

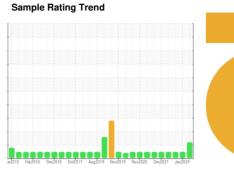
# **OIL ANALYSIS REPORT**



Machine Id **CATERPILLAR 336F 8394 (S/N RKB00528)** 

Component Hydraulic System

Fluid TDH FLUID SAE 70W80 (--- GAL)





#### Recommendation

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

## Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

### **Fluid Condition**

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sample Date   Client Info   29 May 2024   02 Jan 2024   21 Nov 2022	o ( GAL)						
Sample Date   Client Info   29 May 2024   02 Jan 2024   21 Nov 2022   Machine Age   hrs   Client Info   12719   12312   11778   Not Changd   Not	SAMPLE INFORI	MATION	method	limit/base	current	history1	history2
Machine Age   hrs   Client Info   12719   12312   11778     Oil Age   hrs   Client Info   12719   12312   11778     Oil Changed   Client Info   Not Changd   Not Changd   Not Changd   Not Changd   North   North	Sample Number		Client Info		WC0913360	WC0879322	WC0755195
Oil Age	Sample Date		Client Info		29 May 2024	02 Jan 2024	21 Nov 2022
Oil Changed Sample Status	Machine Age	hrs	Client Info		12719	12312	11778
ATTENTION   NORMAL   NORMAL   CONTAMINATION   method   limit/base   current   history1   history2	Oil Age	hrs	Client Info		12719	12312	11778
CONTAMINATION   method   limit/base   current   history1   history2	Oil Changed		Client Info		Not Changd	Not Changd	Not Changd
Water         WC Method         >0.1         NEG         NEG         NEG           WEAR METALS         method         limit/base         current         history1         history2           Iron         ppm         ASTM D5185m         >20         6         4         3           Chromium         ppm         ASTM D5185m         >10         0         <1         <1           Nickel         ppm         ASTM D5185m         0         <1         0         <1         0           Silver         ppm         ASTM D5185m         0         0         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1 <td>Sample Status</td> <td></td> <td></td> <td></td> <th>ATTENTION</th> <td>NORMAL</td> <td>NORMAL</td>	Sample Status				ATTENTION	NORMAL	NORMAL
WEAR METALS         method         limit/base         current         history1         history2           Iron         ppm         ASTM D5185m         >20         6         4         3           Chromium         ppm         ASTM D5185m         >10         0         0         0           Nickel         ppm         ASTM D5185m         >10         0         0         0           Silver         ppm         ASTM D5185m         0         0         0         0           Aluminum         ppm         ASTM D5185m         >10         1         1         <1	CONTAMINATIO	N	method	limit/base	current	history1	history2
Iron	Water		WC Method	>0.1	NEG	NEG	NEG
Chromium         ppm         ASTM D5185m         >10         0         <1         <1           Nickel         ppm         ASTM D5185m         >10         0         0         0           Titanium         ppm         ASTM D5185m         0         0         0         0           Siliver         ppm         ASTM D5185m         10         1         1         <1         <1           Lead         ppm         ASTM D5185m         >10         1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <	WEAR METALS		method	limit/base	current	history1	history2
Nickel	Iron	ppm	ASTM D5185m	>20	6	4	3
Titanium         ppm         ASTM D5185m         0         <1         0           Silver         ppm         ASTM D5185m         0         0         0           Aluminum         ppm         ASTM D5185m         >10         1         1         <1           Lead         ppm         ASTM D5185m         >10         1         <1         <1           Copper         ppm         ASTM D5185m         >75         3         3         1           Tin         ppm         ASTM D5185m         >10         0         <1         0           Vanadium         ppm         ASTM D5185m         >10         0         <1         0           Cadmium         ppm         ASTM D5185m         0         0         0         0           Boron         ppm         ASTM D5185m         10         20         20         24           Barium         ppm         ASTM D5185m         10         0         10         0           Madpuseum         ppm         ASTM D5185m         10         1         2         2           Manganese         ppm         ASTM D5185m         100         29         26         28	Chromium	ppm	ASTM D5185m	>10	0	<1	<1
Silver	Nickel	ppm	ASTM D5185m	>10	0	0	0
Aluminum         ppm         ASTM D5185m         >10         1         1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1	Titanium	ppm	ASTM D5185m		0	<1	0
Lead         ppm         ASTM D5185m         >10         1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1	Silver	ppm	ASTM D5185m		0	0	0
Copper         ppm         ASTM D5185m         >75         3         3         1           Tin         ppm         ASTM D5185m         >10         0         <1	Aluminum	ppm	ASTM D5185m	>10	1	1	<1
Tin ppm ASTM D5185m >10 0 <1 0 Vanadium ppm ASTM D5185m	Lead	ppm	ASTM D5185m	>10	1	<1	<1
Vanadium         ppm         ASTM D5185m         <1         0         0           Cadmium         ppm         ASTM D5185m         0         0         0           ADDITIVES         method         limit/base         current         history1         history2           Boron         ppm         ASTM D5185m         10         20         20         24           Barium         ppm         ASTM D5185m         10         0         10         0           Molybdenum         ppm         ASTM D5185m         10         1         2         2           Manganese         ppm         ASTM D5185m         100         29         26         28           Calcium         ppm         ASTM D5185m         100         29         26         28           Calcium         ppm         ASTM D5185m         100         29         26         28           Calcium         ppm         ASTM D5185m         1150         944         916         943           Zinc         ppm         ASTM D5185m         150         1115         1091         1147           Sulfur         ppm         ASTM D5185m         5000         7527         7253         95	Copper	ppm	ASTM D5185m	>75	3	3	1
Cadmium         ppm         ASTM D5185m         0         0         0           ADDITIVES         method         limit/base         current         history1         history2           Boron         ppm         ASTM D5185m         10         20         20         24           Barium         ppm         ASTM D5185m         10         0         10         0           Molybdenum         ppm         ASTM D5185m         10         1         2         2           Manganese         ppm         ASTM D5185m         100         29         26         28           Calcium         ppm         ASTM D5185m         100         29         26         28           Calcium         ppm         ASTM D5185m         1150         3313         3277         3395           Phosphorus         ppm         ASTM D5185m         1150         944         916         943           Zinc         ppm         ASTM D5185m         1150         1115         1091         1147           Sulfur         ppm         ASTM D5185m         >000         7527         7253         9578           CONTAMINANTS         method         limit/base         current	Tin	ppm	ASTM D5185m	>10	0	<1	0
ADDITIVES         method         limit/base         current         history1         history2           Boron         ppm         ASTM D5185m         10         20         20         24           Barium         ppm         ASTM D5185m         10         0         10         0           Molybdenum         ppm         ASTM D5185m         10         1         2         2           Manganese         ppm         ASTM D5185m         100         29         26         28           Calcium         ppm         ASTM D5185m         3500         3313         3277         3395           Phosphorus         ppm         ASTM D5185m         1150         944         916         943           Zinc         ppm         ASTM D5185m         1150         1115         1091         1147           Sulfur         ppm         ASTM D5185m         5000         7527         7253         9578           CONTAMINANTS         method         limit/base         current         history1         history2           Silicon         ppm         ASTM D5185m         2         0         0           Potassium         ppm         ASTM D5185m         2         0 <td>Vanadium</td> <td>ppm</td> <td>ASTM D5185m</td> <td></td> <th>&lt;1</th> <td>0</td> <td>0</td>	Vanadium	ppm	ASTM D5185m		<1	0	0
Boron         ppm         ASTM D5185m         10         20         20         24           Barium         ppm         ASTM D5185m         10         0         10         0           Molybdenum         ppm         ASTM D5185m         10         1         2         2           Manganese         ppm         ASTM D5185m         100         29         26         28           Calcium         ppm         ASTM D5185m         3500         3313         3277         3395           Phosphorus         ppm         ASTM D5185m         3500         3313         3277         3395           Phosphorus         ppm         ASTM D5185m         1150         1115         1091         1147           Sulfur         ppm         ASTM D5185m         5000         7527         7253         9578           CONTAMINANTS         method         limit/base         current         history1         history2           Silicon         ppm         ASTM D5185m         >20         12         10         13           Sodium         ppm         ASTM D5185m         >20         1         3         1           FLUID CLEANLINESS         method         limit/base </td <td>Cadmium</td> <td>ppm</td> <td>ASTM D5185m</td> <td></td> <th>0</th> <td>0</td> <td>0</td>	Cadmium	ppm	ASTM D5185m		0	0	0
Barium	ADDITIVES		method	limit/base	current	history1	history2
Molybdenum         ppm         ASTM D5185m         10         1         2         2           Manganese         ppm         ASTM D5185m         0         0         <1           Magnesium         ppm         ASTM D5185m         100         29         26         28           Calcium         ppm         ASTM D5185m         3500         3313         3277         3395           Phosphorus         ppm         ASTM D5185m         1150         944         916         943           Zinc         ppm         ASTM D5185m         1150         1115         1091         1147           Sulfur         ppm         ASTM D5185m         5000         7527         7253         9578           CONTAMINANTS         method         limit/base         current         history1         history2           Silicon         ppm         ASTM D5185m         >20         12         10         13           Sodium         ppm         ASTM D5185m         >20         1         3         1           FLUID CLEANLINESS         method         limit/base         current         history1         history2           Particles >4μm         ASTM D7647         >5000         513	Boron	ppm	ASTM D5185m	10	20	20	24
Manganese         ppm         ASTM D5185m         0         0         <1           Magnesium         ppm         ASTM D5185m         100         29         26         28           Calcium         ppm         ASTM D5185m         3500         3313         3277         3395           Phosphorus         ppm         ASTM D5185m         1150         944         916         943           Zinc         ppm         ASTM D5185m         1150         1115         1091         1147           Sulfur         ppm         ASTM D5185m         5000         7527         7253         9578           CONTAMINANTS         method         limit/base         current         history1         history2           Silicon         ppm         ASTM D5185m         >20         12         10         13           Sodium         ppm         ASTM D5185m         >20         1         3         1           FLUID CLEANLINESS         method         limit/base         current         history1         history2           Particles >4μm         ASTM D7647         >5000         5139         3517         1480           Particles >6μm         ASTM D7647         >160         118	Barium	ppm	ASTM D5185m	10	0	10	0
Magnesium         ppm         ASTM D5185m         100         29         26         28           Calcium         ppm         ASTM D5185m         3500         3313         3277         3395           Phosphorus         ppm         ASTM D5185m         1150         944         916         943           Zinc         ppm         ASTM D5185m         1150         1115         1091         1147           Sulfur         ppm         ASTM D5185m         5000         7527         7253         9578           CONTAMINANTS         method         limit/base         current         history1         history2           Silicon         ppm         ASTM D5185m         >20         12         10         13           Sodium         ppm         ASTM D5185m         >20         1         3         1           FLUID CLEANLINESS         method         limit/base         current         history1         history2           Particles >4μm         ASTM D7647         >5000         5139         3517         1480           Particles >6μm         ASTM D7647         >1300         1556         324         156           Particles >21μm         ASTM D7647         >40 <t< td=""><td>Molybdenum</td><td>ppm</td><td>ASTM D5185m</td><td>10</td><th>1</th><td>2</td><td>2</td></t<>	Molybdenum	ppm	ASTM D5185m	10	1	2	2
Calcium         ppm         ASTM D5185m         3500         3313         3277         3395           Phosphorus         ppm         ASTM D5185m         1150         944         916         943           Zinc         ppm         ASTM D5185m         1150         1115         1091         1147           Sulfur         ppm         ASTM D5185m         5000         7527         7253         9578           CONTAMINANTS         method         limit/base         current         history1         history2           Silicon         ppm         ASTM D5185m         >20         12         10         13           Sodium         ppm         ASTM D5185m         >20         1         3         1           FLUID CLEANLINESS         method         limit/base         current         history1         history2           Particles >4μm         ASTM D7647         >5000         5139         3517         1480           Particles >6μm         ASTM D7647         >160         118         18         11           Particles >21μm         ASTM D7647         >40         30         5         3           Partic	Manganese	ppm	ASTM D5185m		0	0	<1
Phosphorus         ppm         ASTM D5185m         1150         944         916         943           Zinc         ppm         ASTM D5185m         1150         1115         1091         1147           Sulfur         ppm         ASTM D5185m         5000         7527         7253         9578           CONTAMINANTS         method         limit/base         current         history1         history2           Silicon         ppm         ASTM D5185m         >20         12         10         13           Sodium         ppm         ASTM D5185m         >20         1         3         1           Potassium         ppm         ASTM D5185m         >20         1         3         1           FLUID CLEANLINESS         method         limit/base         current         history1         history2           Particles >4μm         ASTM D7647         >5000         5139         3517         1480           Particles >6μm         ASTM D7647         >1300         1556         324         156           Particles >21μm         ASTM D7647         >40         30         5         3           Particles >38μm         ASTM D7647         >10         1	Magnesium	ppm	ASTM D5185m	100	29	26	28
Zinc   ppm   ASTM D5185m   1150   1115   1091   1147	Calcium	ppm	ASTM D5185m	3500	3313	3277	3395
Sulfur         ppm         ASTM D5185m         5000         7527         7253         9578           CONTAMINANTS         method         limit/base         current         history1         history2           Silicon         ppm         ASTM D5185m         >20         12         10         13           Sodium         ppm         ASTM D5185m         2         0         0         0           Potassium         ppm         ASTM D5185m         >20         1         3         1           FLUID CLEANLINESS         method         limit/base         current         history1         history2           Particles >4μm         ASTM D7647         >5000         5139         3517         1480           Particles >6μm         ASTM D7647         >1300         1556         324         156           Particles >14μm         ASTM D7647         >160         118         18         11           Particles >21μm         ASTM D7647         >40         30         5         3           Particles >38μm         ASTM D7647         >10         1         1         0           Particles >71μm         ASTM D7647         >3         0         0         0	Phosphorus	ppm	ASTM D5185m	1150	944	916	943
CONTAMINANTS         method         limit/base         current         history1         history2           Silicon         ppm         ASTM D5185m         >20         12         10         13           Sodium         ppm         ASTM D5185m         2         0         0           Potassium         ppm         ASTM D5185m         >20         1         3         1           FLUID CLEANLINESS         method         limit/base         current         history1         history2           Particles >4μm         ASTM D7647         >5000         5139         3517         1480           Particles >6μm         ASTM D7647         >1300         1556         324         156           Particles >14μm         ASTM D7647         >160         118         18         11           Particles >21μm         ASTM D7647         >40         30         5         3           Particles >38μm         ASTM D7647         >10         1         1         0           Particles >71μm         ASTM D7647         >3         0         0         0           Oil Cleanliness         ISO 4406 (c)         >19/17/14         20/18/14         19/16/11         18/14/11	Zinc	ppm	ASTM D5185m	1150	1115	1091	1147
Silicon         ppm         ASTM D5185m         >20         12         10         13           Sodium         ppm         ASTM D5185m         2         0         0           Potassium         ppm         ASTM D5185m         >20         1         3         1           FLUID CLEANLINESS         method         limit/base         current         history1         history2           Particles >4μm         ASTM D7647         >5000         5139         3517         1480           Particles >6μm         ASTM D7647         >1300         1556         324         156           Particles >14μm         ASTM D7647         >160         118         18         11           Particles >21μm         ASTM D7647         >40         30         5         3           Particles >38μm         ASTM D7647         >10         1         1         0           Particles >71μm         ASTM D7647         >3         0         0         0           Oil Cleanliness         ISO 4406 (c)         >19/17/14         20/18/14         19/16/11         18/14/11	Sulfur	ppm	ASTM D5185m	5000	7527	7253	9578
Sodium         ppm         ASTM D5185m         2         0         0           Potassium         ppm         ASTM D5185m         >20         1         3         1           FLUID CLEANLINESS         method         limit/base         current         history1         history2           Particles >4μm         ASTM D7647         >5000         5139         3517         1480           Particles >6μm         ASTM D7647         >1300         1556         324         156           Particles >14μm         ASTM D7647         >160         118         18         11           Particles >21μm         ASTM D7647         >40         30         5         3           Particles >38μm         ASTM D7647         >10         1         1         0           Particles >71μm         ASTM D7647         >3         0         0         0           Oil Cleanliness         ISO 4406 (c)         >19/17/14         20/18/14         19/16/11         18/14/11	CONTAMINANTS	3	method	limit/base	current	history1	history2
Potassium         ppm         ASTM D5185m         >20         1         3         1           FLUID CLEANLINESS         method         limit/base         current         history1         history2           Particles >4μm         ASTM D7647         >5000         5139         3517         1480           Particles >6μm         ASTM D7647         >1300         1556         324         156           Particles >14μm         ASTM D7647         >160         118         18         11           Particles >21μm         ASTM D7647         >40         30         5         3           Particles >38μm         ASTM D7647         >10         1         1         0           Particles >71μm         ASTM D7647         >3         0         0         0           Oil Cleanliness         ISO 4406 (c)         >19/17/14         20/18/14         19/16/11         18/14/11	Silicon	ppm	ASTM D5185m	>20	12	10	13
FLUID CLEANLINESS         method         limit/base         current         history1         history2           Particles >4μm         ASTM D7647         >5000         5139         3517         1480           Particles >6μm         ASTM D7647         >1300         1556         324         156           Particles >14μm         ASTM D7647         >160         118         18         11           Particles >21μm         ASTM D7647         >40         30         5         3           Particles >38μm         ASTM D7647         >10         1         1         0           Particles >71μm         ASTM D7647         >3         0         0         0           Oil Cleanliness         ISO 4406 (c)         >19/17/14         20/18/14         19/16/11         18/14/11	Sodium	ppm	ASTM D5185m		2	0	0
Particles >4μm       ASTM D7647       >5000       5139       3517       1480         Particles >6μm       ASTM D7647       >1300       1556       324       156         Particles >14μm       ASTM D7647       >160       118       18       11         Particles >21μm       ASTM D7647       >40       30       5       3         Particles >38μm       ASTM D7647       >10       1       1       0         Particles >71μm       ASTM D7647       >3       0       0       0         Oil Cleanliness       ISO 4406 (c)       >19/17/14       20/18/14       19/16/11       18/14/11	Potassium	ppm	ASTM D5185m	>20	1	3	1
Particles >6μm       ASTM D7647       >1300       1556       324       156         Particles >14μm       ASTM D7647       >160       118       18       11         Particles >21μm       ASTM D7647       >40       30       5       3         Particles >38μm       ASTM D7647       >10       1       1       0         Particles >71μm       ASTM D7647       >3       0       0       0         Oil Cleanliness       ISO 4406 (c)       >19/17/14       20/18/14       19/16/11       18/14/11	FLUID CLEANLIN	NESS	method	limit/base	current	history1	history2
Particles >14μm       ASTM D7647       >160       118       18       11         Particles >21μm       ASTM D7647       >40       30       5       3         Particles >38μm       ASTM D7647       >10       1       1       0         Particles >71μm       ASTM D7647       >3       0       0       0         Oil Cleanliness       ISO 4406 (c)       >19/17/14       20/18/14       19/16/11       18/14/11	Particles >4µm		ASTM D7647	>5000	<b>5139</b>	3517	1480
Particles >21μm       ASTM D7647       >40       30       5       3         Particles >38μm       ASTM D7647       >10       1       1       0         Particles >71μm       ASTM D7647       >3       0       0       0         Oil Cleanliness       ISO 4406 (c)       >19/17/14       20/18/14       19/16/11       18/14/11	Particles >6µm		ASTM D7647	>1300	<b>1556</b>	324	156
Particles >38μm       ASTM D7647       >10       1       1       0         Particles >71μm       ASTM D7647       >3       0       0       0         Oil Cleanliness       ISO 4406 (c)       >19/17/14       20/18/14       19/16/11       18/14/11	Particles >14µm		ASTM D7647	>160	118	18	11
Particles >71μm         ASTM D7647         >3         0         0         0           Oil Cleanliness         ISO 4406 (c)         >19/17/14         20/18/14         19/16/11         18/14/11	Particles >21µm		ASTM D7647	>40	30	5	3
Oil Cleanliness ISO 4406 (c) >19/17/14 20/18/14 19/16/11 18/14/11	Particles >38µm		ASTM D7647	>10	1	1	0
17	Particles >71µm		ASTM D7647	>3	0	0	0
FLUID DEGRADATION method limit/base current history1 history2	Oil Cleanliness		ISO 4406 (c)	>19/17/14	<b>20/18/14</b>	19/16/11	18/14/11
	FLUID DEGRADA	ATION	method	limit/base	current	history1	history2

Acid Number (AN)

mg KOH/g ASTM D8045 2.25

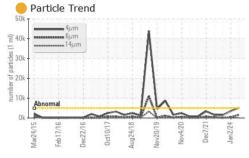
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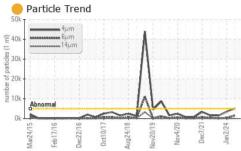
Contact/Location: MIKE WYATT - TRANEW

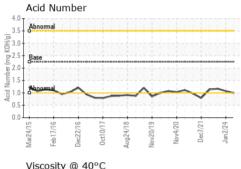
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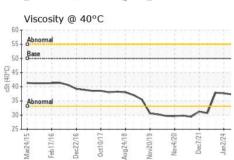


## **OIL ANALYSIS REPORT**









VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IEC	method	limit/base	ourrent	history	hiotory?
FLUID PROPER I	IEO.	method	iiiiii/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	50	37.3	37.7	37.9

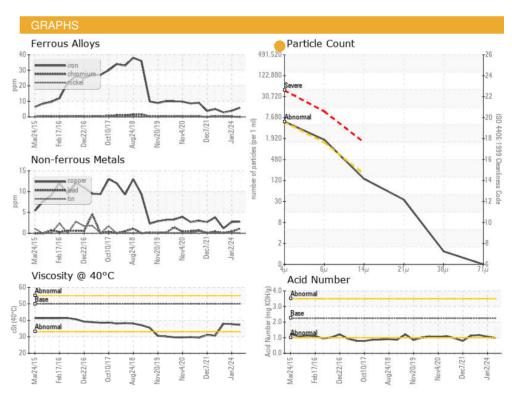
SAMPLE IMAGES

**Bottom** 

Color











Certificate 12367

Laboratory Sample No.

Lab Number : 06196611

: WC0913360

Unique Number : 11058734 Test Package : CONST

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received : 31 May 2024

**Tested** : 03 Jun 2024 Diagnosed : 03 Jun 2024 - Don Baldridge

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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Contact: MIKE WYATT

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