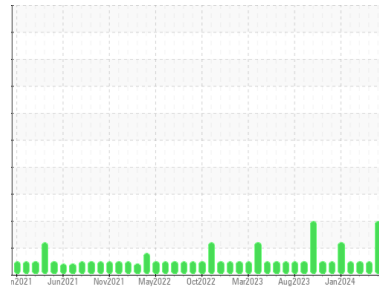




OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area

LOG LINE

Machine Id

LINE 1 INFEED DECK HPU RESREVOIR (S/N DE105T05)

Component

Hydraulic System

Fluid

AW HYDRAULIC OIL ISO 68 (--- GAL)

DIAGNOSIS

Recommendation

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. We recommend you service the filters on this component. Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear

All component wear rates are normal.

Contamination

There is a light amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

| SAMPLE INFORMATION | | method | limit/base | current | history1 | history2 |
|--------------------|-------------|-------------|------------|--------------------|-------------|-------------|
| Sample Number | Client Info | | | WC0783043 | WC06157634 | WC0895053 |
| Sample Date | Client Info | | | 24 May 2024 | 18 Apr 2024 | 21 Mar 2024 |
| Machine Age | hrs | Client Info | | 0 | 0 | 0 |
| Oil Age | hrs | Client Info | | 0 | 0 | 0 |
| Oil Changed | Client Info | | | N/A | N/A | N/A |
| Sample Status | | | | ATTENTION | NORMAL | NORMAL |

| CONTAMINATION | | method | limit/base | current | history1 | history2 |
|---------------|-----------|--------|------------|------------|----------|----------|
| Water | WC Method | | >0.05 | NEG | NEG | NEG |

| WEAR METALS | | method | limit/base | current | history1 | history2 |
|-------------|-----|-------------|------------|--------------|----------|----------|
| Iron | ppm | ASTM D5185m | >20 | 0 | <1 | 0 |
| Chromium | ppm | ASTM D5185m | >20 | 0 | <1 | 0 |
| Nickel | ppm | ASTM D5185m | >20 | 0 | <1 | 0 |
| Titanium | ppm | ASTM D5185m | | 0 | <1 | 0 |
| Silver | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Aluminum | ppm | ASTM D5185m | >20 | 0 | 2 | 0 |
| Lead | ppm | ASTM D5185m | >20 | 0 | 0 | 0 |
| Copper | ppm | ASTM D5185m | >20 | 0 | <1 | 0 |
| Tin | ppm | ASTM D5185m | >20 | 0 | <1 | 0 |
| Vanadium | ppm | ASTM D5185m | | <1 | 0 | 0 |
| Cadmium | ppm | ASTM D5185m | | 0 | <1 | 0 |

| ADDITIVES | | method | limit/base | current | history1 | history2 |
|------------|-----|-------------|------------|--------------|----------|----------|
| Boron | ppm | ASTM D5185m | 5 | 0 | 0 | 0 |
| Barium | ppm | ASTM D5185m | 5 | 0 | 0 | 0 |
| Molybdenum | ppm | ASTM D5185m | 5 | <1 | 1 | 0 |
| Manganese | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Magnesium | ppm | ASTM D5185m | 25 | 2 | 5 | 1 |
| Calcium | ppm | ASTM D5185m | 200 | 121 | 92 | 61 |
| Phosphorus | ppm | ASTM D5185m | 300 | 315 | 304 | 328 |
| Zinc | ppm | ASTM D5185m | 370 | 410 | 419 | 409 |
| Sulfur | ppm | ASTM D5185m | 2500 | 1017 | 839 | 955 |

| CONTAMINANTS | | method | limit/base | current | history1 | history2 |
|--------------|-----|-------------|------------|--------------|----------|----------|
| Silicon | ppm | ASTM D5185m | >15 | <1 | <1 | 0 |
| Sodium | ppm | ASTM D5185m | | 1 | 0 | <1 |
| Potassium | ppm | ASTM D5185m | >20 | 0 | 1 | 0 |

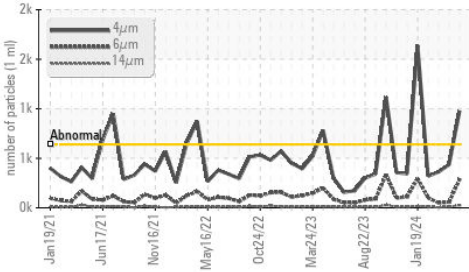
| FLUID CLEANLINESS | | method | limit/base | current | history1 | history2 |
|-------------------|--|--------------|------------|-----------------|----------|----------|
| Particles >4µm | | ASTM D7647 | >640 | 978 | 436 | 363 |
| Particles >6µm | | ASTM D7647 | >160 | 285 | 58 | 49 |
| Particles >14µm | | ASTM D7647 | >20 | 24 | 12 | 5 |
| Particles >21µm | | ASTM D7647 | >4 | 7 | 5 | 1 |
| Particles >38µm | | ASTM D7647 | >3 | 0 | 0 | 0 |
| Particles >71µm | | ASTM D7647 | >3 | 0 | 0 | 0 |
| Oil Cleanliness | | ISO 4406 (c) | >16/14/11 | 17/15/12 | 16/13/11 | 16/13/10 |

| FLUID DEGRADATION | | method | limit/base | current | history1 | history2 |
|-------------------|----------|------------|------------|-------------|----------|----------|
| Acid Number (AN) | mg KOH/g | ASTM D8045 | 0.57 | 0.31 | 0.35 | 0.24 |

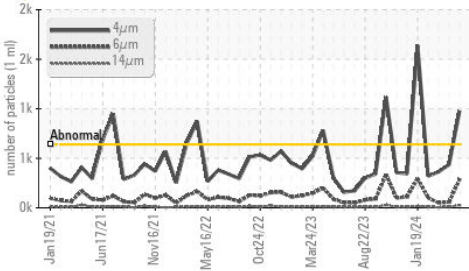


OIL ANALYSIS REPORT

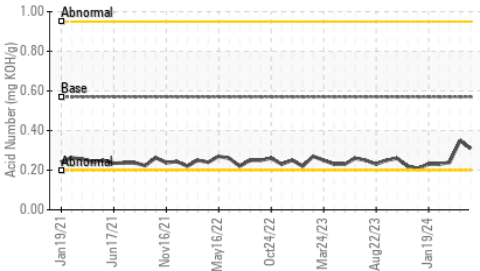
Particle Trend



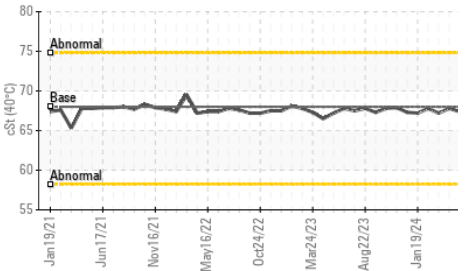
Particle Trend



Acid Number



Viscosity @ 40°C



| VISUAL | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| White Metal | scalar | *Visual | NONE | NONE | NONE |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE |
| Precipitate | scalar | *Visual | NONE | NONE | NONE |
| Silt | scalar | *Visual | NONE | NONE | NONE |
| Debris | scalar | *Visual | NONE | NONE | NONE |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE |
| Appearance | scalar | *Visual | NORML | NORML | NORML |
| Odor | scalar | *Visual | NORML | NORML | NORML |
| Emulsified Water | scalar | *Visual | >0.05 | NEG | NEG |
| Free Water | scalar | *Visual | | NEG | NEG |

| FLUID PROPERTIES | method | limit/base | current | history1 | history2 |
|------------------|--------|--------------|---------|----------|----------|
| Visc @ 40°C | cSt | ASTM D445 68 | 67.4 | 67.8 | 67.2 |

| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---------------|--------|------------|---------|----------|----------|
|---------------|--------|------------|---------|----------|----------|

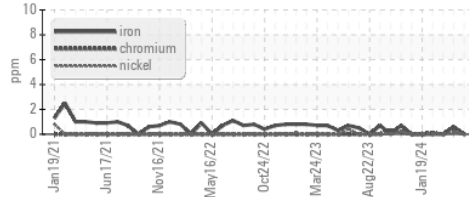
Color

Bottom

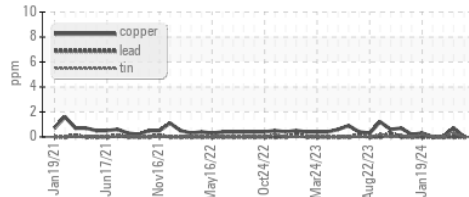


GRAPHS

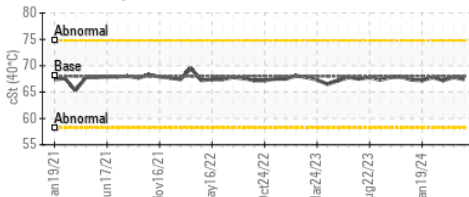
Ferrous Alloys



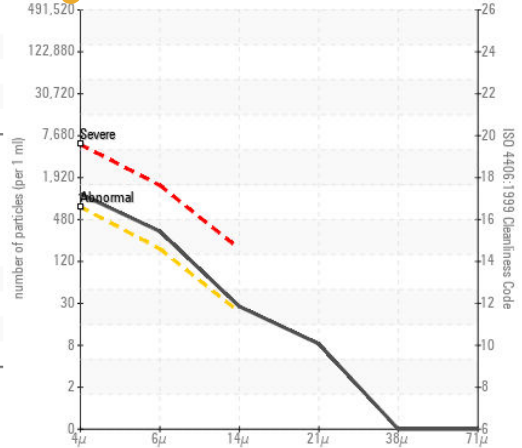
Non-ferrous Metals



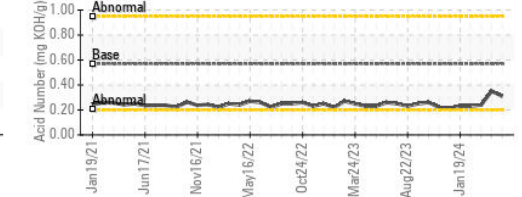
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0783043
Lab Number : 06195875
Unique Number : 11057998
Test Package : IND 2

Received : 30 May 2024
Tested : 02 Jun 2024
Diagnosed : 02 Jun 2024 - Wes Davis

J.M. Huber Corporation
 PO BOX 38
 CRYSTAL HILL, VA
 US 24539
 Contact: Ted Hudson
 ted.hudson@huber.com
 T: (434)476-6628
 F: (434)476-8133

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)