

# **OIL ANALYSIS REPORT**

Sample Rating Trend



Machine Id SC-1 (S/N 8196) Refrigeration Compressor Fluid USPI 1009-68 SC (--- GAL)

### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

## Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

# Fluid Condition

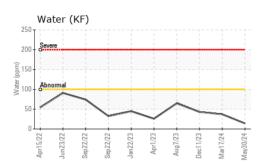
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

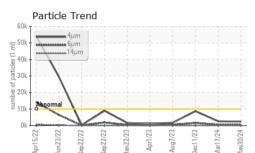
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		USP0012701	USP0006064	USP0004125
Sample Date		Client Info		30 May 2024	17 Mar 2024	11 Dec 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>8	0	0	0
Chromium	ppm	ASTM D5185m	>2	<1	<1	0
Nickel	ppm	ASTM D5185m		0	0	0
Titanium	ppm	ASTM D5185m		<1	0	0
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>3	0	0	0
Lead	ppm	ASTM D5185m	>2	<1	0	0
Copper	ppm	ASTM D5185m	>8	<1	0	0
Tin	ppm	ASTM D5185m	>0 >4	<1	0	0
Vanadium	ppm	ASTM D5185m	~7	0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES	ppm	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	mmbase	0	0	0
Barium	ppm	ASTM D5185m		۰ <1	0	0
Molybdenum	ppm	ASTM D5185m		<1	0	0
Manganese	ppm	ASTM D5185m		0	<1	0
Magnesium	ppm	ASTM D5185m		0	0	0
Calcium	ppm	ASTM D5185m		0	0	0
Phosphorus		ASTM D5185m		۰ <1	0	<1
Zinc	ppm ppm	ASTM D5185m		0	0	0
Sulfur		ASTM D5185m	50	0	0	0
	ppm			-	-	-
CONTAMINANTS Silicon			limit/base	current	history1	history2
	ppm	ASTM D5185m	>15	1	<1	<1
Sodium	ppm	ASTM D5185m	00	0	<1	0
Potassium	ppm	ASTM D5185m	>20	<1	0	0
Water	%	ASTM D6304		0.001	0.003	0.004
ppm Water	ppm	ASTM D6304		14	37	43
FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	2341	2579	8707
Particles >6µm		ASTM D7647		679	562	1578
Particles >14µm		ASTM D7647	>320	26	23	40
Particles >21µm		ASTM D7647	>80	5	6	8
Particles >38µm		ASTM D7647	>20	0	0	0
Particles >71µm		ASTM D7647		0	0	0
Oil Cleanliness		ISO 4406 (c)	>20/18/15	18/17/12	19/16/12	20/18/12
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974	0.005	0.014	0.014	0.014

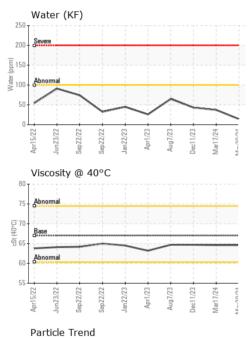
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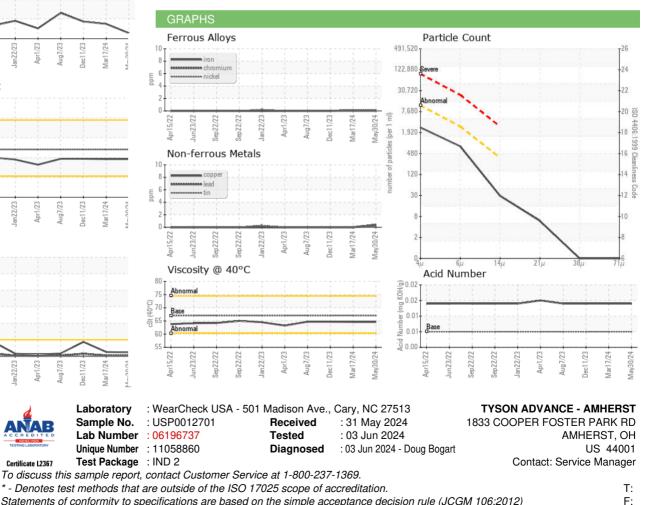






VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.01	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	67	64.6	64.6	64.7
SAMPLE IMAGES metho		method	limit/base	current	history1	history2
Color						
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Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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Contact/Location: Service Manager - TYSAMH

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