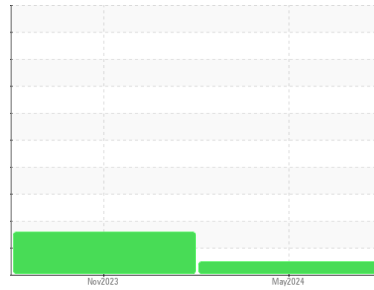




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Area

**NER**

Machine Id

**RHEINSTAHL NH3 - NER-C2 OK20020 (S/N 98M-139-0100C)**

Component

**Refrigeration Compressor**

Fluid

**USPI 1009-68 SC (200 GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>USP240455</b>	USP0003611	---
Sample Date	Client Info		<b>29 May 2024</b>	19 Nov 2023	---
Machine Age	hrs	Client Info	<b>0</b>	0	---
Oil Age	hrs	Client Info	<b>0</b>	0	---
Oil Changed	Client Info		<b>N/A</b>	N/A	---
Sample Status			<b>NORMAL</b>	ABNORMAL	---

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >8	<b>0</b>	0	---
Chromium	ppm	ASTM D5185m >2	<b>0</b>	0	---
Nickel	ppm	ASTM D5185m	<b>0</b>	0	---
Titanium	ppm	ASTM D5185m	<b>0</b>	0	---
Silver	ppm	ASTM D5185m >2	<b>0</b>	<1	---
Aluminum	ppm	ASTM D5185m >3	<b>0</b>	<1	---
Lead	ppm	ASTM D5185m >2	<b>0</b>	0	---
Copper	ppm	ASTM D5185m >8	<b>0</b>	0	---
Tin	ppm	ASTM D5185m >4	<b>0</b>	0	---
Vanadium	ppm	ASTM D5185m	<b>&lt;1</b>	<1	---
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	---

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>0</b>	0	---
Barium	ppm	ASTM D5185m	<b>0</b>	0	---
Molybdenum	ppm	ASTM D5185m	<b>0</b>	0	---
Manganese	ppm	ASTM D5185m	<b>0</b>	<1	---
Magnesium	ppm	ASTM D5185m	<b>0</b>	1	---
Calcium	ppm	ASTM D5185m	<b>&lt;1</b>	1	---
Phosphorus	ppm	ASTM D5185m	<b>0</b>	1	---
Zinc	ppm	ASTM D5185m	<b>2</b>	0	---
Sulfur	ppm	ASTM D5185m 50	<b>13</b>	15	---

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	<b>&lt;1</b>	0	---
Sodium	ppm	ASTM D5185m	<b>&lt;1</b>	<1	---
Potassium	ppm	ASTM D5185m >20	<b>0</b>	2	---
Water	%	ASTM D6304 >0.01	<b>0.003</b>	0.003	---
ppm Water	ppm	ASTM D6304 >100	<b>30</b>	35.8	---

## FLUID CLEANLINESS

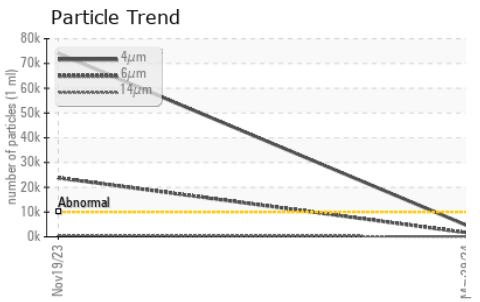
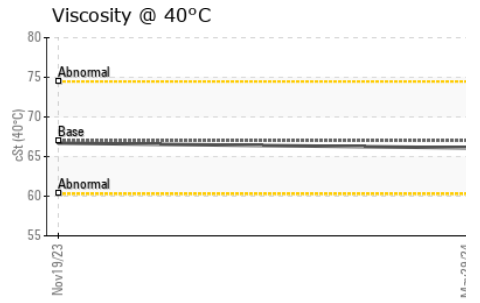
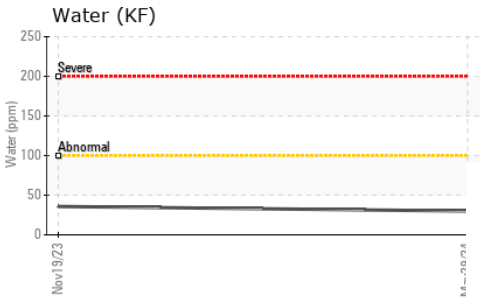
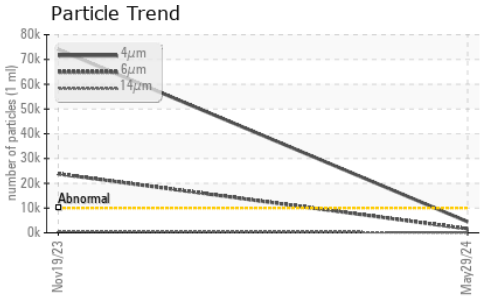
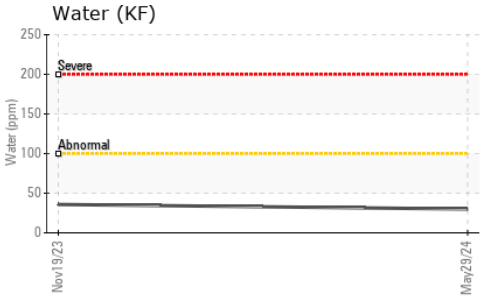
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>10000	<b>4477</b>	▲ 74050	---
Particles >6µm	ASTM D7647	>2500	<b>1609</b>	▲ 23794	---
Particles >14µm	ASTM D7647	>320	<b>86</b>	▲ 670	---
Particles >21µm	ASTM D7647	>80	<b>13</b>	77	---
Particles >38µm	ASTM D7647	>20	<b>0</b>	1	---
Particles >71µm	ASTM D7647	>4	<b>0</b>	0	---
Oil Cleanliness	ISO 4406 (c)	>20/18/15	<b>19/18/14</b>	▲ 23/22/17	---

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974 0.005	<b>0.014</b>	0.011	---



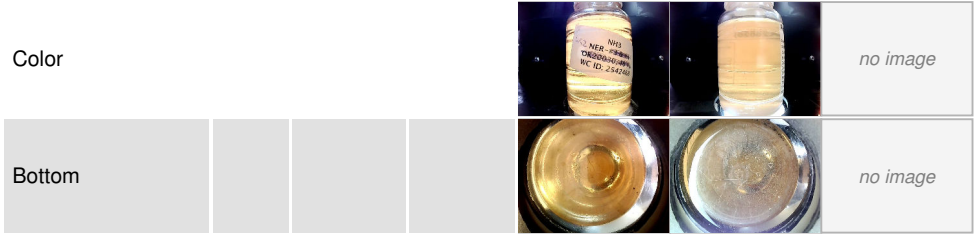
# OIL ANALYSIS REPORT



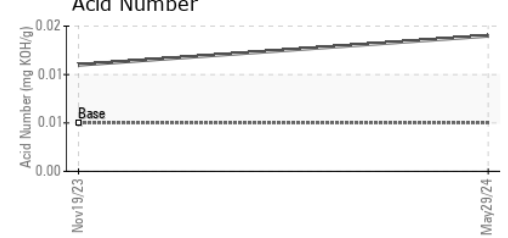
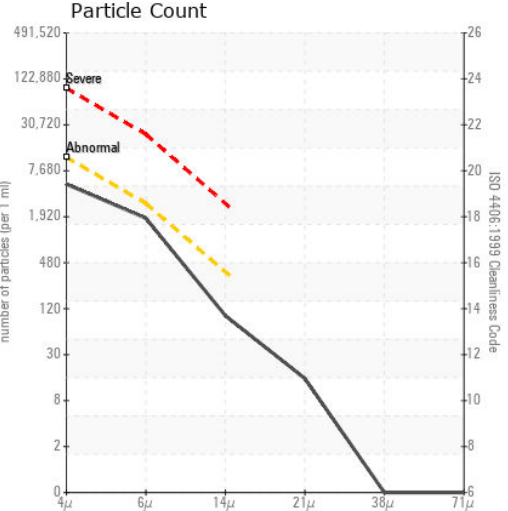
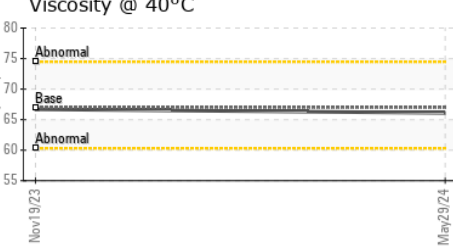
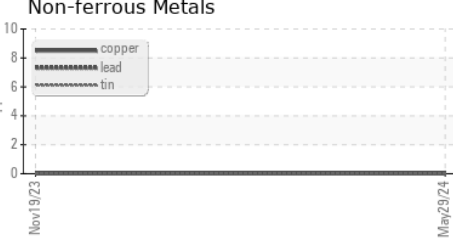
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.01	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 67	<b>66.1</b>	66.7	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : USP240455      **Received** : 30 May 2024  
**Lab Number** : **06195945**      **Tested** : 02 Jun 2024  
**Unique Number** : 11058068      **Diagnosed** : 02 Jun 2024 - Doug Bogart  
**Test Package** : IND 2

**SCHWANS BAKERY**  
 5 EAST WALNUT  
 STILWELL, OK  
 US 74960  
 Contact: DENNIS LONGSHORE

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)