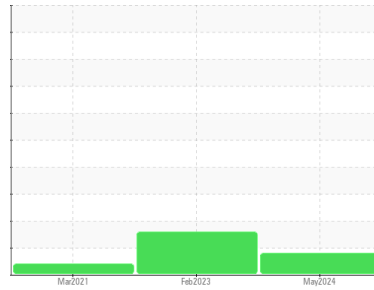




OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id

KAESER 7070858

Component

Compressor

Fluid

KAESER SIGMA (OEM) M-460 (--- GAL)

DIAGNOSIS

Recommendation

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			KCPA018040	KCP46373	KCP30808
Sample Date	Client Info			16 May 2024	28 Feb 2023	26 Mar 2021
Machine Age	hrs	Client Info		10373	7939	2109
Oil Age	hrs	Client Info		4167	5830	2109
Oil Changed	Client Info			Changed	Changed	Changed
Sample Status				ATTENTION	ABNORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<1	<1	<1
Chromium	ppm	ASTM D5185m	>10	<1	0	0
Nickel	ppm	ASTM D5185m	>3	0	0	0
Titanium	ppm	ASTM D5185m	>3	<1	0	<1
Silver	ppm	ASTM D5185m	>2	0	0	<1
Aluminum	ppm	ASTM D5185m	>10	2	<1	<1
Lead	ppm	ASTM D5185m	>10	1	0	<1
Copper	ppm	ASTM D5185m	>50	3	9	3
Tin	ppm	ASTM D5185m	>10	<1	0	0
Antimony	ppm	ASTM D5185m		---	---	<1
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0

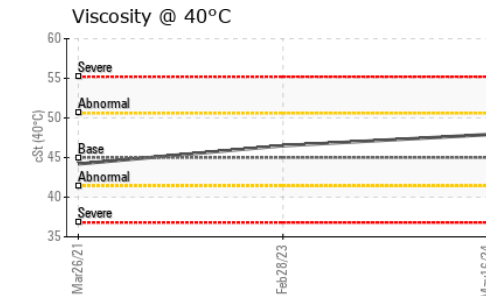
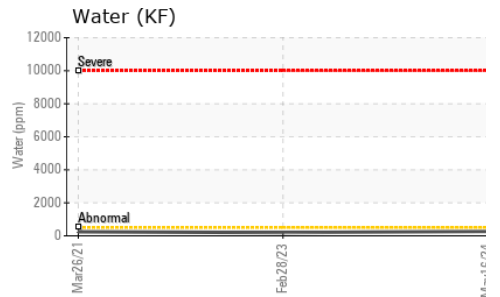
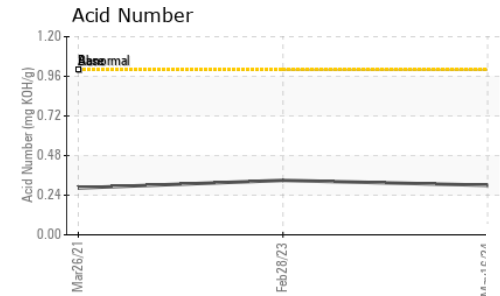
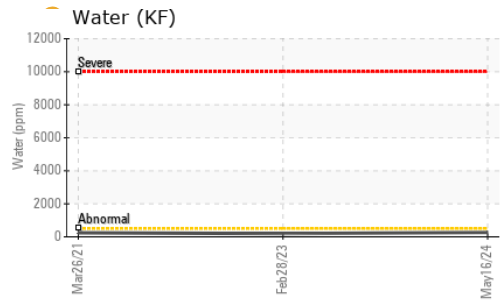
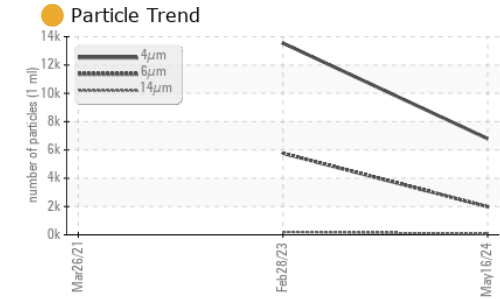
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0	10
Barium	ppm	ASTM D5185m	90	20	0	0
Molybdenum	ppm	ASTM D5185m	0	<1	0	0
Manganese	ppm	ASTM D5185m		0	<1	<1
Magnesium	ppm	ASTM D5185m	100	35	46	48
Calcium	ppm	ASTM D5185m	0	3	0	2
Phosphorus	ppm	ASTM D5185m	0	15	<1	6
Zinc	ppm	ASTM D5185m	0	5	11	2
Sulfur	ppm	ASTM D5185m	23500	14948	20412	13947

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	2	<1	0
Sodium	ppm	ASTM D5185m		11	11	18
Potassium	ppm	ASTM D5185m	>20	2	3	8
Water	%	ASTM D6304	>0.05	0.026	0.019	0.024
ppm Water	ppm	ASTM D6304	>500	268	195.6	246.0

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		6793	13547	---
Particles >6µm		ASTM D7647	>1300	1983	▲ 5763	---
Particles >14µm		ASTM D7647	>80	63	▲ 201	---
Particles >21µm		ASTM D7647	>20	12	▲ 24	---
Particles >38µm		ASTM D7647	>4	0	1	---
Particles >71µm		ASTM D7647	>3	0	0	---
Oil Cleanliness		ISO 4406 (c)	>--/17/13	20/18/13	▲ 21/20/15	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.0	0.30	0.33	0.284

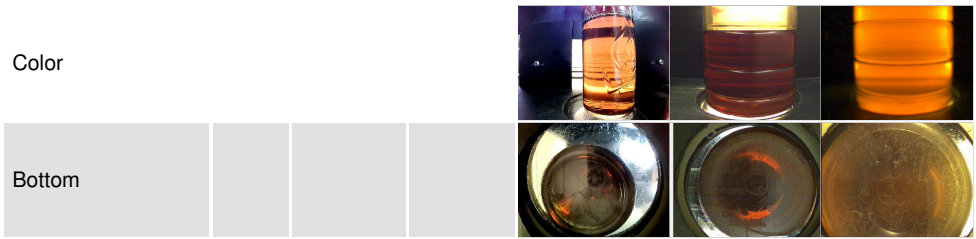
OIL ANALYSIS REPORT



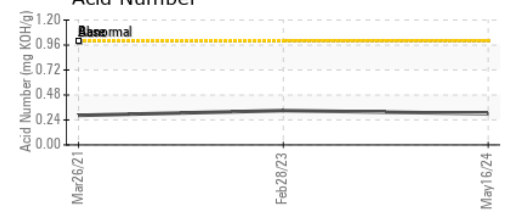
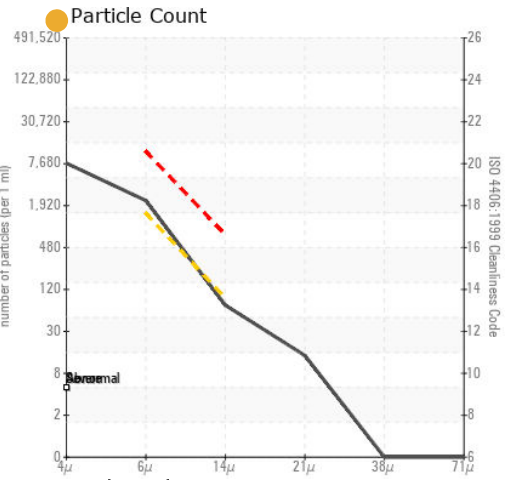
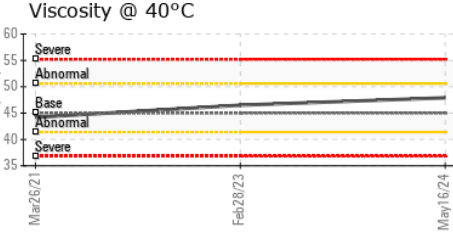
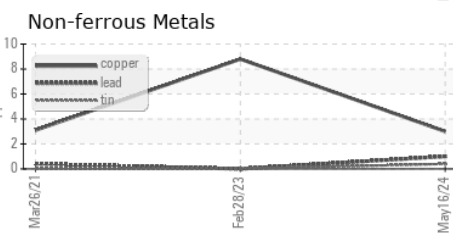
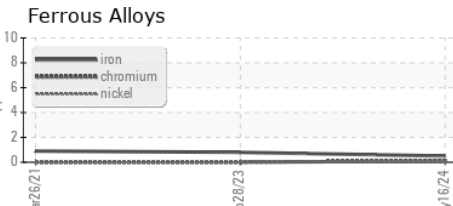
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45	47.9	46.5

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCPA018040 **Received** : 30 May 2024
Lab Number : 06195425 **Tested** : 31 May 2024
Unique Number : 11057548 **Diagnosed** : 31 May 2024 - Angela Borella
Test Package : IND 2 (Additional Tests: KF, PrtCount)

SALLY BEAUTY SUPPLY
 15453 WOLF CROSSING
 JUSTIN, TX
 US 76247
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)