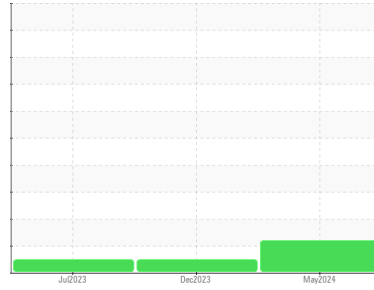




# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area  
**DDGS**  
 Machine Id  
**C-804**  
 Component  
**Gearbox**  
 Fluid  
**MOBIL SHC 630 (2 LTR)**

## DIAGNOSIS

### Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>WC0941005</b>	WC0887410	WC0830809
Sample Date	Client Info			<b>29 May 2024</b>	19 Dec 2023	24 Jul 2023
Machine Age	hrs	Client Info		<b>0</b>	0	0
Oil Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed	Client Info			<b>N/A</b>	N/A	N/A
Sample Status				<b>ABNORMAL</b>	NORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.2	<b>NEG</b>	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	<b>19</b>	21	19
Chromium	ppm	ASTM D5185m	>15	<b>0</b>	<1	0
Nickel	ppm	ASTM D5185m	>15	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m		<b>0</b>	0	<1
Silver	ppm	ASTM D5185m		<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>25	<b>0</b>	2	<1
Lead	ppm	ASTM D5185m	>100	<b>0</b>	0	0
Copper	ppm	ASTM D5185m	>200	<b>0</b>	0	<1
Tin	ppm	ASTM D5185m	>25	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	<1
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	0	0
Barium	ppm	ASTM D5185m		<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m		<b>0</b>	0	0
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	0	<1
Magnesium	ppm	ASTM D5185m		<b>0</b>	<1	1
Calcium	ppm	ASTM D5185m		<b>&lt;1</b>	2	0
Phosphorus	ppm	ASTM D5185m		<b>530</b>	537	600
Zinc	ppm	ASTM D5185m		<b>7</b>	0	2
Sulfur	ppm	ASTM D5185m		<b>16</b>	0	111

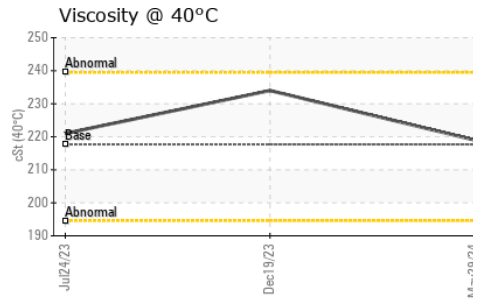
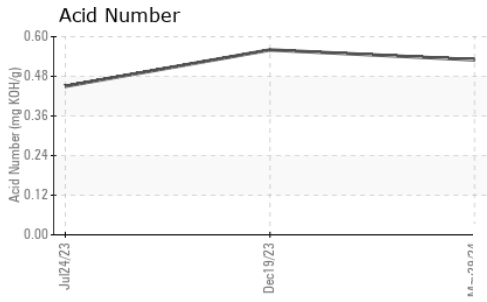
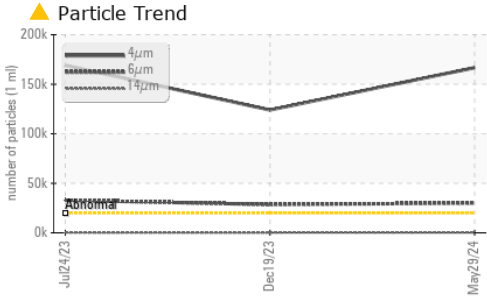
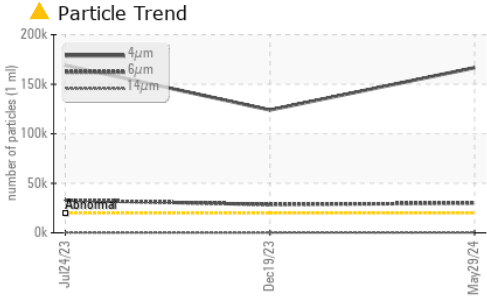
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	<b>20</b>	26	35
Sodium	ppm	ASTM D5185m		<b>0</b>	0	<1
Potassium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	<1	2

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>20000	<b>▲ 166697</b>	124008	169081
Particles >6µm		ASTM D7647	>5000	<b>▲ 29993</b>	28513	32966
Particles >14µm		ASTM D7647	>640	<b>264</b>	273	316
Particles >21µm		ASTM D7647	>160	<b>39</b>	44	75
Particles >38µm		ASTM D7647	>40	<b>2</b>	4	2
Particles >71µm		ASTM D7647	>10	<b>0</b>	1	0
Oil Cleanliness		ISO 4406 (c)	>21/19/16	<b>▲ 25/22/15</b>	24/22/15	25/22/15

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>0.53</b>	0.56	0.45



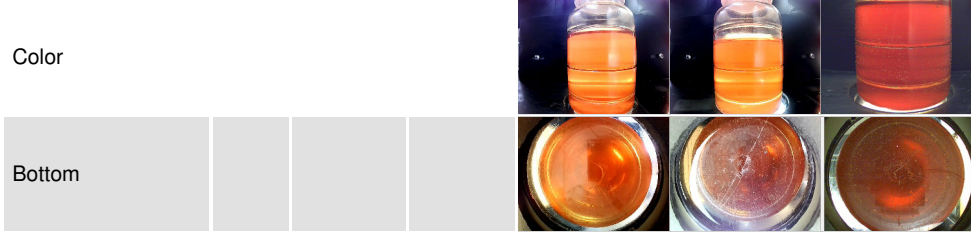
# OIL ANALYSIS REPORT



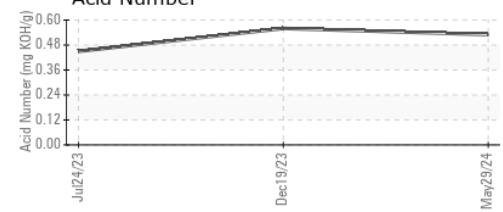
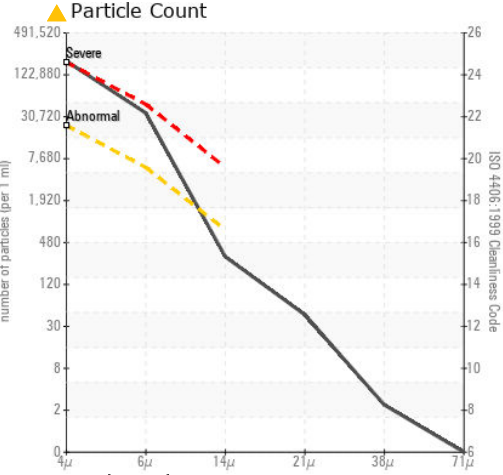
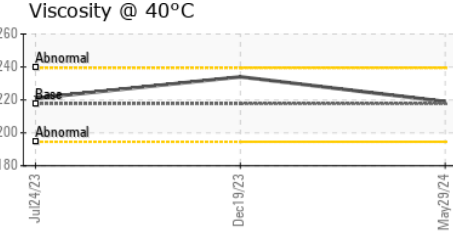
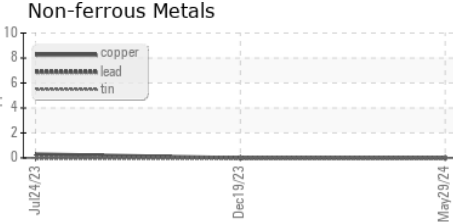
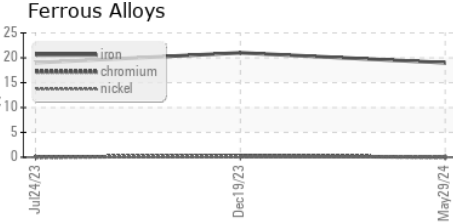
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	217.7	234	221

SAMPLE IMAGES	method	limit/base	current	history1	history2
---------------	--------	------------	---------	----------	----------



## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0941005      **Received** : 31 May 2024  
**Lab Number** : 06196657      **Tested** : 05 Jun 2024  
**Unique Number** : 11058780      **Diagnosed** : 05 Jun 2024 - Jonathan Hester  
**Test Package** : IND 2 ( Additional Tests: PrtCount )

**POET BIOREFINING - Groton**  
 40425 133RD STREET  
 GROTON, SD  
 US 57445-6400  
 Contact: GAVIN KRUEGER  
 Gavin.Krueger@POET.COM  
 T: 6(05 )846-6863  
 F: (605)397-2754

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)