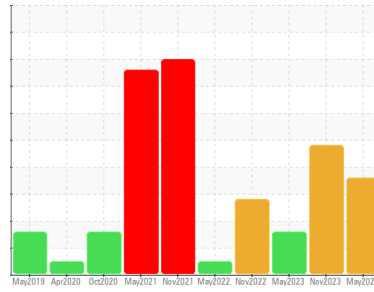




OIL ANALYSIS REPORT

Sample Rating Trend



Machine Id
KAESER SX 5 6204268 (S/N 1015)
 Component
Compressor
 Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

Recommendation
 Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear
 All component wear rates are normal.

Contamination
 There is a high amount of particulates present in the oil. Elemental level of silicon (Si) above normal.

Fluid Condition
 The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	KC101147	KC122873	KC101094
Sample Date	Client Info	22 May 2024	13 Nov 2023	17 May 2023
Machine Age	hrs	9297	8328	7529
Oil Age	hrs	1767	0	1715
Oil Changed	Client Info	Changed	N/A	Changed
Sample Status		ABNORMAL	ABNORMAL	ABNORMAL

WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >50	0	0	0
Chromium	ppm	ASTM D5185m >10	0	0	0
Nickel	ppm	ASTM D5185m >3	0	<1	<1
Titanium	ppm	ASTM D5185m >3	0	0	0
Silver	ppm	ASTM D5185m >2	0	0	0
Aluminum	ppm	ASTM D5185m >10	0	<1	0
Lead	ppm	ASTM D5185m >10	0	0	0
Copper	ppm	ASTM D5185m >50	4	11	5
Tin	ppm	ASTM D5185m >10	0	<1	<1
Vanadium	ppm	ASTM D5185m	<1	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m 90	0	0	0
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	0	0	0
Magnesium	ppm	ASTM D5185m 90	40	40	35
Calcium	ppm	ASTM D5185m 2	0	2	0
Phosphorus	ppm	ASTM D5185m	<1	5	2
Zinc	ppm	ASTM D5185m	17	16	17

CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >25	▲ 25	▲ 40	▲ 44
Sodium	ppm	ASTM D5185m	21	9	32
Potassium	ppm	ASTM D5185m >20	3	2	5
Water	%	ASTM D6304 >0.05	0.021	▲ 0.171	0.017
ppm Water	ppm	ASTM D6304 >500	215	▲ 1710	172.1

FLUID CLEANLINESS

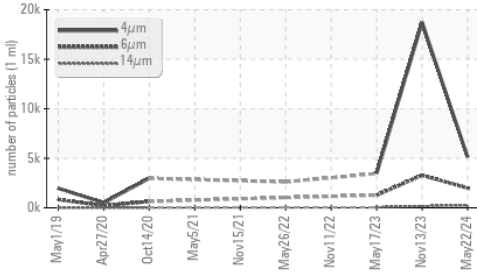
method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	5136	18713	3457
Particles >6µm	ASTM D7647 >1300	▲ 1981	▲ 3288	1283
Particles >14µm	ASTM D7647 >80	▲ 233	▲ 162	44
Particles >21µm	ASTM D7647 >20	▲ 76	▲ 47	5
Particles >38µm	ASTM D7647 >4	▲ 5	3	0
Particles >71µm	ASTM D7647 >3	0	0	0
Oil Cleanliness	ISO 4406 (c)	▲ 20/18/15	▲ 21/19/15	19/17/13

FLUID DEGRADATION

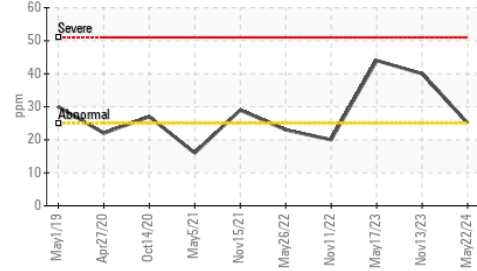
method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045 0.4	0.22	0.26	0.23

OIL ANALYSIS REPORT

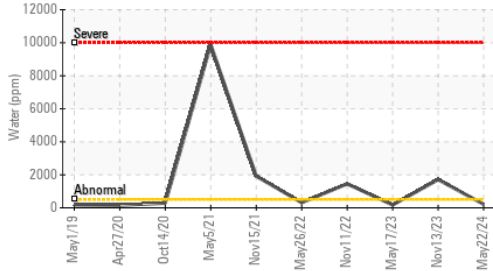
▲ Particle Trend



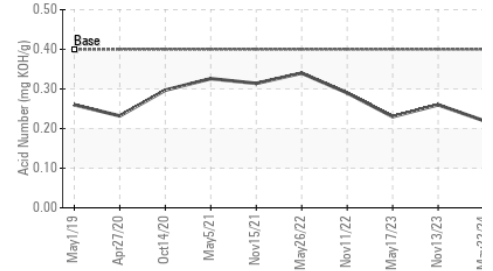
▲ Silicon (ppm)



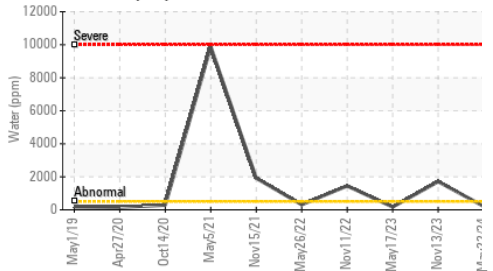
Water (KF)



Acid Number



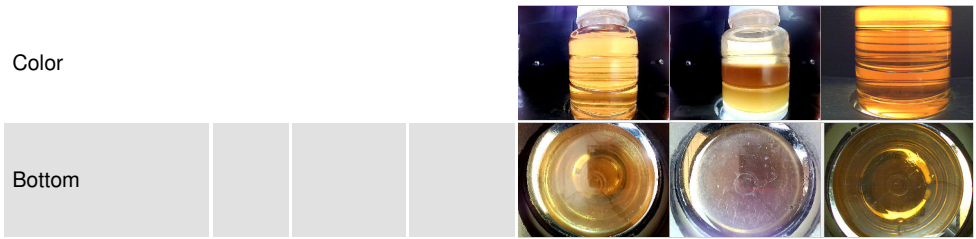
Water (KF)



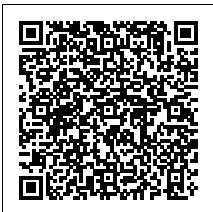
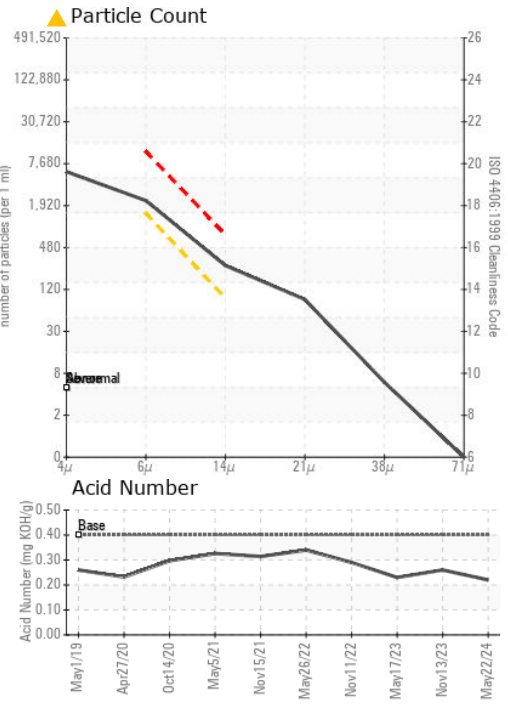
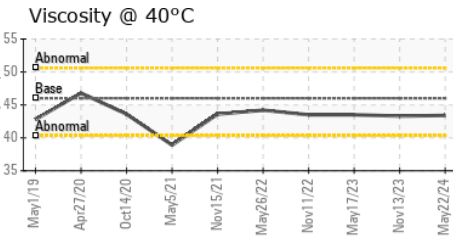
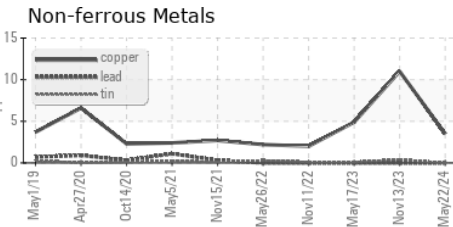
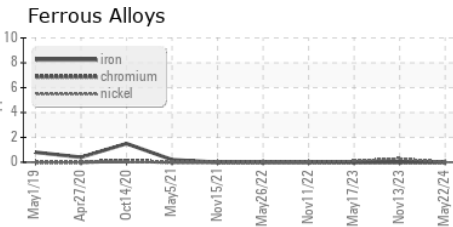
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	0.2%
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	43.4	43.3	43.5

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KC101147
Lab Number : 06196696
Unique Number : 11058819
Test Package : IND 2
Received : 31 May 2024
Tested : 03 Jun 2024
Diagnosed : 03 Jun 2024 - Don Baldrige

TIDE DRY CLEANERS
 1928 BLOOMINGDALE AVE
 VALRICO, FL
 US 33596
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)