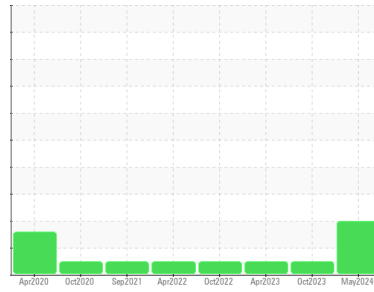




OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area
CORN RECEIVING

Machine Id
C-811

Component
Gearbox

Fluid
MOBIL SHC 630 (13 LTR)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0941000	WC0866673	WC0809578
Sample Date	Client Info		29 May 2024	11 Oct 2023	17 Apr 2023
Machine Age	mths	Client Info	48	48	4
Oil Age	mths	Client Info	0	5	3
Oil Changed	Client Info		N/A	Not Changd	Not Changd
Sample Status			ABNORMAL	NORMAL	NORMAL

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.2	NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m	>200	11	14	26
Chromium	ppm	ASTM D5185m	>15	0	0	0
Nickel	ppm	ASTM D5185m	>15	0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	0	0	0
Lead	ppm	ASTM D5185m	>100	0	0	0
Copper	ppm	ASTM D5185m	>200	0	0	0
Tin	ppm	ASTM D5185m	>25	0	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0

ADDITIVES

	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		0	0	<1
Magnesium	ppm	ASTM D5185m		0	0	<1
Calcium	ppm	ASTM D5185m		2	0	2
Phosphorus	ppm	ASTM D5185m		501	447	454
Zinc	ppm	ASTM D5185m		<1	0	3
Sulfur	ppm	ASTM D5185m		2	30	32

CONTAMINANTS

	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m	>50	15	18	26
Sodium	ppm	ASTM D5185m		0	<1	<1
Potassium	ppm	ASTM D5185m	>20	0	0	<1

FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>20000	▲ 289889	189062	149994
Particles >6µm	ASTM D7647	>5000	▲ 79484	78783	85292
Particles >14µm	ASTM D7647	>640	▲ 3863	1813	2987
Particles >21µm	ASTM D7647	>160	▲ 577	332	503
Particles >38µm	ASTM D7647	>40	30	8	27
Particles >71µm	ASTM D7647	>10	3	1	1
Oil Cleanliness	ISO 4406 (c)	>21/19/16	▲ 25/23/19	25/23/18	24/24/19

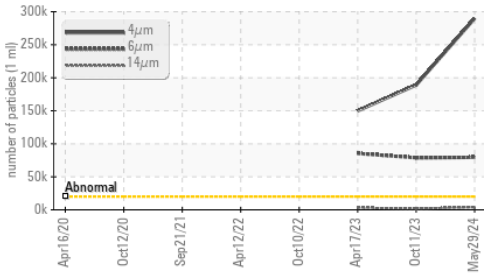
FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.59	0.56	0.48

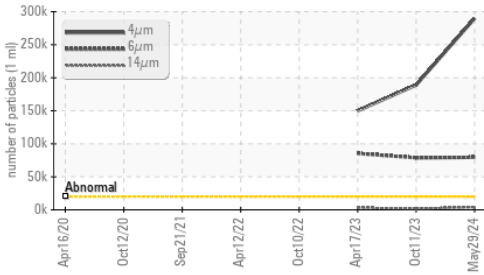


OIL ANALYSIS REPORT

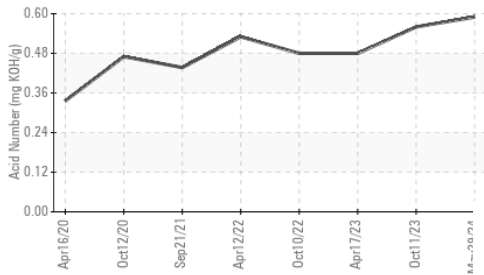
▲ Particle Trend



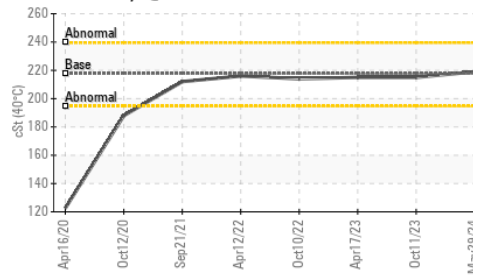
▲ Particle Trend



Acid Number



Viscosity @ 40°C

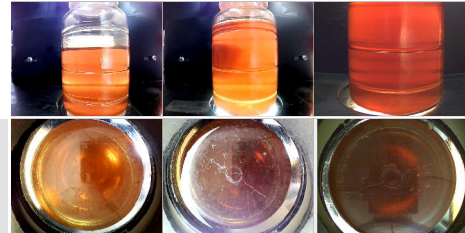


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	LIGHT
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	217.7	219	215

SAMPLE IMAGES	method	limit/base	current	history1	history2
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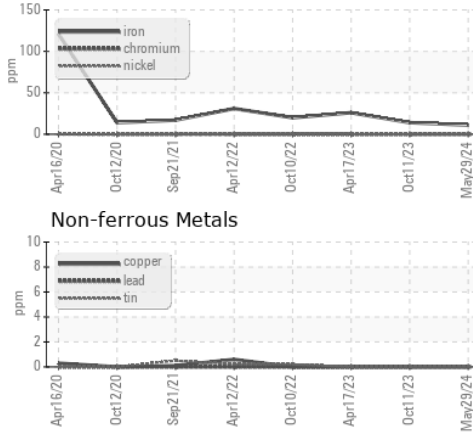
Color



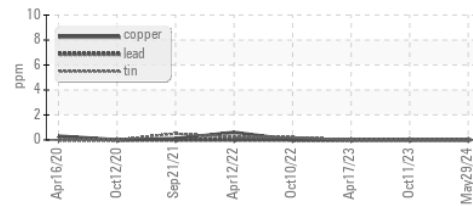
Bottom

GRAPHS

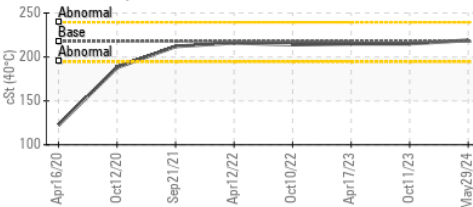
Ferrous Alloys



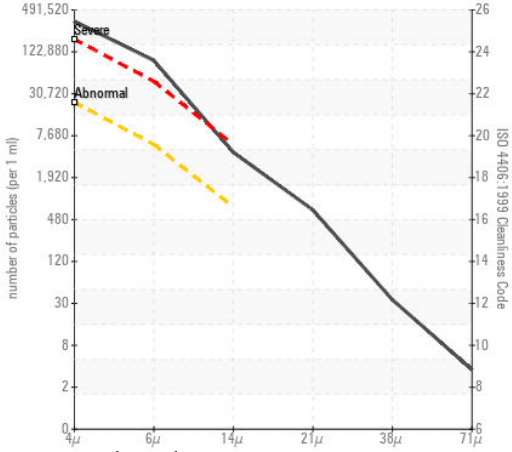
Non-ferrous Metals



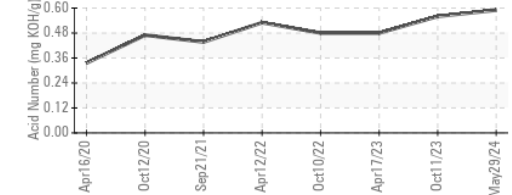
Viscosity @ 40°C



▲ Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0941000 **Received** : 31 May 2024
Lab Number : 06196652 **Tested** : 05 Jun 2024
Unique Number : 11058775 **Diagnosed** : 05 Jun 2024 - Jonathan Hester
Test Package : IND 2 (Additional Tests: PrtCount)

POET BIOREFINING - Groton
 40425 133RD STREET
 GROTON, SD
 US 57445-6400
 Contact: GAVIN KRUEGER
 Gavin.Krueger@POET.COM
 T: 6(05) 846-6863
 F: (605)397-2754

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)