

## **OIL ANALYSIS REPORT**

Sample Rating Trend

### NORMAL

### Area CS-46 [PM12-3141582] KAESER 1047 - DESIGN WORKSHOP

Component Compressor

#### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

#### Fluid Condition

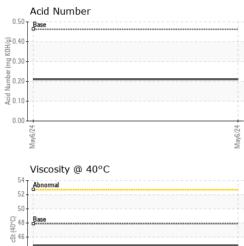
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

| SAMPLE INFORM    | IATION   | method      | limit/base | current     | history1 | history2 |
|------------------|----------|-------------|------------|-------------|----------|----------|
| Sample Number    |          | Client Info |            | UCH06196769 |          |          |
| Sample Date      |          | Client Info |            | 06 May 2024 |          |          |
| Machine Age      | hrs      | Client Info |            | 38237       |          |          |
| Oil Age          | hrs      | Client Info |            | 0           |          |          |
| Oil Changed      |          | Client Info |            | Changed     |          |          |
| Sample Status    |          |             |            | NORMAL      |          |          |
| CONTAMINATION    | N        | method      | limit/base | current     | history1 | history2 |
| Water            |          | WC Method   | >0.05      | NEG         |          |          |
| WEAR METALS      |          | method      | limit/base | current     | history1 | history2 |
| Iron             | ppm      | ASTM D5185m | >50        | 0           |          |          |
| Chromium         | ppm      | ASTM D5185m | >10        | <1          |          |          |
| Nickel           | ppm      | ASTM D5185m | >3         | 0           |          |          |
| Titanium         | ppm      | ASTM D5185m | >3         | <1          |          |          |
| Silver           | ppm      | ASTM D5185m | >2         | 0           |          |          |
| Aluminum         | ppm      | ASTM D5185m | >10        | 2           |          |          |
| Lead             | ppm      | ASTM D5185m | >10        | -<br><1     |          |          |
| Copper           | ppm      | ASTM D5185m | >50        | 2           |          |          |
| Tin              | ppm      | ASTM D5185m | >10        | <1          |          |          |
| Vanadium         | ppm      | ASTM D5185m |            | 0           |          |          |
| Cadmium          | ppm      | ASTM D5185m |            | 0           |          |          |
| ADDITIVES        |          | method      | limit/base | current     | history1 | history2 |
| Boron            | ppm      | ASTM D5185m | 1.5        | 0           |          |          |
| Barium           | ppm      | ASTM D5185m | 0          | <1          |          |          |
| Molybdenum       | ppm      | ASTM D5185m | 0          | <1          |          |          |
| Manganese        | ppm      | ASTM D5185m | 0.3        | 0           |          |          |
| Magnesium        | ppm      | ASTM D5185m | 0          | 2           |          |          |
| Calcium          | ppm      | ASTM D5185m | 0          | 0           |          |          |
| Phosphorus       | ppm      | ASTM D5185m | 406        | 193         |          |          |
| Zinc             | ppm      | ASTM D5185m | 0          | 21          |          |          |
| Sulfur           | ppm      | ASTM D5185m | 1283       | 6976        |          |          |
| CONTAMINANTS     | i i      | method      | limit/base | current     | history1 | history2 |
| Silicon          | ppm      | ASTM D5185m | >25        | 5           |          |          |
| Sodium           | ppm      | ASTM D5185m |            | 0           |          |          |
| Potassium        | ppm      | ASTM D5185m | >20        | 1           |          |          |
| FLUID DEGRADA    | TION     | method      | limit/base | current     | history1 | history2 |
| Acid Number (AN) | mg KOH/g | ASTM D8045  | 0.463      | 0.21        |          |          |



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|   | VISUAL  |   | method    | limit/base | current     | history1 | history2     |
|---|---|---|-----------|------------|-------------|----------|--------------|
|   | White Metal   | scalar  | *Visual   | NONE       | NONE        |          |              |
|   | Yellow Metal  | scalar  | *Visual   | NONE       | NONE        |          |              |
|   | Precipitate   | scalar  | *Visual   | NONE       | NONE        |          |              |
|   | Silt  | scalar  | *Visual   | NONE       | NONE        |          |              |
|   | Debris  | scalar  | *Visual   | NONE       | LIGHT       |          |              |
|   | Sand/Dirt   | scalar  | *Visual   | NONE       | NONE        |          |              |
| May6/24   | Appearance  | scalar  | *Visual   | NORML      | NORML       |          |              |
| W   | Odor  | scalar  | *Visual   | NORML      | NORML       |          |              |
|   | Emulsified Water  | scalar  | *Visual   | >0.05      | NEG         |          |              |
|   | Free Water  | scalar  | *Visual   |            | NEG         |          |              |
|   | FLUID PROPERT   | TIES  | method    | limit/base | current     | history1 | history2     |
|   | Visc @ 40°C   | cSt   | ASTM D445 | 47.9       | 44.8        |          |              |
|   | SAMPLE IMAGES   | S   | method    | limit/base | current     | history1 | history2     |
| May6/24   | Color   |   |           |            |             | no image | no image     |
|   | Bottom  |   |           |            |             | no image | no image     |
|   | Non-ferrous Metal   | s   |           | May624     |             |          |              |
|   | Viscosity @ 40°C  |   |           | May6/24    | Acid Number |          |              |
|   | (2-0+)<br>45-<br>Abnormal<br>40-<br>40-<br>40-<br>40-<br>40-<br>40-<br>40-<br>40-<br>40-<br>40- |   |           | May6/24    | May6/24     |          | a Constant M |
| Laboratory<br>Sample No.<br>Lab Number<br>Unique Number<br>Test Package | : 11058892  | CISCO AIR SYSTEM<br>214 27TH S<br>SACRAMENTO, C<br>US 9581<br>Contact: BARRY FRKOVIC<br>barryfrkovich@ciscoair.cor<br>T: (916)444-252 |           |            |             |          |              |

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