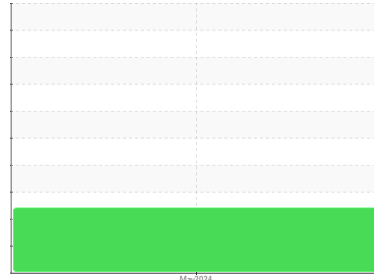




# OIL ANALYSIS REPORT

Sample Rating Trend



**WEAR**



Machine Id  
**KAESER CSD 75T 8928955 (S/N 1360)**  
 Component  
**Compressor**  
 Fluid  
**KAESER SIGMA (OEM) S-460 (--- GAL)**

## DIAGNOSIS

### Recommendation

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

### Wear

The aluminum level is abnormal. All other component wear rates are normal.

### Contamination

There is a high amount of particulates present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>KC125774</b>	---	---
Sample Date	Client Info		<b>14 May 2024</b>	---	---
Machine Age	hrs	Client Info	<b>7912</b>	---	---
Oil Age	hrs	Client Info	<b>0</b>	---	---
Oil Changed	Client Info		<b>N/A</b>	---	---
Sample Status			<b>ABNORMAL</b>	---	---

WEAR METALS	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	<b>1</b>	---	---
Chromium	ppm	ASTM D5185m >10	<b>0</b>	---	---
Nickel	ppm	ASTM D5185m >3	<b>0</b>	---	---
Titanium	ppm	ASTM D5185m >3	<b>0</b>	---	---
Silver	ppm	ASTM D5185m >2	<b>0</b>	---	---
Aluminum	ppm	ASTM D5185m >10	<b>▲ 14</b>	---	---
Lead	ppm	ASTM D5185m >10	<b>0</b>	---	---
Copper	ppm	ASTM D5185m >50	<b>4</b>	---	---
Tin	ppm	ASTM D5185m >10	<b>0</b>	---	---
Vanadium	ppm	ASTM D5185m	<b>&lt;1</b>	---	---
Cadmium	ppm	ASTM D5185m	<b>0</b>	---	---

ADDITIVES	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>0</b>	---	---
Barium	ppm	ASTM D5185m 90	<b>0</b>	---	---
Molybdenum	ppm	ASTM D5185m	<b>0</b>	---	---
Manganese	ppm	ASTM D5185m	<b>0</b>	---	---
Magnesium	ppm	ASTM D5185m 90	<b>&lt;1</b>	---	---
Calcium	ppm	ASTM D5185m 2	<b>0</b>	---	---
Phosphorus	ppm	ASTM D5185m	<b>37</b>	---	---
Zinc	ppm	ASTM D5185m	<b>18</b>	---	---

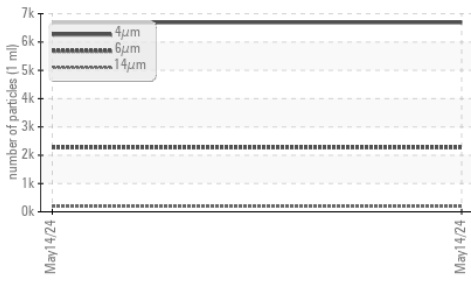
CONTAMINANTS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<b>0</b>	---	---
Sodium	ppm	ASTM D5185m	<b>4</b>	---	---
Potassium	ppm	ASTM D5185m >20	<b>5</b>	---	---
Water	%	ASTM D6304 >0.05	<b>0.002</b>	---	---
ppm Water	ppm	ASTM D6304 >500	<b>20</b>	---	---

FLUID CLEANLINESS	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647		<b>6689</b>	---	---
Particles >6µm	ASTM D7647	>1300	<b>▲ 2272</b>	---	---
Particles >14µm	ASTM D7647	>80	<b>▲ 191</b>	---	---
Particles >21µm	ASTM D7647	>20	<b>▲ 46</b>	---	---
Particles >38µm	ASTM D7647	>4	<b>2</b>	---	---
Particles >71µm	ASTM D7647	>3	<b>0</b>	---	---
Oil Cleanliness	ISO 4406 (c)	>--/17/13	<b>▲ 20/18/15</b>	---	---

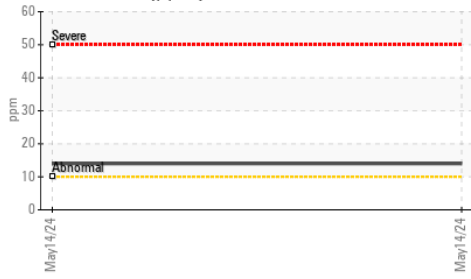
FLUID DEGRADATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.4	<b>0.54</b>	---	---

# OIL ANALYSIS REPORT

### ▲ Particle Trend



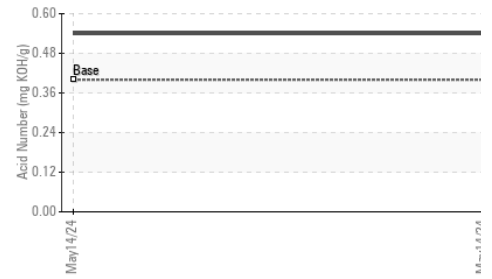
### ▲ Aluminum (ppm)



### Water (KF)



### Acid Number



### Water (KF)



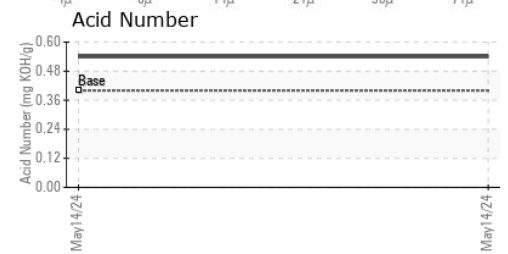
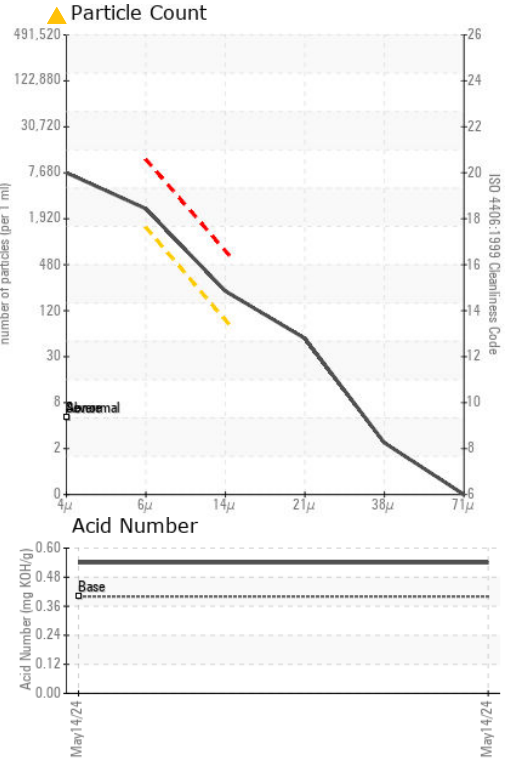
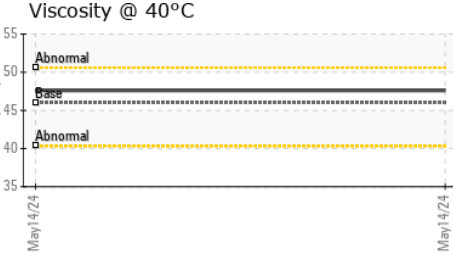
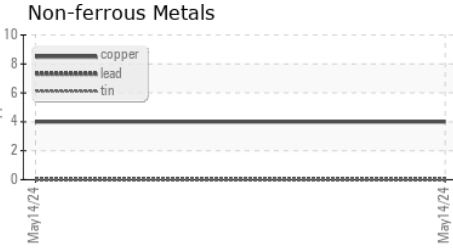
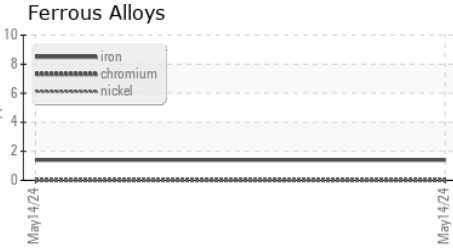
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	<b>NONE</b>	---
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	---
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	---
Silt	scalar	*Visual	NONE	<b>NONE</b>	---
Debris	scalar	*Visual	NONE	<b>NONE</b>	---
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	---
Appearance	scalar	*Visual	NORML	<b>NORML</b>	---
Odor	scalar	*Visual	NORML	<b>NORML</b>	---
Emulsified Water	scalar	*Visual	>0.05	<b>NEG</b>	---
Free Water	scalar	*Visual		<b>NEG</b>	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	<b>47.6</b>	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color		no image	no image
Bottom		no image	no image

### GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KC125774  
**Lab Number** : 06196699  
**Unique Number** : 11058822  
**Test Package** : IND 2  
**Received** : 31 May 2024  
**Tested** : 03 Jun 2024  
**Diagnosed** : 03 Jun 2024 - Don Baldrige

**KING BRANDS**  
 9910 BAVARIA RD  
 FORT MYERS, FL  
 US 33913  
 Contact:

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)