 <1 143 136  history2
Boron Magnesium Manganese Molybdenum Phosphorus Zinc Antimony THICKENER/SOA Aluminum	ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m		0 <1 <1 235 212  current	0 0 <1 0 216 193  history1 0	0 0 <1 <1 143 136  history2 <1
Boron Magnesium Manganese Molybdenum Phosphorus Zinc Zinc Antimony THICKENER/SOA Aluminum Barium	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m <b>method</b> ASTM D5185m ASTM D5185m		0 <1 <1 235 212  current 1 1	0 0 <1 0 216 193  history1 0 2	0 0 <1 <1 143 136  history2 <1 0
Boron Magnesium Manganese Molybdenum Phosphorus Zinc Zinc Antimony THICKENER/SOA Aluminum Barium Calcium	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m		0 <1 <1 235 212  current 1 1 1	0 0 <1 0 216 193  history1 0 2 8	0 0 <1 <1 143 136  history2 <1 0 3
Boron Magnesium Manganese Molybdenum Phosphorus Zinc Antimony THICKENER/SOA Aluminum Barium Calcium Sodium	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m		0 <1 <1 235 212  current 1 1 10 4	0 0 <1 0 216 193  history1 0 2 8 0	0 0 <1 <1 143 136  history2 <1 0 3 1
Boron Magnesium Manganese Molybdenum Phosphorus Zinc Antimony THICKENER/SOA Aluminum Barium Calcium Sodium Sodium	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	limit/base	0 <1 <1 235 212  current 1 1 10 4 3995	0 0 <1 0 216 193  history1 0 2 8 0 4230	0 0 <1 <1 143 136  history2 <1 0 3 1 3138
Boron Magnesium Manganese Molybdenum Phosphorus Zinc Antimony THICKENER/SOA Aluminum Barium Calcium Sodium Sodium Sulfur	ppm	ASTM D5185m ASTM D5185m	limit/base	0 <1 <1 235 212  <i>current</i> 1 1 10 4 3995 <i>current</i>	0 0 <1 0 216 193  history1 0 2 8 0 4230 history1	0 0 <1 <1 143 136  history2 <1 0 3 1 3138 history2
Boron Magnesium Manganese Molybdenum Phosphorus Zinc Antimony THICKENER/SOA Aluminum Barium Calcium Sodium Sodium Sulfur CONTAMINANTS Silicon	ppm i ppm i ppm i ppm i ppm i ppm i ppm i ppm i ppm i ppm i	ASTM D5185m ASTM D5185m	limit/base	0 <1 <1 235 212  current 1 1 10 4 3995 current 1	0 0 <1 0 216 193  history1 0 2 8 0 4230 history1 1	0 0 <1 <1 143 136  history2 <1 0 3 1 3138 history2 <1



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