



OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id

KAESER 8428898

Component

Compressor

Fluid

KAESER SIGMA (OEM) M-460 (--- GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		KCPA018170	KCP53838	---
Sample Date	Client Info		24 May 2024	10 May 2023	---
Machine Age	hrs	Client Info	5348	2598	---
Oil Age	hrs	Client Info	4000	4000	---
Oil Changed	Client Info		Changed	Changed	---
Sample Status			ABNORMAL	ABNORMAL	---

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	<1	<1	---
Chromium	ppm	ASTM D5185m >10	0	0	---
Nickel	ppm	ASTM D5185m >3	0	0	---
Titanium	ppm	ASTM D5185m >3	0	0	---
Silver	ppm	ASTM D5185m >2	0	0	---
Aluminum	ppm	ASTM D5185m >10	<1	<1	---
Lead	ppm	ASTM D5185m >10	0	0	---
Copper	ppm	ASTM D5185m >50	6	6	---
Tin	ppm	ASTM D5185m >10	0	0	---
Vanadium	ppm	ASTM D5185m	<1	0	---
Cadmium	ppm	ASTM D5185m	0	0	---

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0	0	0	---
Barium	ppm	ASTM D5185m 90	0	0	---
Molybdenum	ppm	ASTM D5185m 0	0	0	---
Manganese	ppm	ASTM D5185m	2	2	---
Magnesium	ppm	ASTM D5185m 100	17	47	---
Calcium	ppm	ASTM D5185m 0	0	<1	---
Phosphorus	ppm	ASTM D5185m 0	<1	2	---
Zinc	ppm	ASTM D5185m 0	36	17	---
Sulfur	ppm	ASTM D5185m 23500	21353	21063	---

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	0	0	---
Sodium	ppm	ASTM D5185m	3	13	---
Potassium	ppm	ASTM D5185m >20	<1	4	---
Water	%	ASTM D6304 >0.05	0.012	0.018	---
ppm Water	ppm	ASTM D6304 >500	125	181.5	---

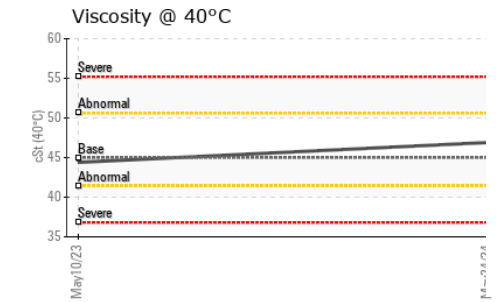
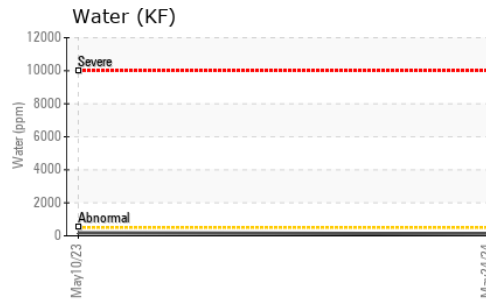
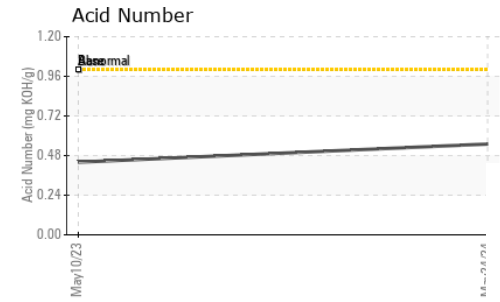
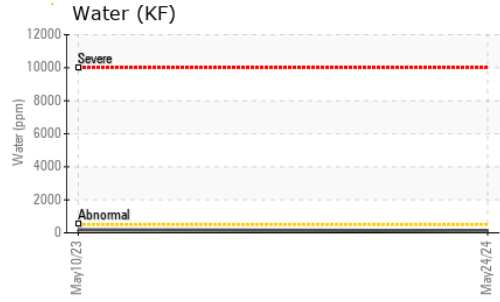
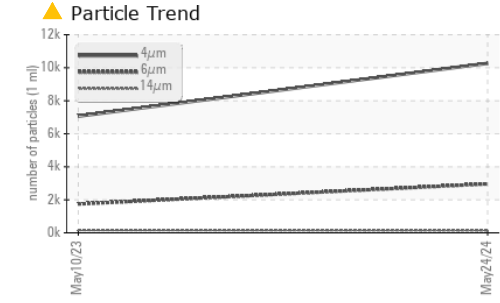
FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647		10267	7065	---
Particles >6µm	ASTM D7647	>1300	▲ 2961	▲ 1743	---
Particles >14µm	ASTM D7647	>80	● 144	▲ 170	---
Particles >21µm	ASTM D7647	>20	● 31	▲ 34	---
Particles >38µm	ASTM D7647	>4	0	1	---
Particles >71µm	ASTM D7647	>3	0	0	---
Oil Cleanliness	ISO 4406 (c)	>--/17/13	▲ 21/19/14	▲ 20/18/15	---

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 1.0	0.55	0.44	---

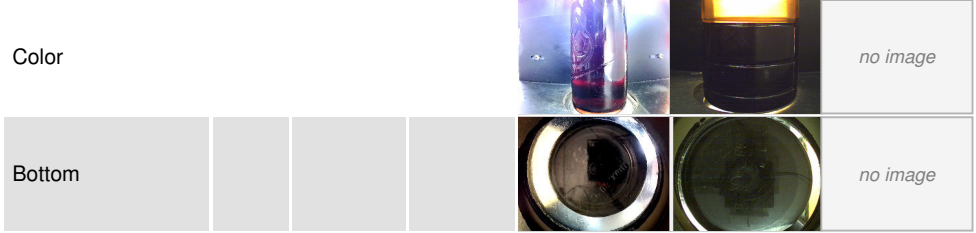
OIL ANALYSIS REPORT



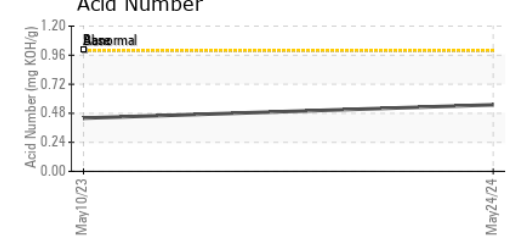
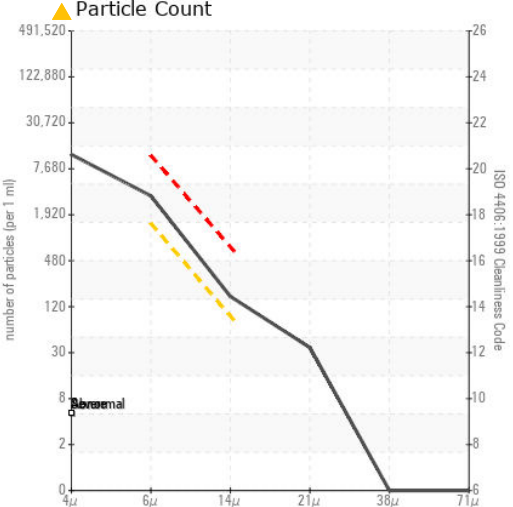
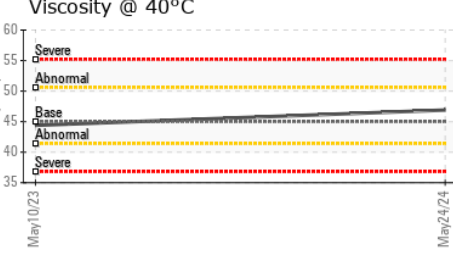
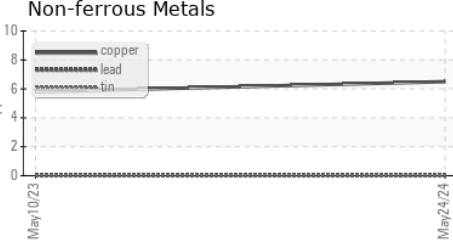
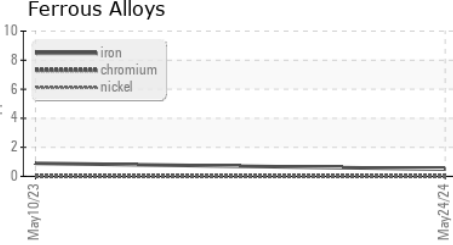
PARAMETER	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	LIGHT	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45	46.9	44.4

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCPA018170
Lab Number : 06195931
Unique Number : 11058054
Test Package : IND 2 (Additional Tests: KF, PrtCount)

Received : 30 May 2024
Tested : 02 Jun 2024
Diagnosed : 02 Jun 2024 - Doug Bogart

BIO FAB TECHNOLOGIES
 11101 88TH AVE
 PLEASANT PRAIRIE, WI
 US 53158
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)