

## **OIL ANALYSIS REPORT**

### Area **Engine Room** CUMMINS Port Main Engine (S/N 46317424)

**Port Marine Diesel** Fluid

SHELL ROTELLA T4 15W40 (15 QTS)

#### Recommendation

Resample at the next service interval to monitor. ( Customer Sample Comment: Pre-buy Survey Sample)

### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

#### Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.



Sample Rating Trend

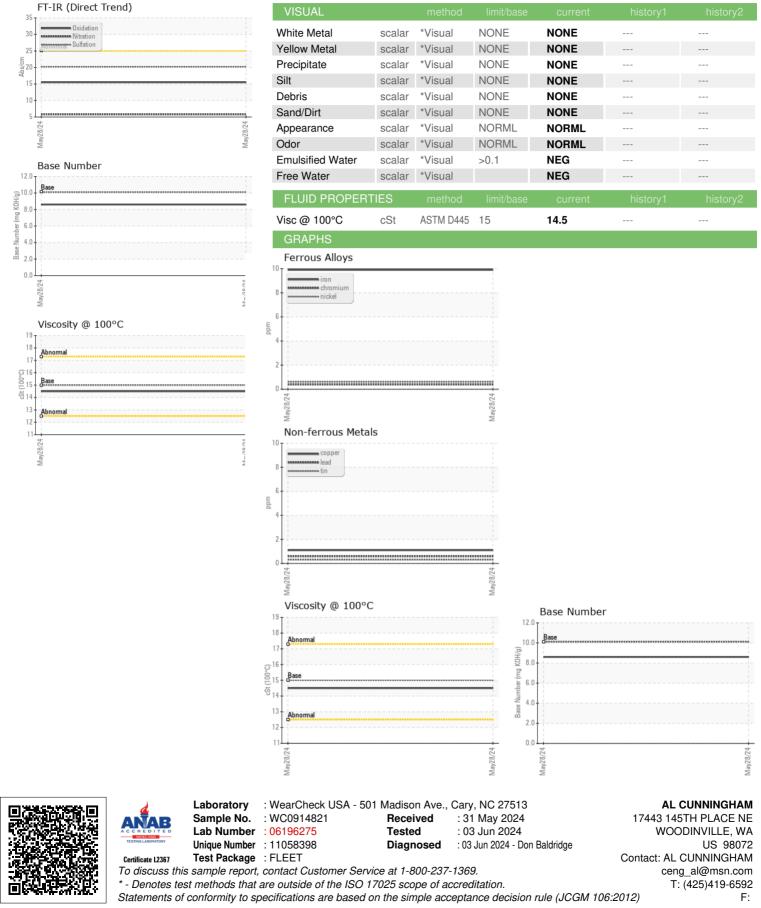


SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0914821		
Sample Date		Client Info		28 May 2024		
Machine Age	hrs	Client Info		1000		
Oil Age	hrs	Client Info		2		
Oil Changed		Client Info		Not Changd		
Sample Status				NORMAL		
CONTAMINATION	N	method	limit/base	current	history1	history2
Fuel		WC Method	>5	<1.0		
Water		WC Method	>0.1	NEG		
Glycol		WC Method		NEG		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>80	10		
Chromium	ppm	ASTM D5185m	>14	<1		
Nickel	ppm	ASTM D5185m	>3	<1		
Titanium	ppm	ASTM D5185m	>2	<1		
Silver	ppm	ASTM D5185m	>2	0		
Aluminum	ppm	ASTM D5185m	>10	2		
Lead	ppm	ASTM D5185m	>11	<1		
Copper	ppm	ASTM D5185m	>25	1		
Tin	ppm	ASTM D5185m	>2	<1		
Vanadium	ppm	ASTM D5185m		<1		
Cadmium	ppm	ASTM D5185m		<1		
ADDITIVES		method	limit/base	current	history1	history2
ADDITIVES Boron	ppm	method ASTM D5185m	limit/base		history1	history2
	ppm ppm		limit/base	current		history2 
Boron		ASTM D5185m	limit/base	current 247		
Boron Barium	ppm	ASTM D5185m ASTM D5185m	limit/base	current 247 <1		
Boron Barium Molybdenum	ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	current 247 <1 16		
Boron Barium Molybdenum Manganese	ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	current 247 <1 16 <1		
Boron Barium Molybdenum Manganese Magnesium	ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	current 247 <1 16 <1 123		
Boron Barium Molybdenum Manganese Magnesium Calcium	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	Current 247 <1 16 <1 123 2016		
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	Current 247 <1 16 <1 123 2016 956	   	
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	current     247     <1     16     <1     123     2016     956     1074		
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m		Current 247 <1 16 <1 123 2016 956 1074 3501		
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	Current 247 <1 16 <1 123 2016 956 1074 3501 Current		     history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	current     247     <1     16     <1     123     2016     956     1074     3501     current     8	     history1	     history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base >25 >40	current   247   <1   16   <1   123   2016   956   1074   3501   current   8   2	     history1	      history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	limit/base >25 >40 >20	current     247     <1     16     <1     123     2016     956     1074     3501     current     8     2     7	     history1  	     history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	limit/base >25 >40 >20	current   247   <1   16   <1   123   2016   956   1074   3501   current   8   2   7   current	     history1   history1	     history2   history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot %	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	limit/base >25 >40 >20 limit/base	current   247   <1   16   <1   123   2016   956   1074   3501   current   8   2   7   current   0.1	     history1   history1 	     history2   history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	limit/base >25 >40 >20 limit/base	current   247   <1   16   <1   123   2016   956   1074   3501   current   8   2   7   current   0.1   5.8	     history1  history1  history1	     history2   history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration Sulfation	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	limit/base >25 >40 >20 limit/base >20	current   247   <1   16   <1   123   2016   956   1074   3501   current   8   2   7   current   0.1   5.8   20.2	     history1  history1  history1	      history2  history2  history2



Base

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