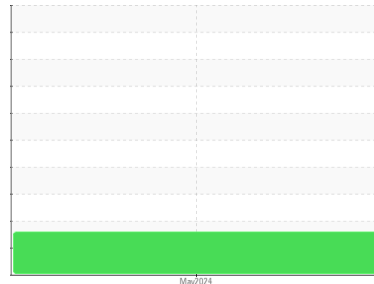




OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area

88-50

Machine Id

Hold Down Vacuum Pump 7 (S/N SC0010827)

Component

Vacuum Pump

Fluid

{not provided} (5 GAL)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0845495	---	---
Sample Date	Client Info		22 May 2024	---	---
Machine Age	hrs	Client Info	0	---	---
Oil Age	hrs	Client Info	0	---	---
Oil Changed	Client Info		N/A	---	---
Sample Status			ABNORMAL	---	---

WEAR METALS	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	<1	---	---
Chromium	ppm	ASTM D5185m >20	<1	---	---
Nickel	ppm	ASTM D5185m >20	<1	---	---
Titanium	ppm	ASTM D5185m	<1	---	---
Silver	ppm	ASTM D5185m	3	---	---
Aluminum	ppm	ASTM D5185m >20	9	---	---
Lead	ppm	ASTM D5185m >20	9	---	---
Copper	ppm	ASTM D5185m >20	1	---	---
Tin	ppm	ASTM D5185m >20	2	---	---
Vanadium	ppm	ASTM D5185m	1	---	---
Cadmium	ppm	ASTM D5185m	0	---	---

ADDITIVES	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	---	---
Barium	ppm	ASTM D5185m	<1	---	---
Molybdenum	ppm	ASTM D5185m	<1	---	---
Manganese	ppm	ASTM D5185m	0	---	---
Magnesium	ppm	ASTM D5185m	23	---	---
Calcium	ppm	ASTM D5185m	3	---	---
Phosphorus	ppm	ASTM D5185m	5	---	---
Zinc	ppm	ASTM D5185m	<1	---	---
Sulfur	ppm	ASTM D5185m	8	---	---

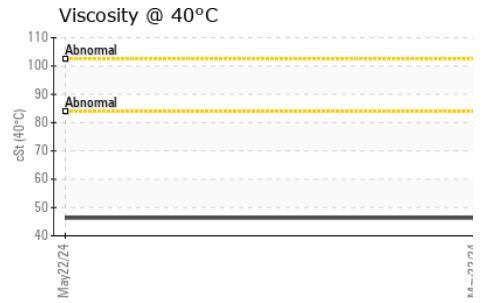
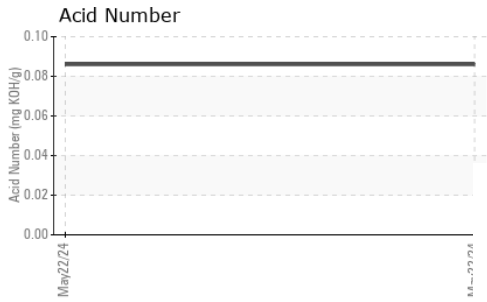
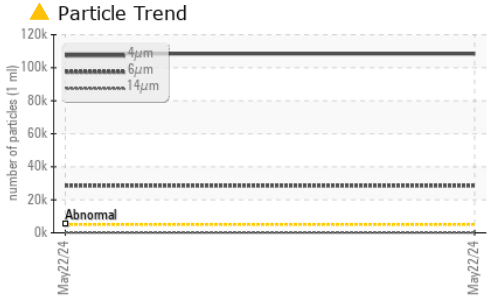
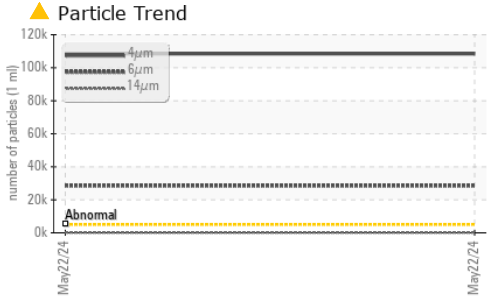
CONTAMINANTS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	2	---	---
Sodium	ppm	ASTM D5185m	31	---	---
Potassium	ppm	ASTM D5185m >20	132	---	---
Water	%	ASTM D6304 >.1	NEG	---	---

FLUID CLEANLINESS	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	▲ 108457	---	---
Particles >6µm	ASTM D7647	>1300	▲ 28573	---	---
Particles >14µm	ASTM D7647	>160	▲ 180	---	---
Particles >21µm	ASTM D7647	>40	22	---	---
Particles >38µm	ASTM D7647	>10	2	---	---
Particles >71µm	ASTM D7647	>3	0	---	---
Oil Cleanliness	ISO 4406 (c)	>19/17/14	▲ 24/22/15	---	---

FLUID DEGRADATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.086	---	---





OIL ANALYSIS REPORT



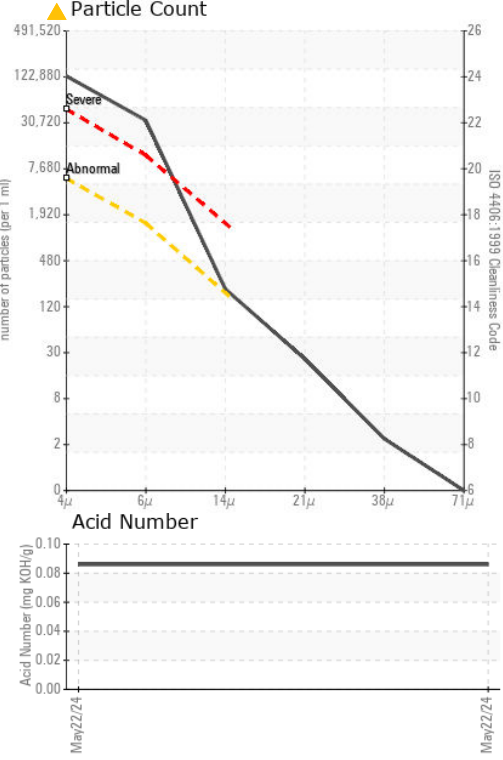
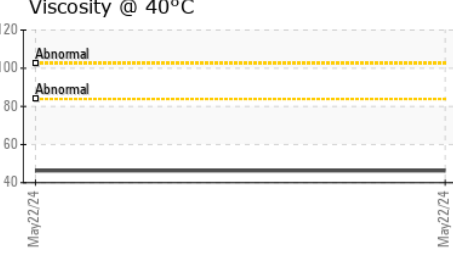
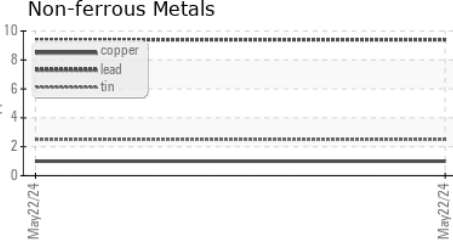
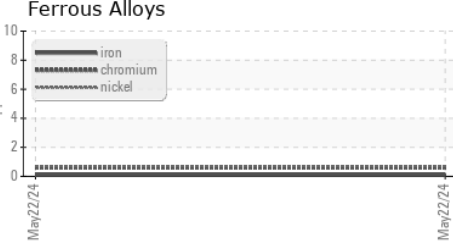
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>.1	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46.3	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color		no image	no image
Bottom		no image	no image

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0845495 **Received** : 31 May 2024
Lab Number : 06196642 **Tested** : 04 Jun 2024
Unique Number : 11058765 **Diagnosed** : 04 Jun 2024 - Jonathan Hester
Test Package : PLANT

THE BOEING COMPANY
 5400 AIRFRAME DR
 NORTH CHARLESTON, SC
 US 29418
 Contact: DAN HARRIS
 DANIEL.R.HARRIS2@BOEING.COM
 T: (843)730-0805
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)