

# **OIL ANALYSIS REPORT**

Sample Rating Trend



Machine Id

KL FILTER UP 6905 Component Hydraulic System Fluid MOBIL AERO HFA (--- GAL)

# DIAGNOSIS

# A Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

#### Wear

All component wear rates are normal.

# Contamination

There is a moderate amount of visible silt present in the sample.

# Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





SAMPLE INFORM		method	limit/base	current	nistory i	nistory2
Sample Number		Client Info		PH0002396		
Sample Date		Client Info		30 May 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				ABNORMAL		
CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.05	NEG		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	18		
Chromium	ppm	ASTM D5185m	>20	0		
Nickel	ppm	ASTM D5185m	>20	0		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>20	<1		
Lead	ppm	ASTM D5185m	>20	0		
Copper	ppm	ASTM D5185m	>20	0		
Tin	ppm	ASTM D5185m	>20	0		
Vanadium	ppm	ASTM D5185m		<1		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0		
Barium	ppm	ASTM D5185m		0		
Molybdenum	ppm	ASTM D5185m		<1		
Manganese	ppm	ASTM D5185m		0		
Magnesium	ppm	ASTM D5185m		1		
Calcium	ppm	ASTM D5185m		124		
Phosphorus	ppm	ASTM D5185m		478		
Zinc	ppm	ASTM D5185m		0		
Sulfur	ppm	ASTM D5185m		113		
CONTAMINANTS	;	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	5		
Sodium	ppm	ASTM D5185m		50		
Potassium	ppm	ASTM D5185m	>20	1		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.03	0.161		

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method

limit/base

current

historv1

history2

VISUAL



	White Metal						
	winte metai	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
	Precipitate	scalar	*Visual	NONE	NONE		
	Silt	scalar	*Visual	NONE	A MODER		
	Debris	scalar	*Visual	NONE	NONE		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
. 1/24	Appearance	scalar	*Visual	NORML	NORML		
/lay3(	Odor	scalar	*Visual	NORMI	NORMI		
2	Emulsified Water	coalar	*Vicual	> 0.05	NEG		
		Scalar	*\/ioual	>0.05	NEG		
	Free water	scalar	"VISUAI		NEG		
	FLUID PROPER	TIES	method	limit/base	e current	history1	history2
******	Visc @ 40°C	cSt	ASTM D445	13.9	13.0		
	SAMPLE IMAGE	S	method	limit/base	e current	history1	history2
May30/24	Color					no image	no image
	Bottom					no image	no image
	PrtFilter					no image	no image
	GRAPHS Ferrous Alloys			F	Particle Filter (Ma	agn: 200 x)	
	GRAPHS Ferrous Alloys	ls		May30/24 May30/24	Particle Filter (Ma	agn: 200 ×)	ар 20 <sup>5</sup> 1
	GRAPHS Ferrous Alloys	ls		Marj30/24 Marj30/24	Acid Number	agn: 200 ×) or  111111	
	GRAPHS Ferrous Alloys	ls		May30/24	Acid Number	agn: 200 ×) M	το 20 4 Π 11 11 11 11 11 11 11 11 11 11 11 11 1
	GRAPHS Ferrous Alloys	ls		4 May30/24 May30/24 May30/24	Acid Number	agn: 200 ×)	
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	GRAPHS Ferrous Alloys	ls		May30/24 May30/24 May30/24 May30/24 May30/24	Acid Number	agn: 200 ×)	

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Contact/Location: KEITH LEMLE - PARMETLAB

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