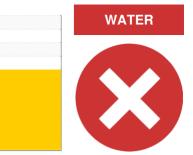


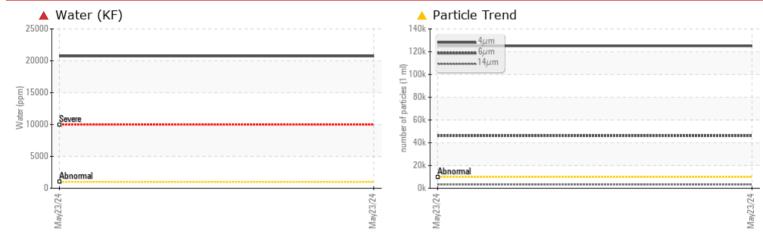
PROBLEM SUMMARY





Machine Id **2121** Component **Compressor** Fluid **KCO-SPG-150 (--- GAL)**

COMPONENT CONDITION SUMMARY



RECOMMENDATION

We advise that you follow the water drain-off procedure for this component, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition.

PROBLEMATIC TEST RESULTS

PROBLEMATIC I	LOINE	30L13			
Sample Status				SEVERE	
Water	%	ASTM D6304	>0.1	a 2.073	
ppm Water	ppm	ASTM D6304	>1000	4 20731	
Particles >4µm		ASTM D7647	>10000	<u> </u>	
Particles >6µm		ASTM D7647	>2500	46023	
Particles >14µm		ASTM D7647	>320	<u> </u>	
Particles >21µm		ASTM D7647	>80	A 749	
Particles >38µm		ASTM D7647	>20	<u> </u>	
Oil Cleanliness		ISO 4406 (c)	>20/18/15	<u> </u>	
Debris	scalar	*Visual	NONE	A MODER	
Particles >6µm Particles >14µm Particles >21µm Particles >38µm Oil Cleanliness	scalar	ASTM D7647 ASTM D7647 ASTM D7647 ISO 4406 (c)	>320 >80 >20 >20/18/15	 ▲ 3360 ▲ 749 ▲ 23 ▲ 24/23/19 	

Customer Id: KINCAM Sample No.: TO60001053 Lab Number: 06195414 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Jonathan Hester +1 919-379-4092 x4092 jhester@wearcheckusa.com

To change component or sample information: Customer Service +1 1-800-237-1369 <u>customerservice@wearcheck.com</u>

RECOMMENDED ACTIONS					
Action	Status	Date	Done By	Description	
Water Drain-off			?	We advise that you follow the water drain-off procedure for this component, and use off-line filtration to improve the cleanliness of the system fluid.	
Resample			?	We recommend an early resample to monitor this condition.	

HISTORICAL DIAGNOSIS



OIL ANALYSIS REPORT



Machine Id **2121** Component **Compressor** Fluid **KCO-SPG-150 (--- GAL)**

DIAGNOSIS

Recommendation

We advise that you follow the water drain-off procedure for this component, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition.

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates present in the oil. There is a high concentration of water present in the oil. Moderate concentration of visible dirt/debris present in the oil.

Fluid Condition

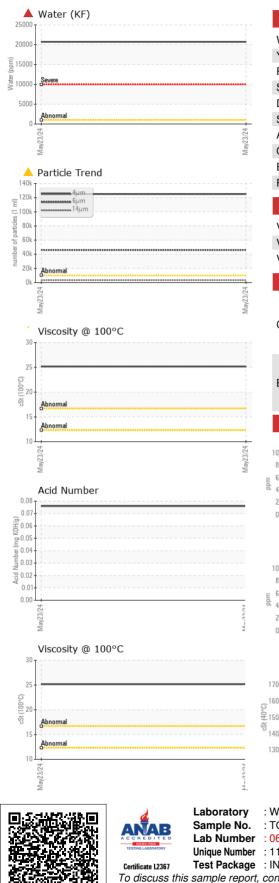
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		TO60001053		
Sample Date		Client Info		23 May 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				SEVERE		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	1		
Chromium	ppm	ASTM D5185m	>10	<1		
Nickel	ppm	ASTM D5185m		<1		
Titanium	ppm	ASTM D5185m		<1		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>25	4		
Lead	ppm	ASTM D5185m	>25	<1		
Copper	ppm	ASTM D5185m	>50	<1		
Tin	ppm	ASTM D5185m	>15	<1		
Vanadium	ppm	ASTM D5185m		<1		
Cadmium	ppm	ASTM D5185m		<1		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		5		
Barium	ppm	ASTM D5185m		<1		
Molybdenum	ppm	ASTM D5185m		<1		
Manganese	ppm	ASTM D5185m		0		
Magnesium	ppm	ASTM D5185m		<1		
Calcium	ppm	ASTM D5185m		3		
Phosphorus	ppm	ASTM D5185m		60		
Zinc	ppm	ASTM D5185m		<1		
Sulfur	ppm	ASTM D5185m		111		
CONTAMINANTS	;	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	1		
Sodium	ppm	ASTM D5185m		9		
Potassium	ppm	ASTM D5185m	>20	2		
Water	%	ASTM D6304	>0.1	2.073		
ppm Water	ppm	ASTM D6304	>1000	20731		
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	A 125033		
Particles >6µm		ASTM D7647	>2500	46023		
Particles >14µm		ASTM D7647	>320	A 3360		
Particles >21µm		ASTM D7647	>80	A 749		
Particles >38µm		ASTM D7647	>20	A 23		
Particles >71µm		ASTM D7647	>4	1		
Oil Cleanliness		ISO 4406 (c)	>20/18/15	A 24/23/19		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.076		
× /						

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OIL ANALYSIS REPORT



VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Precipitate	scalar	*Visual	NONE	NONE		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	A MODER		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual	>0.1	NEG		
Free Water	scalar	*Visual		NEG		
FLUID PROPERT	IES	method	limit/base	current	history1	history2
/isc @ 40°C	cSt	ASTM D445		155		
/isc @ 100°C	cSt	ASTM D445		25.16		
/iscosity Index (VI)	Scale	ASTM D2270		196		
SAMPLE IMAGES		method	limit/base	current	history1	history2
						- Hotory E
- .						
Color					no image	no image
Bottom					no image	no image
GRAPHS						
Ferrous Alloys			491,52	Particle Coun	t	т26
iron			122,88	10		-24
nickel						
			30,72	Abnormal		-22
5.		****	± € 7,68			-20
May23/24			May23/24 s (per 1 ml	10-	•	-18
			-00			+20 -18 -16 -14
Non-ferrous Metals	5		4 partie			10
copper			age 12	10 -		14
tin				10 -		12
				8-		10
May23/24			May23/24	2-		18
			Mar	0 4μ 6μ	14µ 21µ	38µ 71µ
Viscosity @ 40°C			-	Acid Number		- 1
			PHO.0	18 T		
Abnormal			Ē 0.0			
Abnormal				P# #		
			u.u.	2		
Abnormal			N.0.	12		
Abnormal			3/24 3/24 0.0 Number (mg KOH/g) 0.0 Number (mg KOH/g)	12		2
			May23/24	May23/24		
Abnormal			May23/24	May23/24		
Abnormal 6 + 5762/eW	Madiso	n Ave Carv	May23/2	May23/2	KINGSLY COMF	
Abnormal	Madiso Recei		May23/2	May23/2		
Abnormal *27622/#W earCheck USA - 501	Recei Teste	ived : 30 ed : 05	7/62/hew , NC 27513	May23/2	3956	PRESSION IN 6 GLENN HW
Abnormal HEREELEW earCheck USA - 501 D60001053	Recei Teste Diagr	ived : 30 ed : 05 nosed : 05	, NC 27513 May 2024 Jun 2024 Jun 2024 - Jona	May23/2	3956 CA	PRESSION IN

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Report Id: KINCAM [WUSCAR] 06195414 (Generated: 06/06/2024 03:53:05) Rev: 1

Contact/Location: JOSH PEYTON - KINCAM

F: