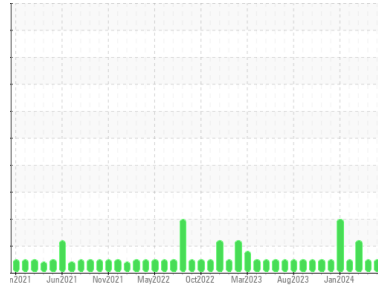




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area

FLAKER

Machine Id

LINE 2 FLAKER INFEED HPU Reservoir (S/N FL205H20T)

Component

Hydraulic System

Fluid

AW HYDRAULIC OIL ISO 68 (--- GAL)

DIAGNOSIS

Recommendation

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear

All component wear rates are normal.

Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			WC0834694	WC0895078	WC0895057
Sample Date	Client Info			24 May 2024	18 Apr 2024	21 Mar 2024
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed	Client Info			N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	ATTENTION

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.05	NEG	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	<1	2	0
Chromium	ppm	ASTM D5185m	>20	0	<1	0
Nickel	ppm	ASTM D5185m	>20	0	<1	0
Titanium	ppm	ASTM D5185m		<1	<1	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>20	0	2	0
Lead	ppm	ASTM D5185m	>20	0	<1	0
Copper	ppm	ASTM D5185m	>20	<1	1	<1
Tin	ppm	ASTM D5185m	>20	0	<1	0
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		0	<1	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	0	0	0
Barium	ppm	ASTM D5185m	5	0	0	0
Molybdenum	ppm	ASTM D5185m	5	<1	2	<1
Manganese	ppm	ASTM D5185m		0	<1	0
Magnesium	ppm	ASTM D5185m	25	3	6	2
Calcium	ppm	ASTM D5185m	200	66	70	65
Phosphorus	ppm	ASTM D5185m	300	335	372	337
Zinc	ppm	ASTM D5185m	370	430	440	404
Sulfur	ppm	ASTM D5185m	2500	975	901	952

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<1	<1	0
Sodium	ppm	ASTM D5185m		1	0	<1
Potassium	ppm	ASTM D5185m	>20	0	<1	0

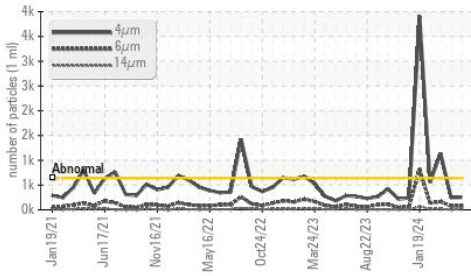
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>640	251	245	● 1143	
Particles >6µm	ASTM D7647	>160	80	73	● 164	
Particles >14µm	ASTM D7647	>20	13	5	16	
Particles >21µm	ASTM D7647	>4	4	1	5	
Particles >38µm	ASTM D7647	>3	0	0	0	
Particles >71µm	ASTM D7647	>3	0	0	0	
Oil Cleanliness	ISO 4406 (c)	>16/14/11	15/13/11	15/13/10	● 17/15/11	

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	0.24	0.30	0.28

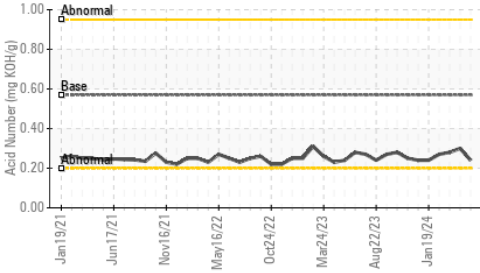


OIL ANALYSIS REPORT

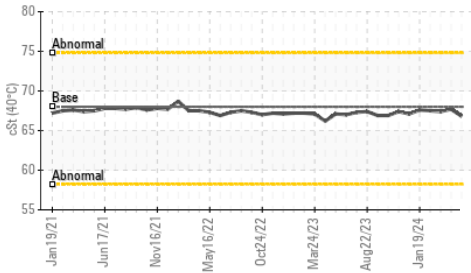
Particle Trend



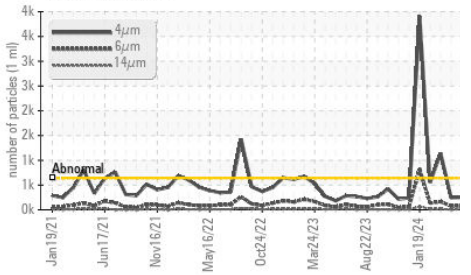
Acid Number



Viscosity @ 40°C



Particle Trend

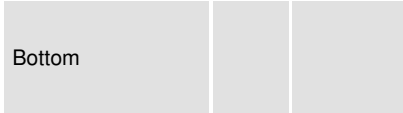


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	68	66.8	67.7

SAMPLE IMAGES	method	limit/base	current	history1	history2
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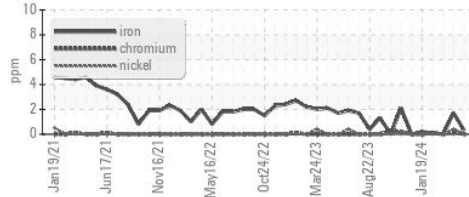
Color



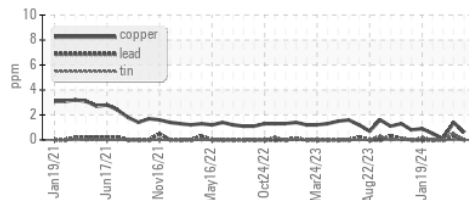
Bottom

GRAPHS

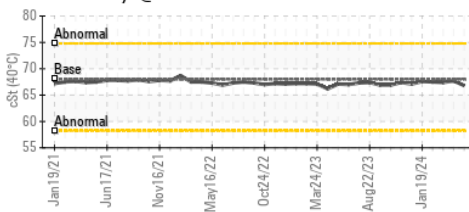
Ferrous Alloys



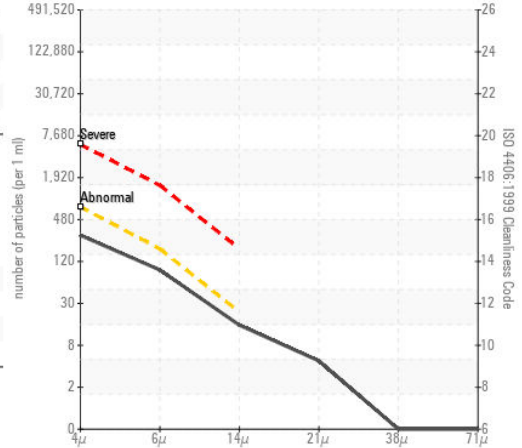
Non-ferrous Metals



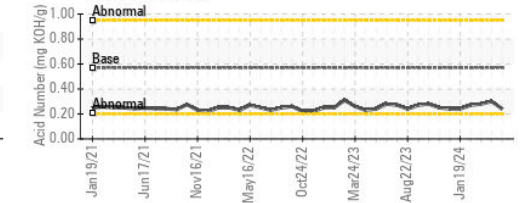
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
 Sample No. : WC0834694
 Lab Number : 06195877
 Unique Number : 11058000
 Test Package : IND 2

Received : 30 May 2024
 Tested : 02 Jun 2024
 Diagnosed : 02 Jun 2024 - Wes Davis

J.M. Huber Corporation
 PO BOX 38
 CRYSTAL HILL, VA
 US 24539

Contact: Ted Hudson
 ted.hudson@huber.com

T: (434)476-6628

F: (434)476-8133

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)