

OIL ANALYSIS

Area CFG 546 [C-SP3296852] QUINCY UTY301284 - COMP 2 - BUNGE FOOD

Compressor

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

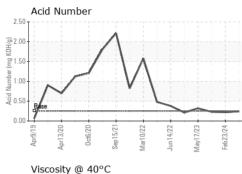
| | | Samp | le Rating Tre | end | | |
|------------------------|-------|----------------------------|----------------------|-------------------------|-------------------|-----------------|
| YSIS REPO | RT | | | | Ν | ORMAL |
| | | | | | | |
| | | | | | | |
| | EGTO | | | | | |
| E FOODS - MOD | E910 | | | | | |
| | | | | | | |
| | | Apr2019 Apr2 | 020 Oct2020 Sep 2021 | Mar2022 Jun2022 May2023 | Feb2024 | |
| | | | | | | |
| SAMPLE INFORM | ATION | method | limit/base | current | history1 | history2 |
| Sample Number | | Client Info | | UCH06196782 | UCH06118443 | UCH05939788 |
| Sample Date | | Client Info | | 13 May 2024 | 23 Feb 2024 | 14 Aug 2023 |
| Machine Age | hrs | Client Info Client Info | | 59398 | 57483 4455 | 53020 4323 |
| Oil Age Oil Changed | hrs | Client Info | | 1915 Not Changd | | 4323 Changed |
| Sample Status | | Client Inio | | NORMAL | Changed NORMAL | NORMAL |
| | | | | - | - | - |
| CONTAMINATION | N | method | limit/base | current | history1 | history2 |
| Water | | WC Method | >0.1 | NEG | NEG | NEG |
| WEAR METALS | | method | limit/base | current | history1 | history2 |
| Iron | ppm | ASTM D5185m | >50 | 0 | 0 | 0 |
| Chromium | ppm | ASTM D5185m | >10 | <1 | <1 | 0 |
| Nickel | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Titanium | ppm | ASTM D5185m | | <1 | <1 | 0 |
| Silver | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Aluminum | ppm | ASTM D5185m | | 2 | 2 | 2 |
| Lead | ppm | ASTM D5185m | >25 | <1 | <1 | 0 |
| Copper | ppm | ASTM D5185m | | <1 | 0 | 0 |
| Tin | ppm | ASTM D5185m | >15 | <1 | <1 | 0 |
| Vanadium Cadmium | ppm | ASTM D5185m ASTM D5185m | | 0 | <1 <1 | 0 |
| | ppm | | | - | | - |
| ADDITIVES | | method | limit/base | current | history1 | history2 |
| Boron | ppm | ASTM D5185m | 0 | 0 | 0 | 0 |
| Barium | ppm | ASTM D5185m | 0 | <1 | 0 | 0 |
| Molybdenum | ppm | ASTM D5185m | 0 | <1 | <1 | 0 |
| Manganese | ppm | ASTM D5185m | 0 | 0 | 0 | 0 |
| Magnesium | ppm | ASTM D5185m | 1.2 | <1 | <1 | <1 |
| Calcium | ppm | ASTM D5185m | 0 | 0 | 0 | 0 |
| Phosphorus | ppm | ASTM D5185m | 295 | 213 | 322 | 340 |
| Zinc Sulfur | ppm | ASTM D5185m | 0 253 | 0 1198 | 0 | 0 |
| | ppm | ASTM D5185m | | | 865 | 1181 |
| CONTAMINANTS | | method | limit/base | current | history1 | history2 |
| Silicon | ppm | ASTM D5185m | >25 | <1 | 4 | 0 |

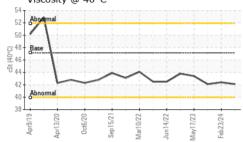
Sample Rating Trend

| CONTAMINANTS | 6 | method | limit/base | current | history1 | history2 |
|-------------------|----------|-------------|------------|---------|----------|----------|
| Silicon | ppm | ASTM D5185m | >25 | <1 | 4 | 0 |
| Sodium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Potassium | ppm | ASTM D5185m | >20 | 1 | <1 | <1 |
| FLUID DEGRADATION | | method | limit/base | current | history1 | history2 |
| Acid Number (AN) | ma KOH/a | ASTM D8045 | 0.252 | 0.24 | 0.22 | 0.23 |

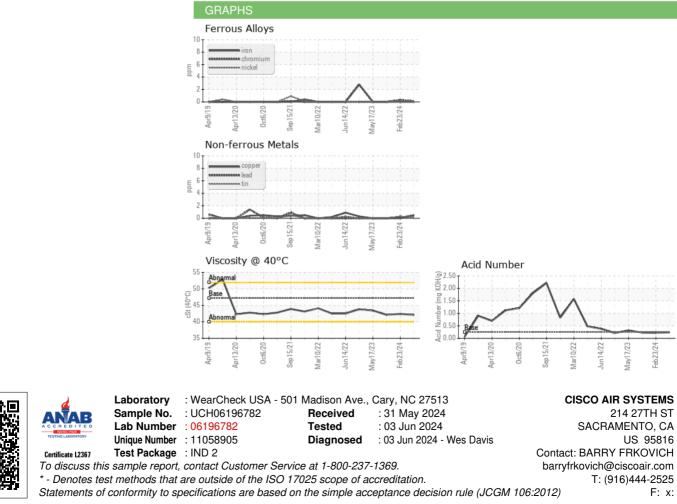


OIL ANALYSIS REPORT





| VISUAL | | method | limit/base | current | history1 | history2 |
|------------------|--------|-----------|------------|---------|----------|----------|
| White Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Precipitate | scalar | *Visual | NONE | NONE | NONE | NONE |
| Silt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Debris | scalar | *Visual | NONE | NONE | NONE | NONE |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Appearance | scalar | *Visual | NORML | NORML | NORML | NORML |
| Odor | scalar | *Visual | NORML | NORML | NORML | NORML |
| Emulsified Water | scalar | *Visual | >0.1 | NEG | NEG | NEG |
| Free Water | scalar | *Visual | | NEG | NEG | NEG |
| FLUID PROPERT | IES | method | limit/base | current | history1 | history2 |
| Visc @ 40°C | cSt | ASTM D445 | 47.16 | 42.1 | 42.4 | 42.1 |
| SAMPLE IMAGES | 3 | method | limit/base | current | history1 | history2 |
| Color | | | | | | - 6. |
| Bottom | | | | | | |



Report Id: UCCISSAC [WUSCAR] 06196782 (Generated: 06/04/2024 07:27:02) Rev: 1

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