



OIL ANALYSIS REPORT

Sample Rating Trend

DIRT



Area

Batch Line

Machine Id

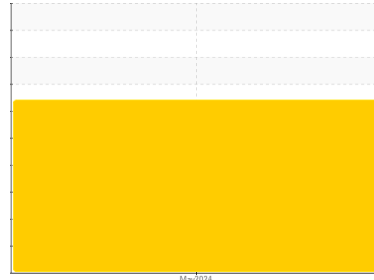
Vacuum Pump Mixer A (S/N 0614167962)

Component

Vacuum Pump

Fluid

{not provided} (--- GAL)



DIAGNOSIS

▲ Recommendation

We advise that you check all areas where dirt can enter the system. We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.

● Wear

All component wear rates are normal.

▲ Contamination

Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress. There is a moderate amount of visible silt present in the sample.

Fluid Condition

The AN level is acceptable for this fluid. The oil is no longer serviceable due to the presence of contaminants.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		HPL0004274	---	---
Sample Date	Client Info		22 May 2024	---	---
Machine Age	hrs	Client Info	27	---	---
Oil Age	hrs	Client Info	0	---	---
Oil Changed	Client Info		N/A	---	---
Sample Status			SEVERE	---	---

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>.1	NEG	---	---

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	8	---	---
Chromium	ppm	ASTM D5185m >20	0	---	---
Nickel	ppm	ASTM D5185m >20	0	---	---
Titanium	ppm	ASTM D5185m	0	---	---
Silver	ppm	ASTM D5185m	0	---	---
Aluminum	ppm	ASTM D5185m >20	52	---	---
Lead	ppm	ASTM D5185m >20	0	---	---
Copper	ppm	ASTM D5185m >20	0	---	---
Tin	ppm	ASTM D5185m >20	2	---	---
Vanadium	ppm	ASTM D5185m	<1	---	---
Cadmium	ppm	ASTM D5185m	0	---	---

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	10	---	---
Barium	ppm	ASTM D5185m	0	---	---
Molybdenum	ppm	ASTM D5185m	0	---	---
Manganese	ppm	ASTM D5185m	0	---	---
Magnesium	ppm	ASTM D5185m	1	---	---
Calcium	ppm	ASTM D5185m	1	---	---
Phosphorus	ppm	ASTM D5185m	27	---	---
Zinc	ppm	ASTM D5185m	9	---	---
Sulfur	ppm	ASTM D5185m	760	---	---

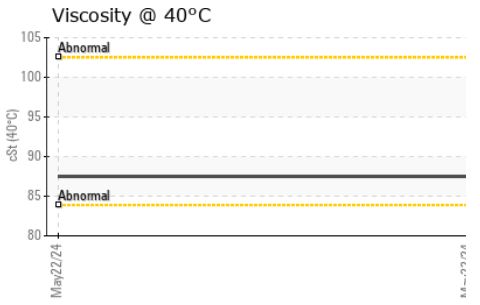
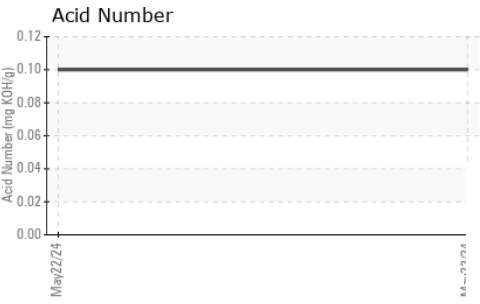
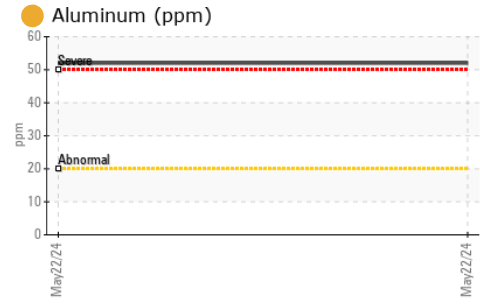
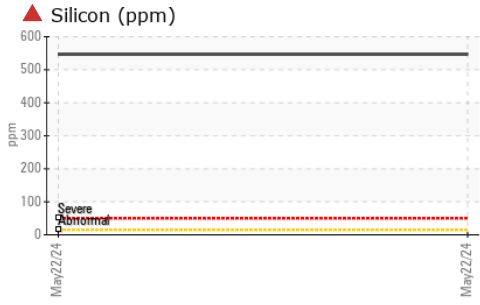
CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	▲ 547	---	---
Sodium	ppm	ASTM D5185m	0	---	---
Potassium	ppm	ASTM D5185m >20	<1	---	---

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.10	---	---

OIL ANALYSIS REPORT



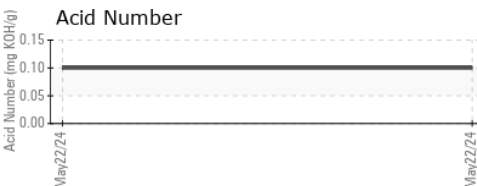
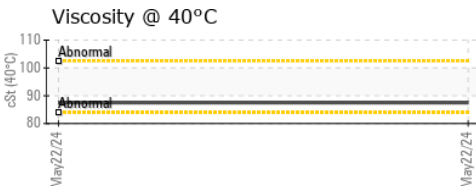
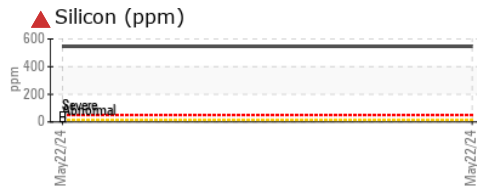
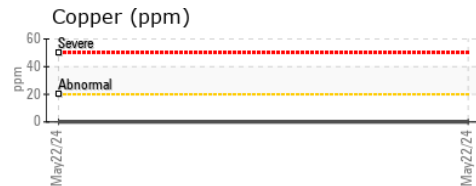
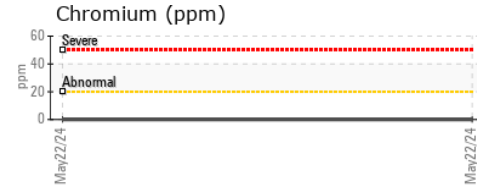
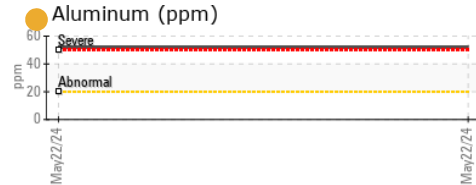
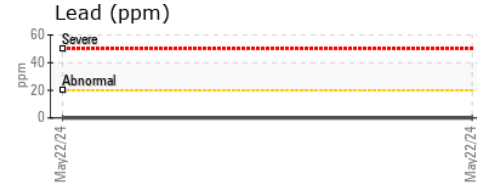
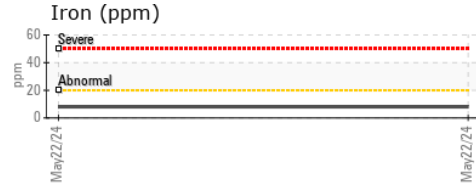
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	▲ MODER	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>.1	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	87.5	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color				no image	no image
Bottom				no image	no image

GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : HPL0004274
Lab Number : 06195994
Unique Number : 11058117
Test Package : MOB 2

Received : 30 May 2024
Tested : 04 Jun 2024
Diagnosed : 04 Jun 2024 - Jonathan Hester

SEKISUI POLYMATECH AMERICA LLC
 248 JOHNSON RILEY ROAD
 CALVERT CITY, KY
 US 42029
 Contact: MICHAEL WARD
 michael.ward@sekisui-pmt-us.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: