

Area

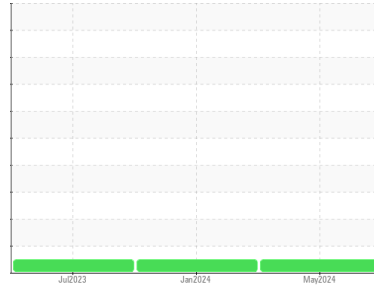
HERTZ SMART OIL

Machine Id

VD029107-B - BRINE CONCENTRATOR

Component

Compressor



DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			UHK0001451	UHK06054985	UHK05893881
Sample Date	Client Info			23 May 2024	03 Jan 2024	09 Jul 2023
Machine Age	hrs	Client Info		6465	5111	0
Oil Age	hrs	Client Info		6465	2887	0
Oil Changed	Client Info			N/A	Changed	N/A
Sample Status				NORMAL	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<1	<1	0
Chromium	ppm	ASTM D5185m	>10	<1	<1	0
Nickel	ppm	ASTM D5185m		2	2	3
Titanium	ppm	ASTM D5185m		<1	<1	<1
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	2	2	<1
Lead	ppm	ASTM D5185m	>25	<1	<1	0
Copper	ppm	ASTM D5185m	>50	1	<1	0
Tin	ppm	ASTM D5185m	>15	<1	1	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	<1	0

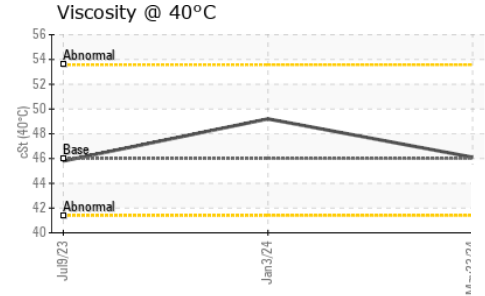
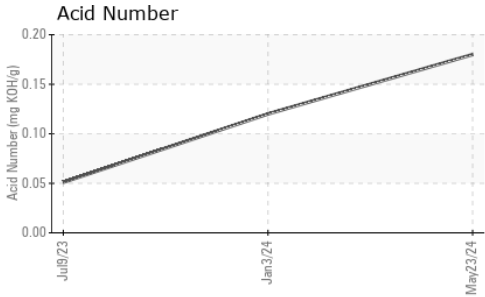
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		<1	0	0
Molybdenum	ppm	ASTM D5185m		<1	<1	0
Manganese	ppm	ASTM D5185m		0	<1	0
Magnesium	ppm	ASTM D5185m		2	1	4
Calcium	ppm	ASTM D5185m	20	21	4	0
Phosphorus	ppm	ASTM D5185m		20	38	22
Zinc	ppm	ASTM D5185m		7	0	12
Sulfur	ppm	ASTM D5185m		47	0	107

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	6	5	3
Sodium	ppm	ASTM D5185m		0	0	1
Potassium	ppm	ASTM D5185m	>20	<1	1	0
Water	%	ASTM D6304	>0.1	NEG	NEG	NEG

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.18	0.12	0.051

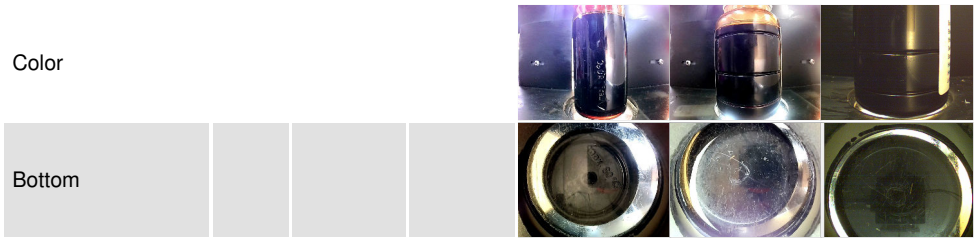
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	MODER
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG

OIL ANALYSIS REPORT

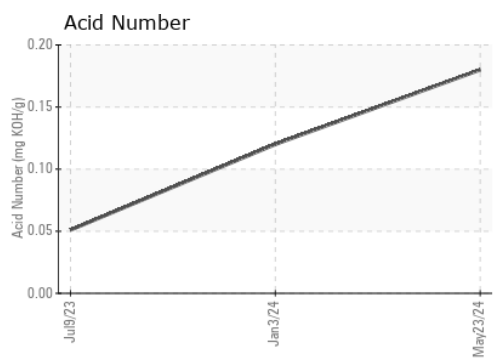
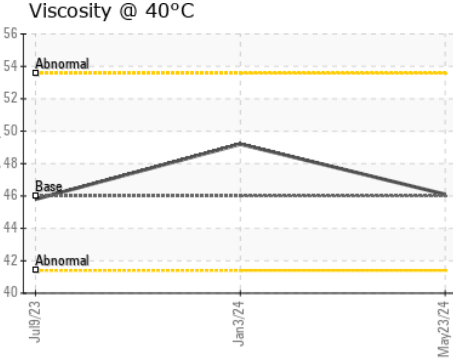
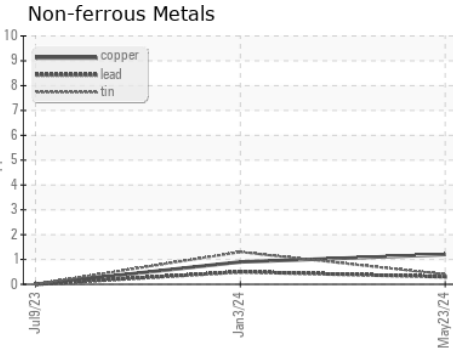
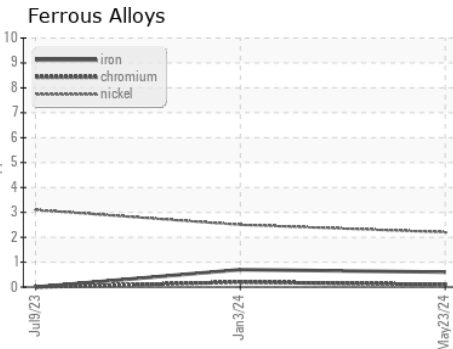


FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	46.1	49.2	45.8

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : UHK0001451 **Received** : 31 May 2024
Lab Number : **06196800** **Tested** : 03 Jun 2024
Unique Number : 11058923 **Diagnosed** : 03 Jun 2024 - Sean Felton
Test Package : IND 2 (Additional Tests: KF)

OTTER TAIL POWER COMPANY
 BIG STONE CITY, SD
 US 57216
 Contact: BJ NELSON
 BJNELSON@OTPCO.COM

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)