

## **OIL ANALYSIS REPORT**

## Area WHS Machine to VILTER NH3 - WH5-VILTER 1 OK21030 (S/N 61094)

**Refrigeration Compressor** 

USPI 1009-68 SC (7 GAL)

#### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

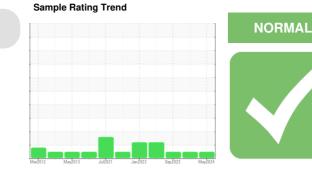
All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

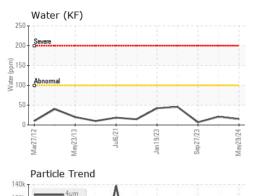


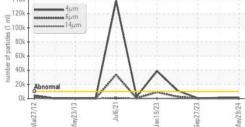
SAMPLE INFORM	ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		USP242810	USP0003627	USP242822
Sample Date		Client Info		29 May 2024	08 Nov 2023	27 Sep 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>8	0	0	0
Chromium	ppm	ASTM D5185m	>2	0	0	0
Nickel	ppm	ASTM D5185m		0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>3	0	0	<1
Lead	ppm	ASTM D5185m	>2	0	0	0
Copper	ppm	ASTM D5185m	>8	0	<1	<1
Tin	ppm	ASTM D5185m	>4	0	0	0
Vanadium	ppm	ASTM D5185m		<1	<1	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		0	0	<1
Magnesium	ppm	ASTM D5185m		0	0	0
Calcium	ppm	ASTM D5185m		0	0	0
Phosphorus	ppm	ASTM D5185m		0	0	0
Zinc	ppm	ASTM D5185m		2	0	0
Sulfur	ppm	ASTM D5185m	50	18	23	0
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	0	<1	<1
Sodium	ppm	ASTM D5185m		<1	0	<1
Potassium	ppm	ASTM D5185m	>20	0	0	0
Water	%	ASTM D6304	>0.01	0.001	0.002	0.001
ppm Water	ppm	ASTM D6304	>100	15	20.7	7.0
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	1224	1157	567
Particles >6µm		ASTM D7647		331	275	170
Particles >14µm		ASTM D7647	>320	17	19	12
Particles >21µm		ASTM D7647		4	4	3
Particles >38µm		ASTM D7647	>20	0	0	0
Particles >71µm		ASTM D7647		0	0	0
Oil Cleanliness		ISO 4406 (c)	>20/18/15	17/16/11	17/15/11	16/15/11
FLUID DEGRADA		method	limit/base		history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974	0.005	0.014	0.014	0.013

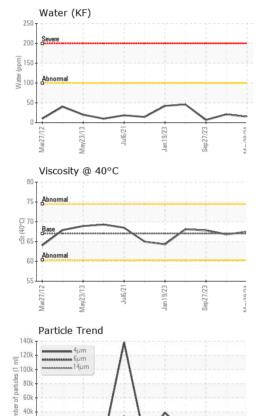
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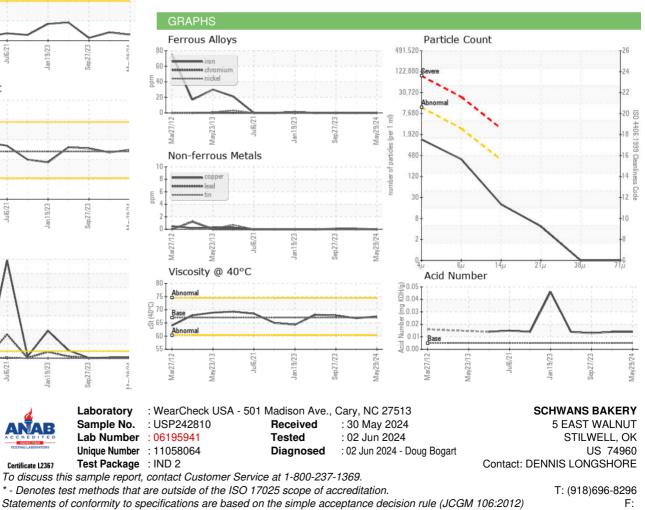
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Mar27/1

Abnorma

May23/13

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.01	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	67	67.5	66.8	67.8
SAMPLE IMAGES		method	limit/base	current	history1	history2
Color				•		
Bottom						



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