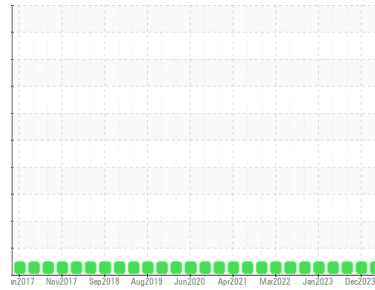




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id
BUSCH TYSWALWAS VAC 5A (S/N U072103447)
 Component
Pump
 Fluid
USPI VAC 100 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	USPM36364	USPM31853	USPM29080
Sample Date	Client Info	29 May 2024	12 Dec 2023	01 Aug 2023
Machine Age	hrs Client Info	0	0	0
Oil Age	hrs Client Info	0	0	0
Oil Changed	Client Info	N/A	N/A	N/A
Sample Status		NORMAL	NORMAL	NORMAL

WEAR METALS

method	limit/base	current	history1	history2
Iron ppm ASTM D5185m	>90	56	83	83
Chromium ppm ASTM D5185m	>5	<1	0	0
Nickel ppm ASTM D5185m	>5	0	0	0
Titanium ppm ASTM D5185m	>3	<1	0	0
Silver ppm ASTM D5185m	>3	0	0	0
Aluminum ppm ASTM D5185m	>7	2	0	<1
Lead ppm ASTM D5185m	>12	<1	0	0
Copper ppm ASTM D5185m	>30	<1	<1	<1
Tin ppm ASTM D5185m	>9	<1	1	<1
Vanadium ppm ASTM D5185m		0	<1	<1
Cadmium ppm ASTM D5185m		<1	0	0

ADDITIVES

method	limit/base	current	history1	history2
Boron ppm ASTM D5185m	0	0	0	0
Barium ppm ASTM D5185m	0	<1	0	0
Molybdenum ppm ASTM D5185m	0	<1	0	0
Manganese ppm ASTM D5185m		<1	<1	<1
Magnesium ppm ASTM D5185m	0	<1	0	0
Calcium ppm ASTM D5185m	0	4	0	0
Phosphorus ppm ASTM D5185m	1800	927	1173	1254
Zinc ppm ASTM D5185m	0	2	0	0
Sulfur ppm ASTM D5185m	0	0	22	0

CONTAMINANTS

method	limit/base	current	history1	history2
Silicon ppm ASTM D5185m	>60	3	2	2
Sodium ppm ASTM D5185m		10	18	14
Potassium ppm ASTM D5185m	>20	3	5	5
Water % ASTM D6304	>.1	0.061	0.025	0.033
ppm Water ppm ASTM D6304	>1000	612	256	339.9

FLUID CLEANLINESS

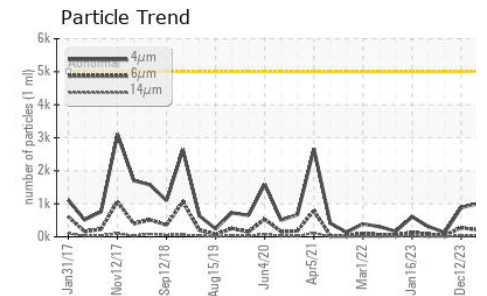
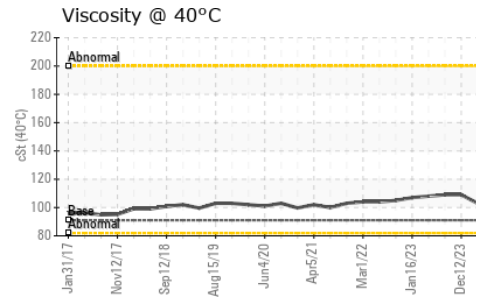
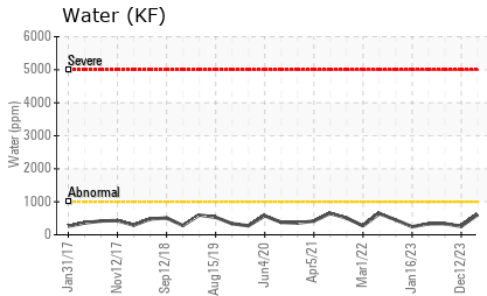
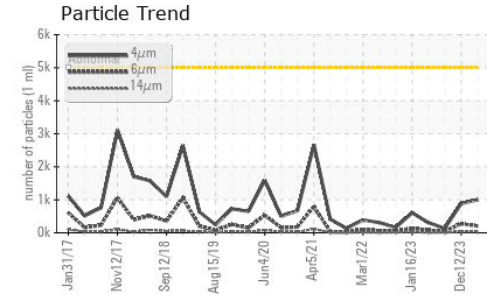
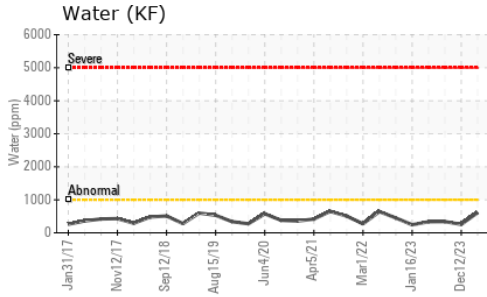
method	limit/base	current	history1	history2
Particles >4µm ASTM D7647	>5000	1002	886	132
Particles >6µm ASTM D7647	>1300	206	272	44
Particles >14µm ASTM D7647	>160	31	33	5
Particles >21µm ASTM D7647	>40	14	10	3
Particles >38µm ASTM D7647	>10	0	0	0
Particles >71µm ASTM D7647	>3	0	0	0
Oil Cleanliness ISO 4406 (c)	>19/17/14	17/15/12	17/15/12	14/13/10

FLUID DEGRADATION

method	limit/base	current	history1	history2
Acid Number (AN) mg KOH/g ASTM D8045	0.05	0.62	0.58	0.58



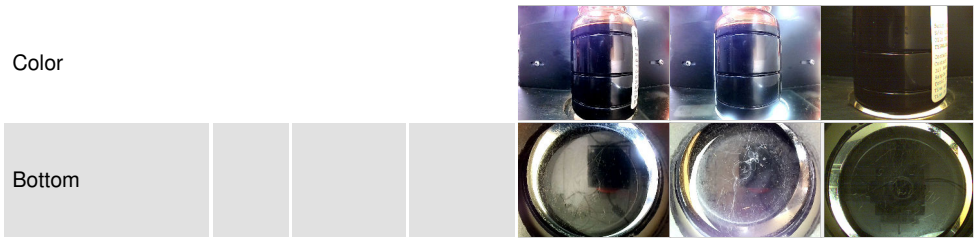
OIL ANALYSIS REPORT



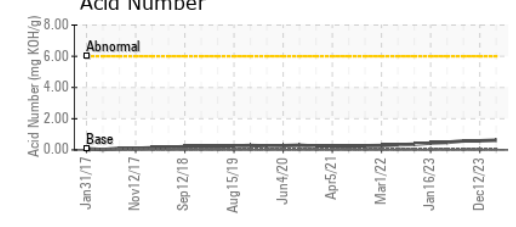
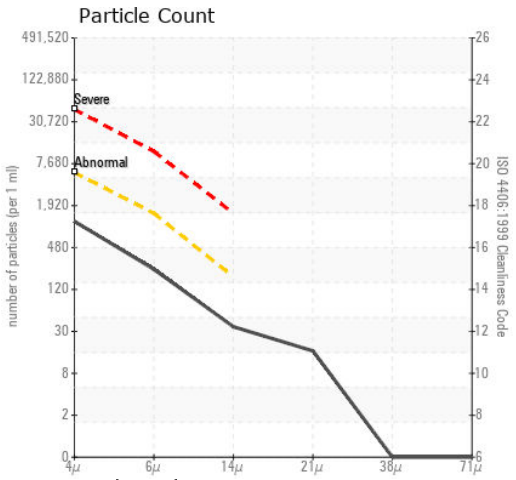
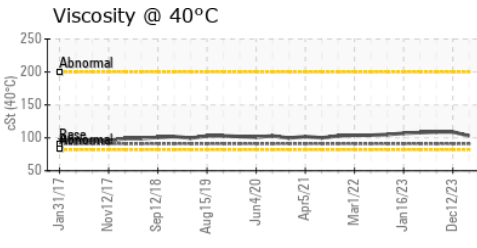
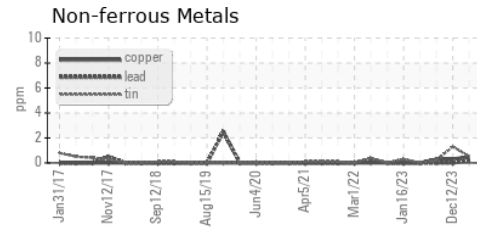
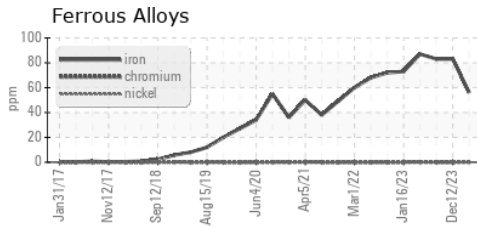
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 91	103	109	109

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : USPM36364
Lab Number : 06195479
Unique Number : 11057602
Test Package : IND 2
Received : 30 May 2024
Tested : 31 May 2024
Diagnosed : 31 May 2024 - Doug Bogart

TYSON - PASCO WALLULA -USP
 DODD RD
 WALLULA, WA
 US 99363
 Contact: RICK DUVAL

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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