

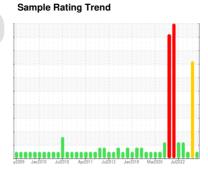
# **OIL ANALYSIS REPORT**



**CATERPILLAR 326 F LR 8342 (S/N WGL00821)** 

Diesel Engine

PETRO CANADA DURON XL SYN BLEND 15W40 (--- GAL)





## DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the

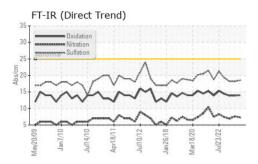
## **Fluid Condition**

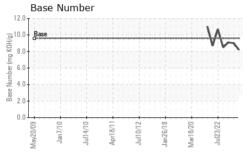
The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

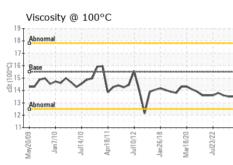
| SAMPLE INFORM   | //ATION                                      | method  | limit/base                                   | current                                       | history1                      | history2  |
|---|--|---|--|---|-------------------------------|---|
| Sample Number   |  | Client Info   |  | WC0899139                                     | WC0831253                     | WC0790920                                       |
| Sample Date   |  | Client Info   |  | 28 May 2024                                   | 24 Jul 2023                   | 08 May 2023                                     |
| Machine Age   | hrs  | Client Info   |  | 9003  | 8492                          | 7865  |
| Oil Age   | hrs  | Client Info   |  | 511   | 627                           | 440   |
| Oil Changed   | 1110   | Client Info   |  | Changed                                       | Changed                       | Changed   |
| Sample Status   |  | Olioni illio  |  | NORMAL  | SEVERE                        | NORMAL  |
| CONTAMINATIO  | V  | method  | limit/base                                   | current                                       | history1                      | history2  |
| Fuel  |  | WC Method   | >5   | <1.0  | <1.0                          | <1.0  |
| Water   |  | WC Method   | >0.2   | NEG   | NEG                           | NEG   |
| Glycol  |  | WC Method   |  | NEG   | NEG                           | NEG   |
| WEAR METALS   |  | method  | limit/base                                   | current                                       | history1                      | history2  |
| Iron  | ppm  | ASTM D5185m   | >100   | 76  | 72                            | 22  |
| Chromium  | ppm  | ASTM D5185m   | >20  | <1  | 2                             | 0   |
| Nickel  | ppm  | ASTM D5185m   | >2   | 0   | <1                            | 0   |
| Titanium  | ppm  | ASTM D5185m   | >2   | 0   | 0                             | 0   |
| Silver  | ppm  | ASTM D5185m   | >2   | 0   | 0                             | 0   |
| Aluminum  | ppm  | ASTM D5185m   | >25  | 24  | <b>A</b> 81                   | 18  |
| Lead  | ppm  | ASTM D5185m   | >40  | 0   | 0                             | 0   |
| Copper  | ppm  | ASTM D5185m   |  | 2   | 3                             | 1   |
| Tin   | ppm  | ASTM D5185m   |  | -<br><1                                       | 0                             | 0   |
| Vanadium  | ppm  | ASTM D5185m   |  | 0   | <1                            | 0   |
| Cadmium   | ppm  | ASTM D5185m   |  | 0   | 0                             | 0   |
| ADDITIVES   |  | method  | limit/base                                   | current                                       | history1                      | history2  |
| Boron   | ppm  | ASTM D5185m   | 1  | 8   | 3                             | 4   |
| Barium  | ppm  | ASTM D5185m   | 1  | 0   | 0                             | 0   |
| Molybdenum  | ppm  | ASTM D5185m   | 60   | 65  | 63                            | 61  |
| Manganese   | ppm  | ASTM D5185m   | 1  | <1  | <1                            | 0   |
| Magnesium   | ppm  | ASTM D5185m   | 1010   | 939   | 1004                          | 950   |
| Calcium   | ppm  | ASTM D5185m   | 1070   | 1154  | 1145                          | 1050  |
| Phosphorus  | ppm  | ASTM D5185m   | 1150   | 1073  | 1051                          | 1014  |
| Zinc  | ppm  | ASTM D5185m   | 1270   | 1277  | 1309                          | 1226  |
| Sulfur  | ppm  | ASTM D5185m   | 2060   | 3437  | 3873                          | 3480  |
| CONTAMINANTS  | ;  | method  | limit/base                                   |   | history1                      | history2  |
|   |  |   | IIIIII/Dase                                  | current                                       | History                       | 1110101 9 =                                     |
| Silicon   | ppm  | ASTM D5185m   |  | current<br>7                                  | 8                             | 3   |
|   |  | ASTM D5185m<br>ASTM D5185m  |  | <b>5</b> 4.1.5.1.0                            |                               |   |
| Silicon   | ppm  |   |  | 7   | 8                             | 3   |
| Silicon<br>Sodium   | ppm  | ASTM D5185m   | >25  | 7<br>19                                       | 8 41                          | 3 50  |
| Silicon<br>Sodium<br>Potassium                                | ppm  | ASTM D5185m<br>ASTM D5185m  | >25  | 7<br>19<br>8                                  | 8<br>41<br>• 46               | 3<br>50<br>17                                   |
| Silicon<br>Sodium<br>Potassium<br>INFRA-RED                   | ppm<br>ppm                                   | ASTM D5185m<br>ASTM D5185m<br>method  | >25 >20 limit/base                           | 7<br>19<br>8<br>current                       | 8<br>41<br>• 46<br>history1   | 3<br>50<br>17<br>history2                       |
| Silicon<br>Sodium<br>Potassium<br>INFRA-RED<br>Soot %         | ppm<br>ppm<br>ppm                            | ASTM D5185m<br>ASTM D5185m<br>method<br>*ASTM D7844                               | >25<br>>20<br>limit/base<br>>3<br>>20        | 7<br>19<br>8<br>current                       | 8 41 46 history1 0.4          | 3<br>50<br>17<br>history2                       |
| Silicon Sodium Potassium INFRA-RED Soot % Nitration           | ppm<br>ppm<br>ppm<br>%<br>Abs/cm<br>Abs/.1mm | ASTM D5185m<br>ASTM D5185m<br>method<br>*ASTM D7844<br>*ASTM D7624                | >25<br>>20<br>limit/base<br>>3<br>>20        | 7<br>19<br>8<br>current<br>0.4<br>7.3         | 8 41 46 history1 0.4 7.6      | 3<br>50<br>17<br>history2<br>0.3<br>6.9<br>18.2 |
| Silicon Sodium Potassium INFRA-RED Soot % Nitration Sulfation | ppm<br>ppm<br>ppm<br>%<br>Abs/cm<br>Abs/.1mm | ASTM D5185m<br>ASTM D5185m<br>method<br>*ASTM D7844<br>*ASTM D7624<br>*ASTM D7415 | >25<br>>20<br>limit/base<br>>3<br>>20<br>>30 | 7<br>19<br>8<br>current<br>0.4<br>7.3<br>18.5 | 8 41 46 history1 0.4 7.6 18.2 | 3<br>50<br>17<br>history2<br>0.3<br>6.9         |



## **OIL ANALYSIS REPORT**





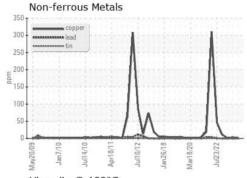


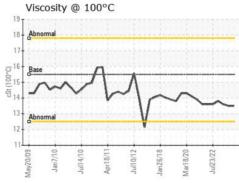
| VISUAL                  |        | method  | limit/base | current | history1 | history2 |
|-------------------------|--------|---------|------------|---------|----------|----------|
| White Metal             | scalar | *Visual | NONE       | NONE    | NONE     | NONE     |
| Yellow Metal            | scalar | *Visual | NONE       | NONE    | NONE     | NONE     |
| Precipitate             | scalar | *Visual | NONE       | NONE    | NONE     | NONE     |
| Silt                    | scalar | *Visual | NONE       | NONE    | NONE     | NONE     |
| Debris                  | scalar | *Visual | NONE       | NONE    | NONE     | NONE     |
| Sand/Dirt               | scalar | *Visual | NONE       | NONE    | NONE     | NONE     |
| Appearance              | scalar | *Visual | NORML      | NORML   | NORML    | NORML    |
| Odor                    | scalar | *Visual | NORML      | NORML   | NORML    | NORML    |
| <b>Emulsified Water</b> | scalar | *Visual | >0.2       | NEG     | NEG      | NEG      |
| Free Water              | scalar | *Visual |            | NEG     | NEG      | NEG      |

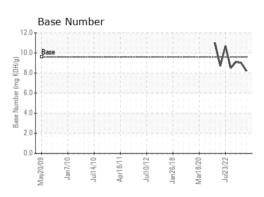
| FLUID PROPERTIES |     | method    |      |      |      | history2 |  |
|------------------|-----|-----------|------|------|------|----------|--|
| Visc @ 100°C     | cSt | ASTM D445 | 15.5 | 13.5 | 13.5 | 13.6     |  |

#### **GRAPHS**

# Ferrous Alloys 120 80











Laboratory Sample No.

Lab Number : 06196216 Unique Number : 11058339

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : WC0899139

Received

**Tested** Diagnosed : 31 May 2024 : 03 Jun 2024

: 03 Jun 2024 - Wes Davis

US 28563 Contact: MIKE WYATT mwyatt@traderconstruction.com

TRADER CONSTRUCTION CO.

PO DRAWER 1578

NEW BERN, NC

T: (252)633-1399 F: (252)638-4871

Test Package : CONST ( Additional Tests: TBN ) Certificate 12367 To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)