

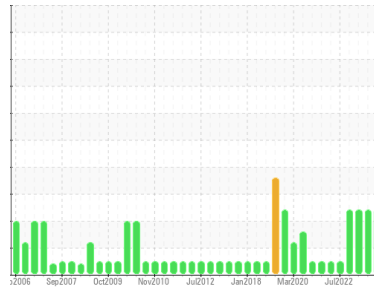


OIL ANALYSIS REPORT



Machine Id
CATERPILLAR 326 F LR 8342 (S/N WGL00821)
 Component
Hydraulic System
 Fluid
PETRO CANADA DURATRAN XL SYN BLEND (--- GAL)

Sample Rating Trend



DIAGNOSIS

Recommendation

We advise that you check all areas where dirt can enter the system. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0913272	WC0831256	WC0790924
Sample Date	Client Info		28 May 2024	24 Jul 2023	08 May 2023
Machine Age	hrs	Client Info	9003	8492	7865
Oil Age	hrs	Client Info	9003	8492	7865
Oil Changed	Client Info		Not Chngd	Not Chngd	Not Chngd
Sample Status			ABNORMAL	ABNORMAL	ABNORMAL

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.1	NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	12	11	15
Chromium	ppm	ASTM D5185m >10	1	1	2
Nickel	ppm	ASTM D5185m >10	0	<1	<1
Titanium	ppm	ASTM D5185m	<1	<1	<1
Silver	ppm	ASTM D5185m	0	<1	0
Aluminum	ppm	ASTM D5185m >10	13	10	13
Lead	ppm	ASTM D5185m >10	<1	<1	<1
Copper	ppm	ASTM D5185m >75	6	7	7
Tin	ppm	ASTM D5185m >10	0	0	0
Vanadium	ppm	ASTM D5185m	<1	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 112	76	108	134
Barium	ppm	ASTM D5185m 1	0	1	0
Molybdenum	ppm	ASTM D5185m 1	1	2	1
Manganese	ppm	ASTM D5185m 1	0	0	<1
Magnesium	ppm	ASTM D5185m 10	25	25	30
Calcium	ppm	ASTM D5185m 3500	2591	3035	3730
Phosphorus	ppm	ASTM D5185m 1200	1004	1044	1254
Zinc	ppm	ASTM D5185m 1400	1190	1287	1582
Sulfur	ppm	ASTM D5185m 2370	3350	3011	3822

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >20	29	24	32
Sodium	ppm	ASTM D5185m	7	3	11
Potassium	ppm	ASTM D5185m >20	2	3	4

FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647		2617	1093	1059
Particles >6µm	ASTM D7647	>1300	236	138	136
Particles >14µm	ASTM D7647	>160	22	15	13
Particles >21µm	ASTM D7647	>40	5	5	4
Particles >38µm	ASTM D7647	>10	0	0	0
Particles >71µm	ASTM D7647	>3	0	0	0
Oil Cleanliness	ISO 4406 (c)	>--/17/14	19/15/12	17/14/11	17/14/11

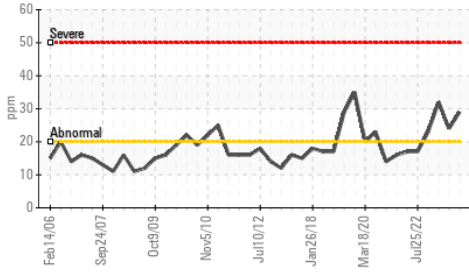
FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 3.0	0.90	1.05	1.33

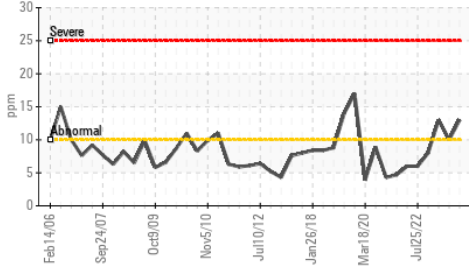


OIL ANALYSIS REPORT

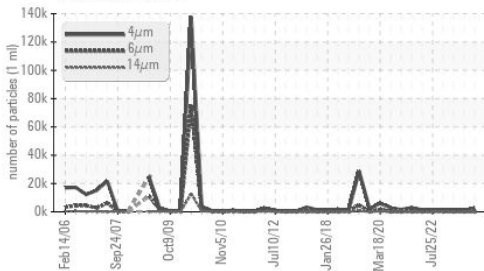
▲ Silicon (ppm)



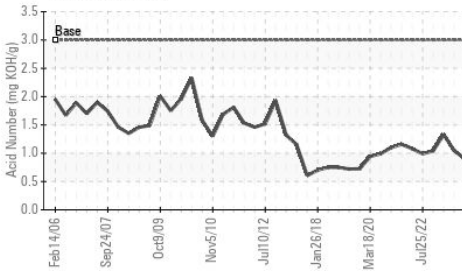
● Aluminum (ppm)



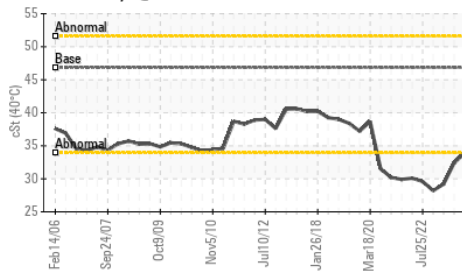
Particle Trend



Acid Number



Viscosity @ 40°C



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

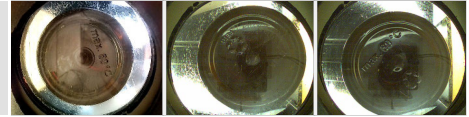
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46.85	33.9	32.4

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color

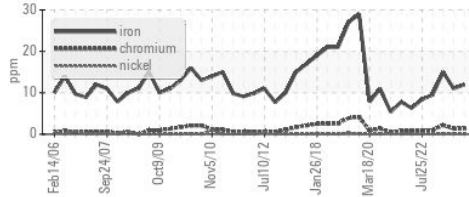


Bottom

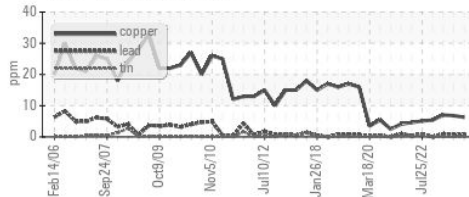


GRAPHS

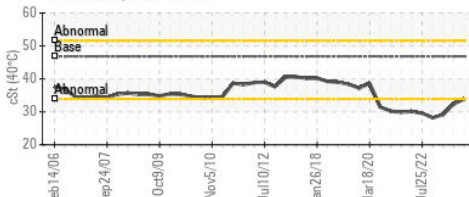
Ferrous Alloys



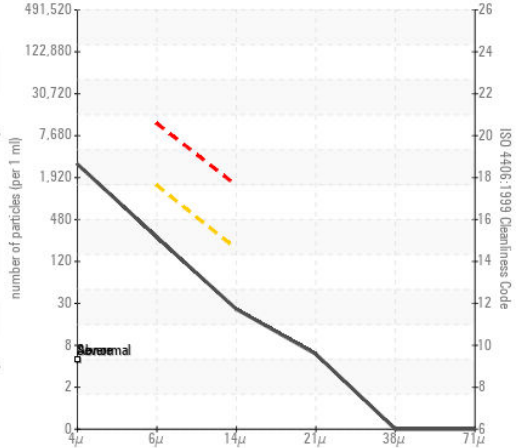
Non-ferrous Metals



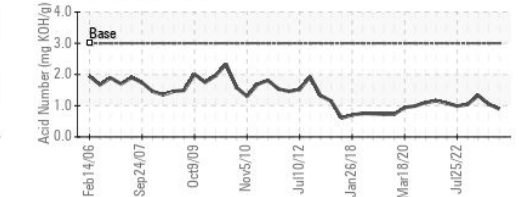
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513

Sample No. : WC0913272

Lab Number : 06196612

Unique Number : 11058735

Test Package : CONST

Received : 31 May 2024

Tested : 03 Jun 2024

Diagnosed : 03 Jun 2024 - Don Baldrige

TRADER CONSTRUCTION CO.

PO DRAWER 1578

NEW BERN, NC

US 28563

Contact: MIKE WYATT

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F: (252)638-4871

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)